

Bridge Stability – An Overview of Critical Items and Checks

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Russo Structural Services

Overview of Critical Stability Items

- Beams being fabricated and transported
- Beams being lifted
- Stability of partial in-place systems
- Other load effects
 - Overhang bracket concerns
 - Deck casting
- Specification requirements
 - Concrete bridges
 - Steel bridges
 - New(ish) developments in stability

Function of Bracing During Erection

- Provide stability
 - Strength ... more on this later
 - Stiffness ...more on this later
- Control geometry
- Primary load element for curved and skewed bridges

Girder Bracing During Installation

- Commonly only several lines of bracing are placed during erection
- This photo shows most if not all bracing finally installed



Bracing at Girder Support

- External stability of a system is essential
- Beams not only need to be connected to themselves but to the “outside world”



Bracing at Girder Support




Steel Girder Stability During Erection Stages

- Lifting
- Initial girder set
- First girder pair placed
- Subsequent girders placed
- Full girder and bracing installed



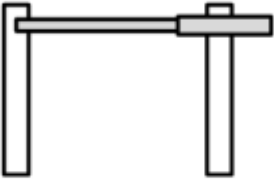
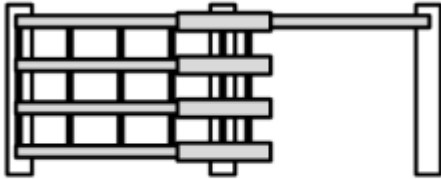
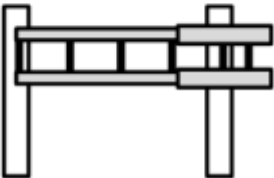
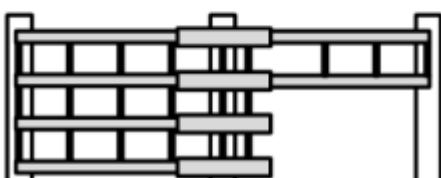
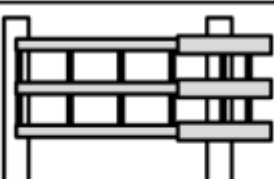
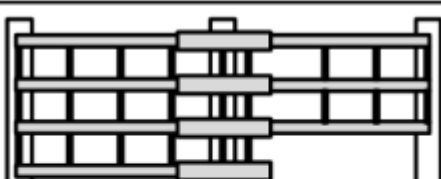

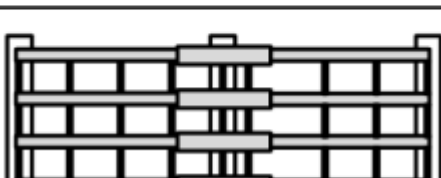
Setting Girder with Bracing Attached



A	B	C	D	
1	<u>UT Lift 1.3</u>			
2	Developed at:			
3	The University of Texas at Austin			
4	Funded by Texas Department of Transportation Project (0-5574)			
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28				
About Girder Input C.G. & Ideal Lift Calculated Behavior Graphs +				

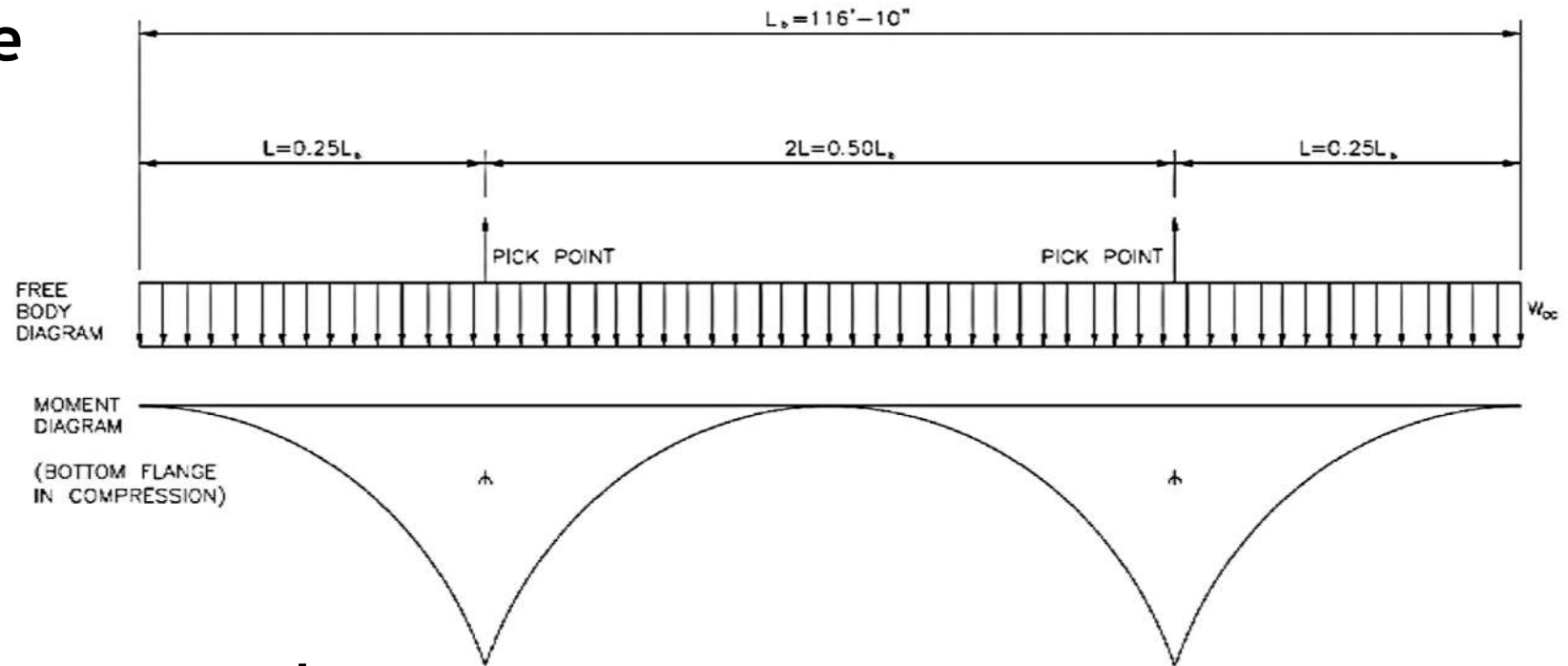
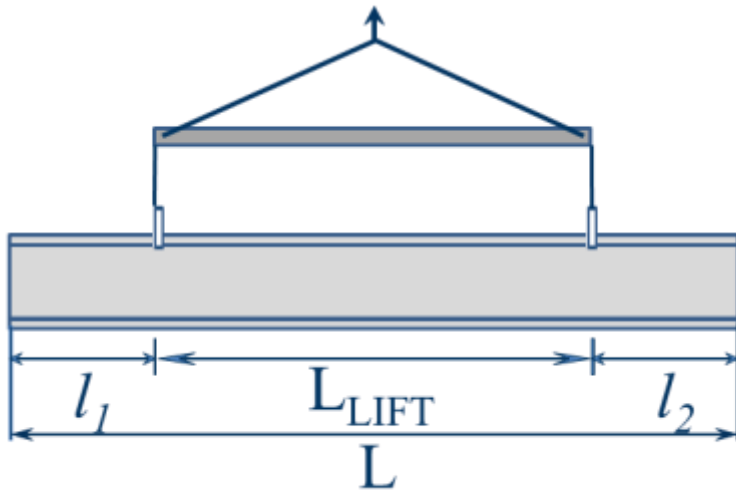
Single Girder Pick and Set

- Stability of systems evolves through the life of the construction process
- What's most critical?
 - $1 < 2 < 3 < 4$ seems obvious
 - What about 1 vs 5 ?
 - Need to check a few possible controlling cases

Case	Erected Girders	Case	Erected Girders
1		5	
2		6	
3		7	
4		8	

Optimal Lifting Arrangement

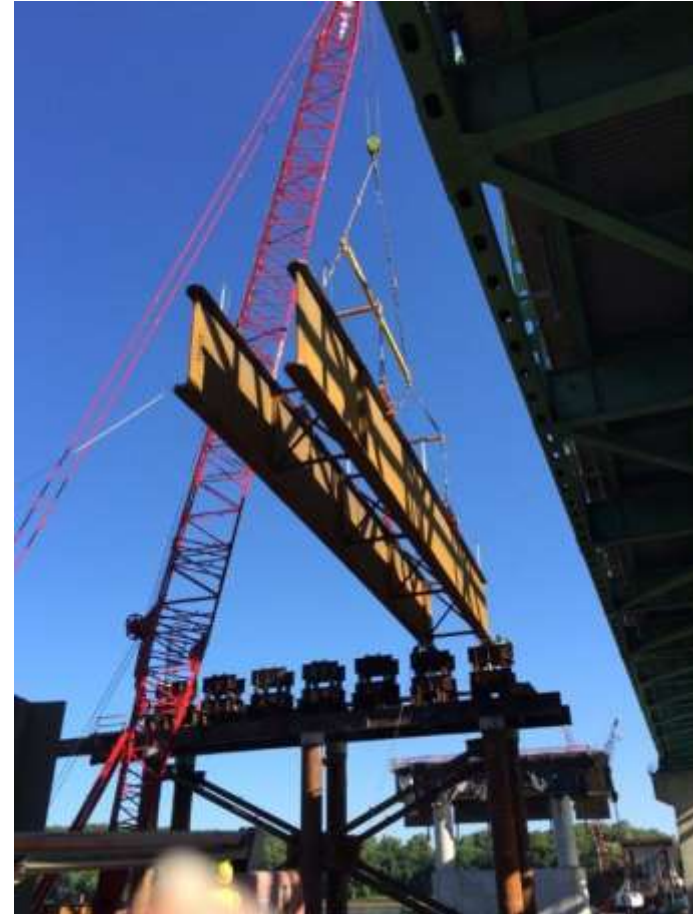
- Girders are most stable with overhangs of between 20-30% of the total lifted length



- You can't use traditional LTB equations for this system. It is totally unbraced
- Nothing in AISC / AASHTO will help you out of this jamb

Setting Girder Pairs

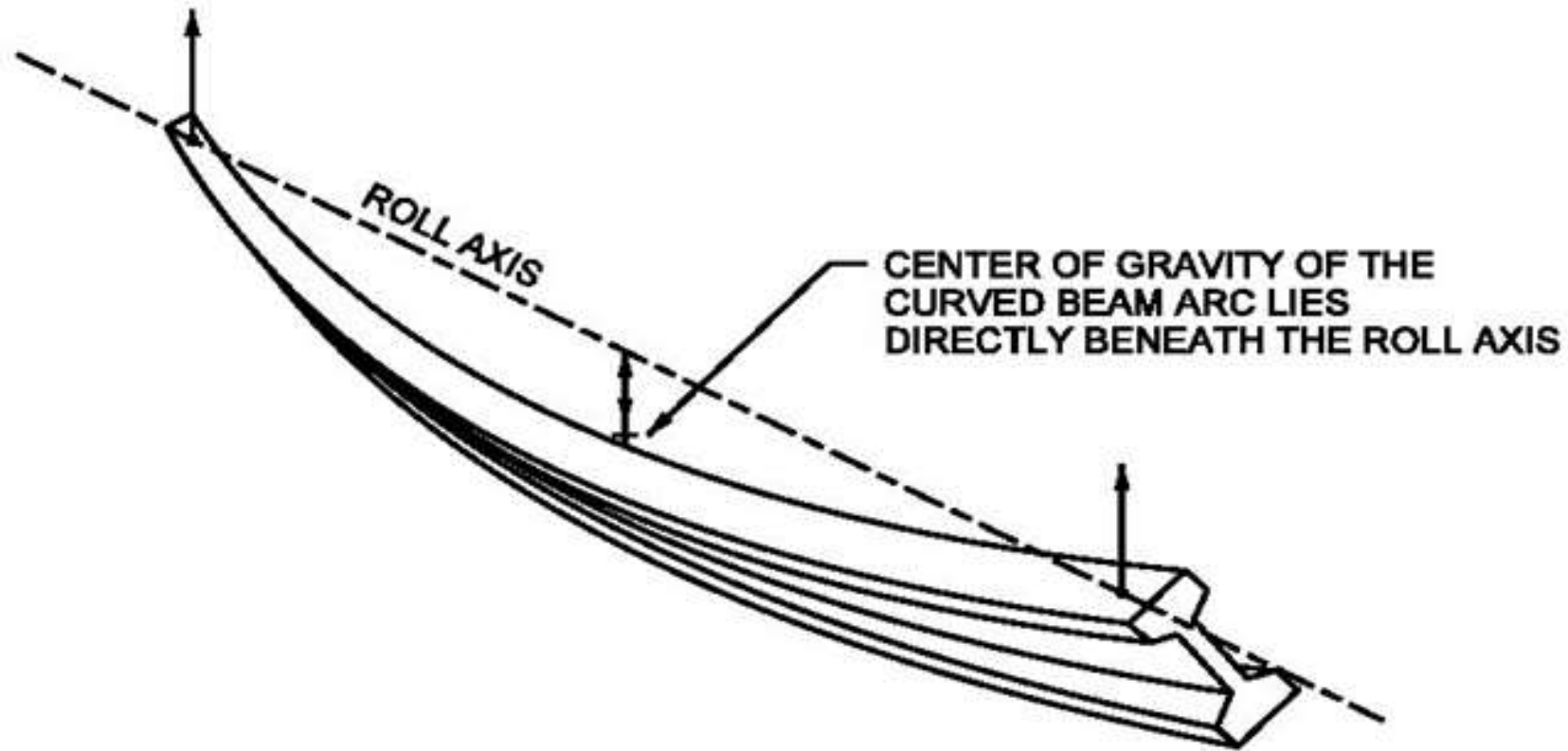
- Setting in pairs
 - Stability is enhanced 😊
 - Weight is doubled 😞



Concrete Girder Stability During Erection Stages



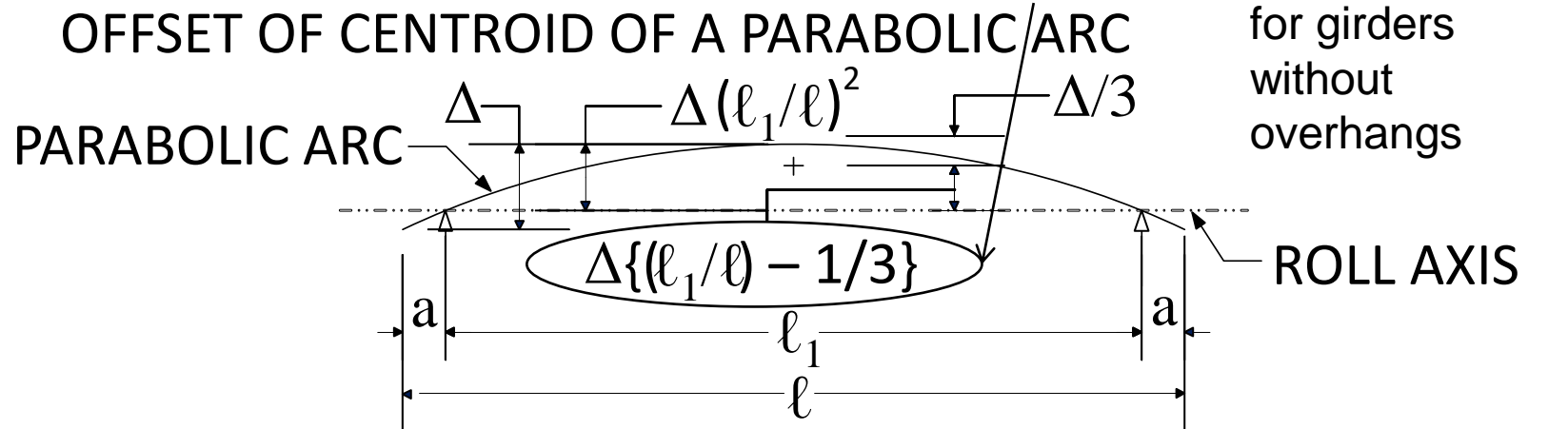
Concrete Girder Stability During Erection Stages



PERSPECTIVE OF A BEAM FREE TO ROLL AND DEFLECT Laterally

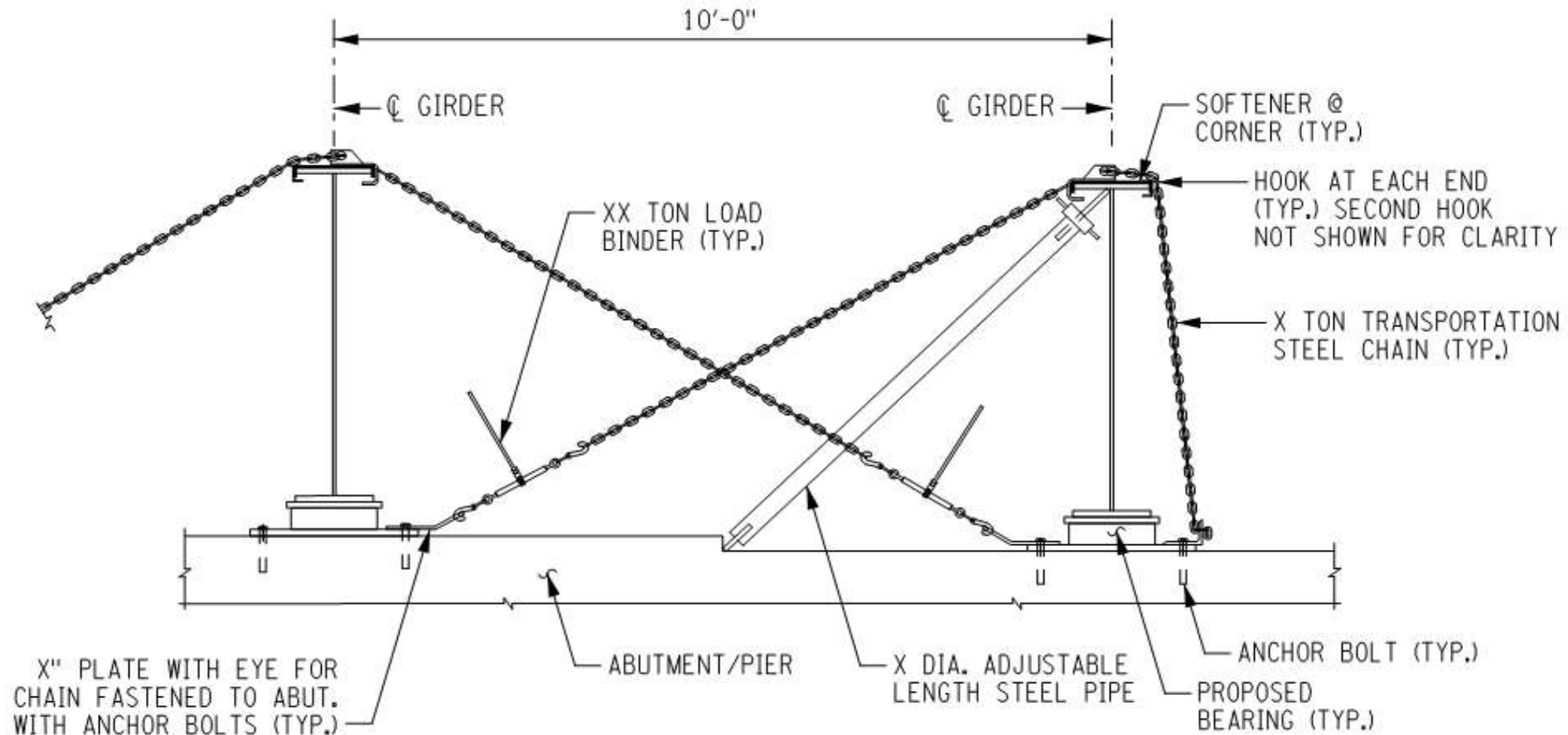
Roll Stability of Concrete Girders

- Initial lateral eccentricity, ei , should include at minimum:
 - 1" accidental bearing misalignment
 - PCI sweep tolerance of 1/8" per 10' of girder length
 - Offset factor on sweep = $(\ell_1/\ell)^2 - 1/3$
 - See figure – also used for center of mass of cambered girder



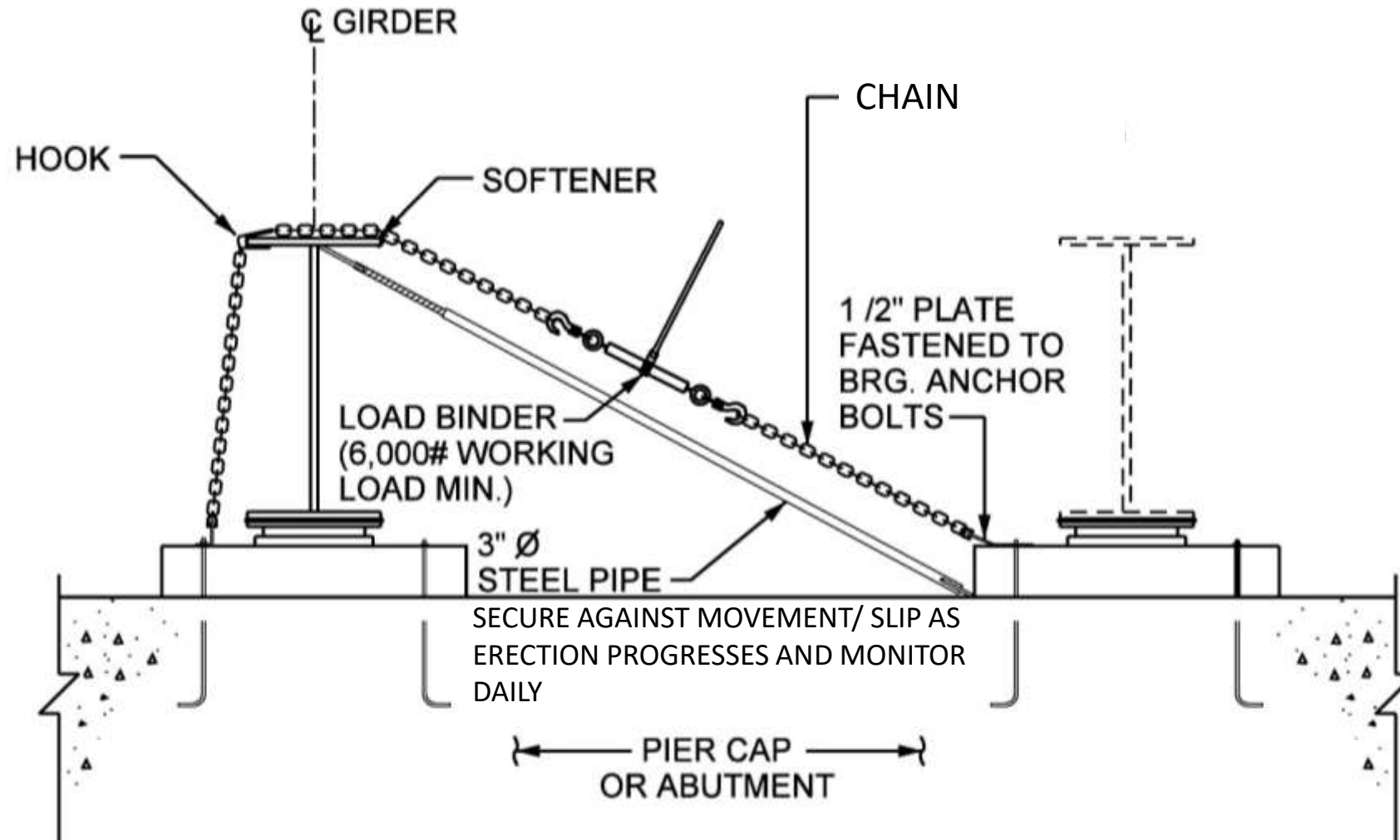
Temporary Bracing Measures Employed During Bridge Erection

Temporary Tie Down



GIRDER TIE DOWN DETAIL 4

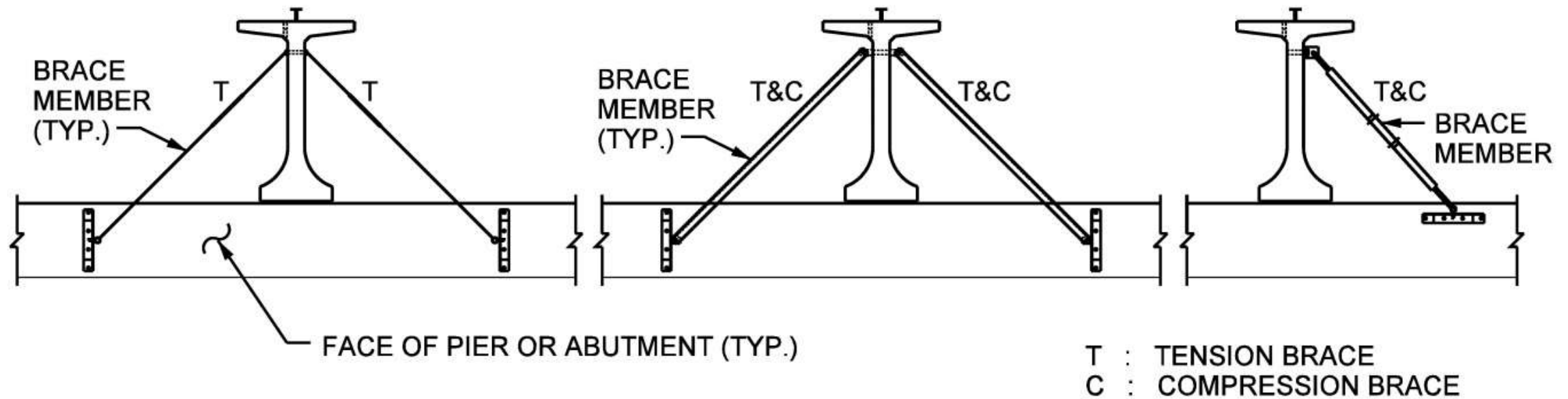
Tension Constraint Temporary Bracing



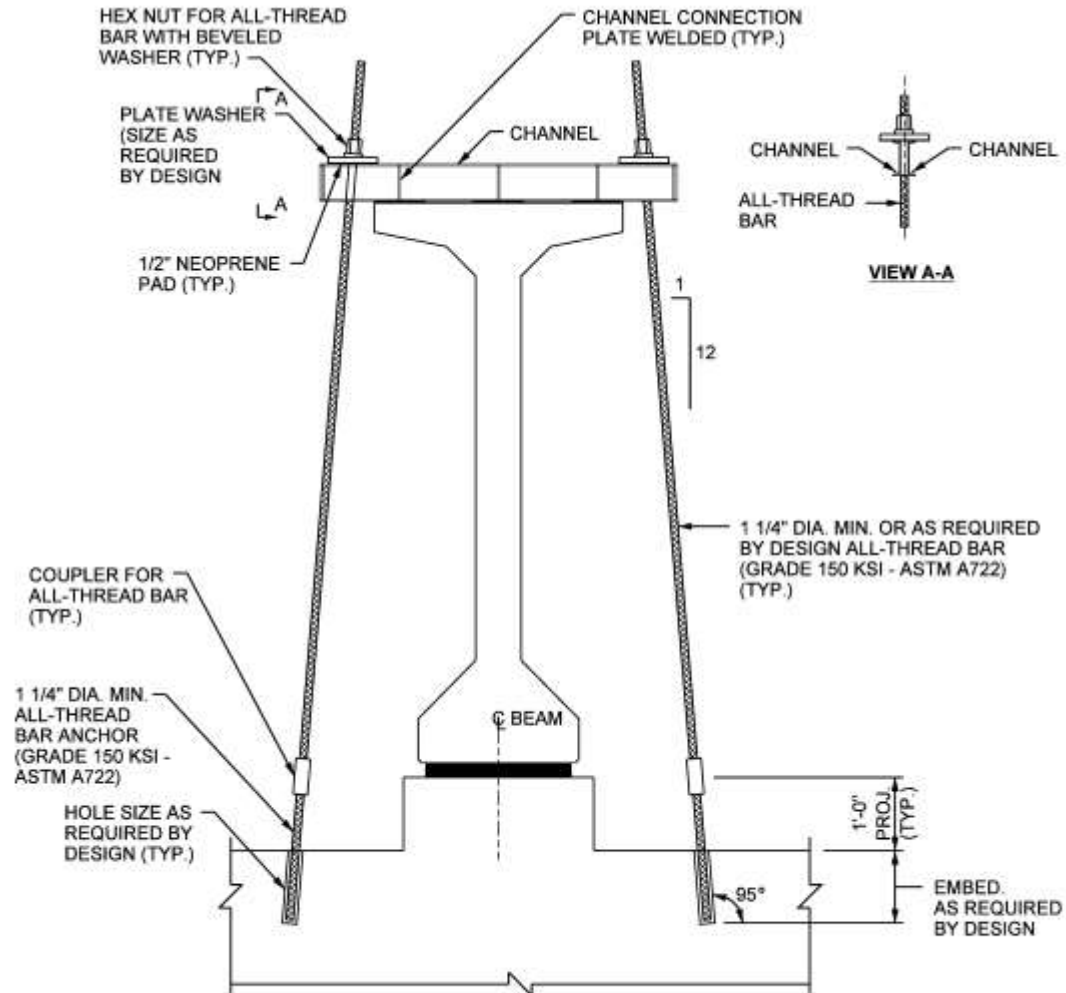
Girder Temporary Cable Bracing



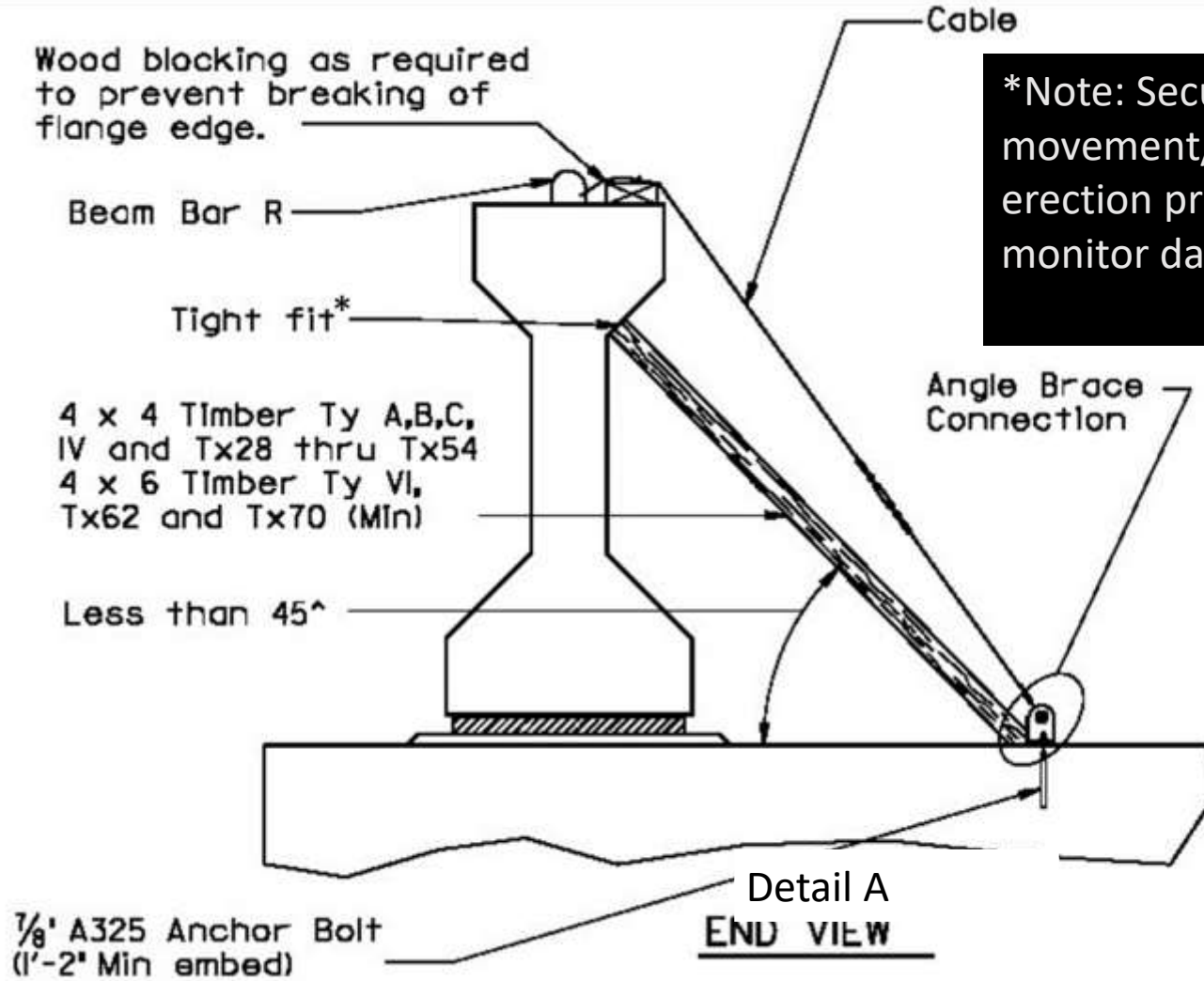
Concrete Girder Temporary Bracing



Concrete Girder Rod Bracing to Pier



Concrete Girder Tensioning Compression Brace



*Note: Secure against movement/slip as erection progresses and monitor daily.

Temporary Brace at Exterior Girders



Concrete Girders X-Bracing

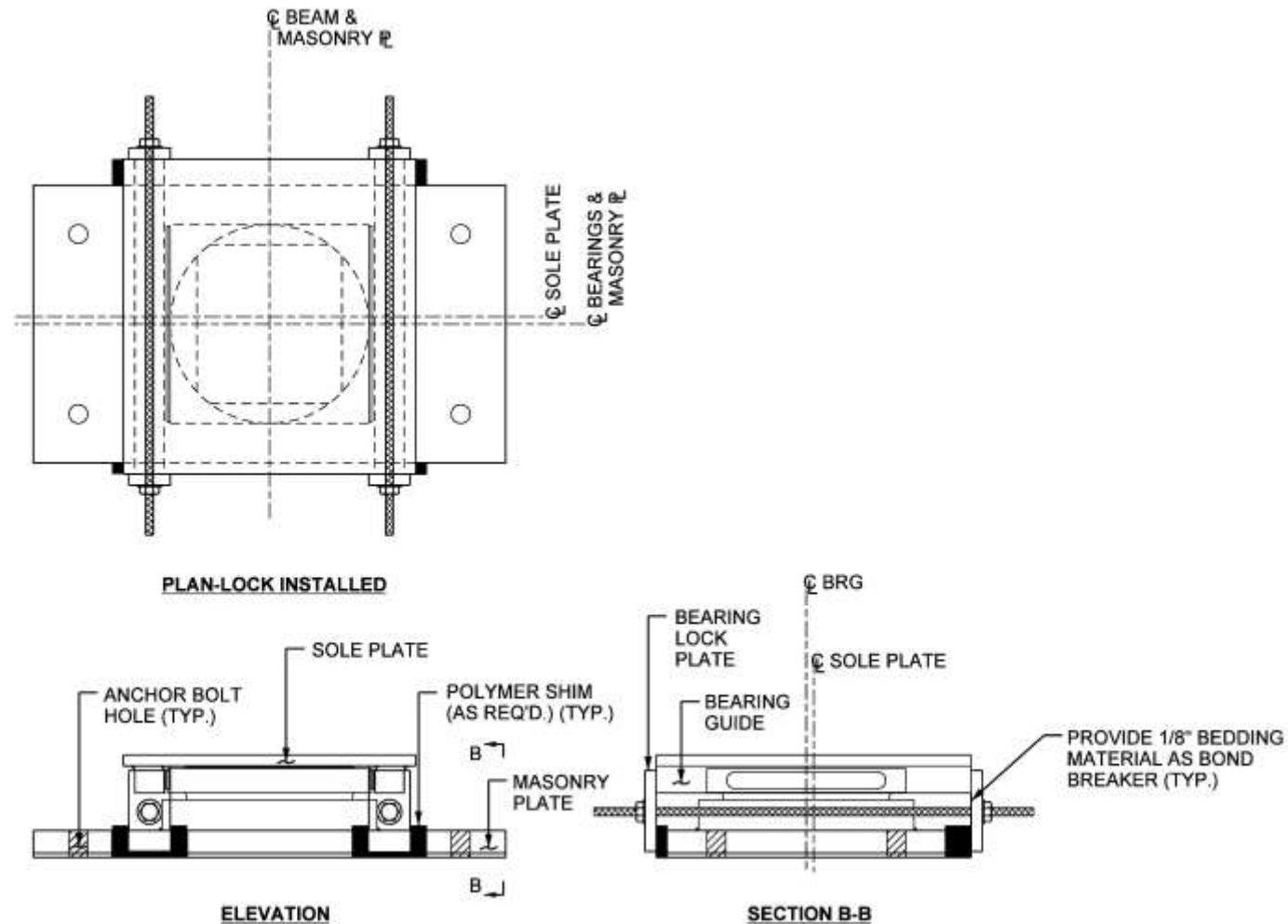


Multi-Rotational Bearing

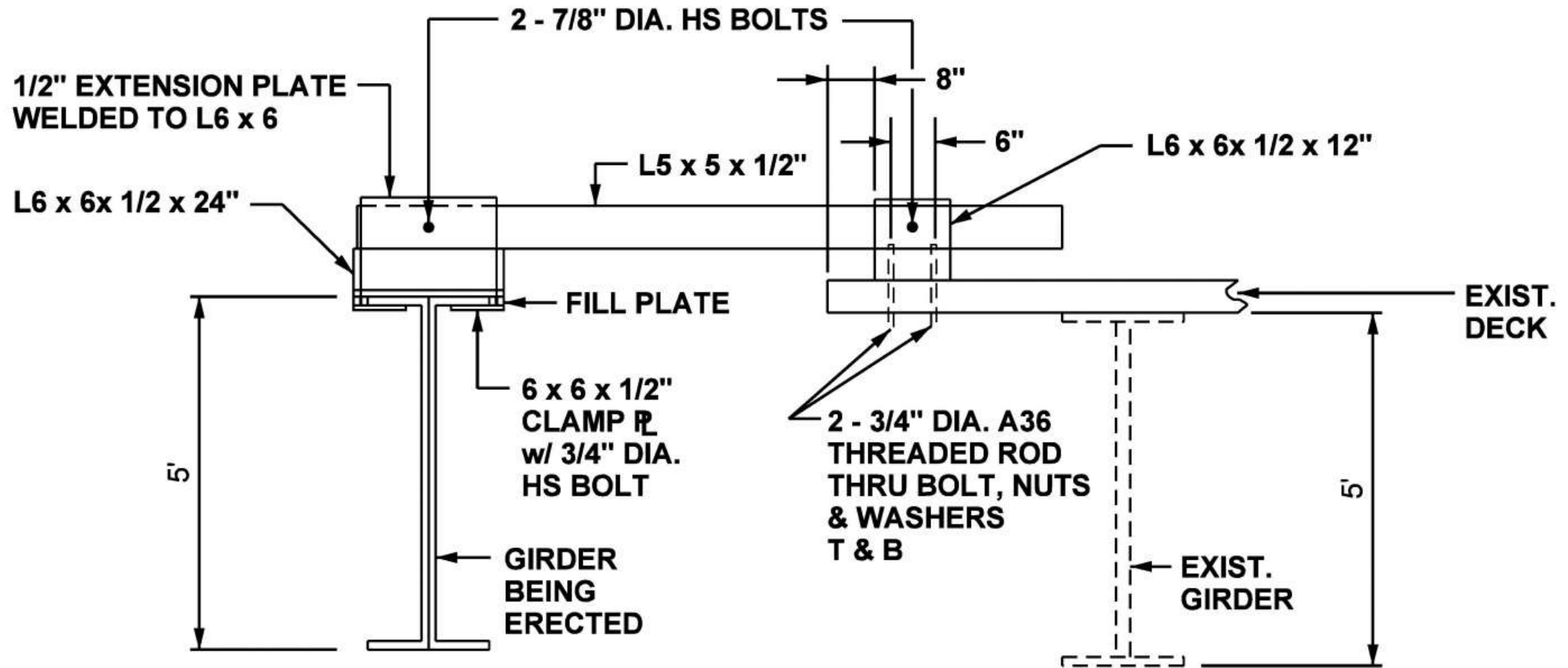


3.3.24

Guided Bearing Restraint



Phased Construction Lateral Brace



Temporary Lean-on Brace



Lean-on Bracing ... Sidebar

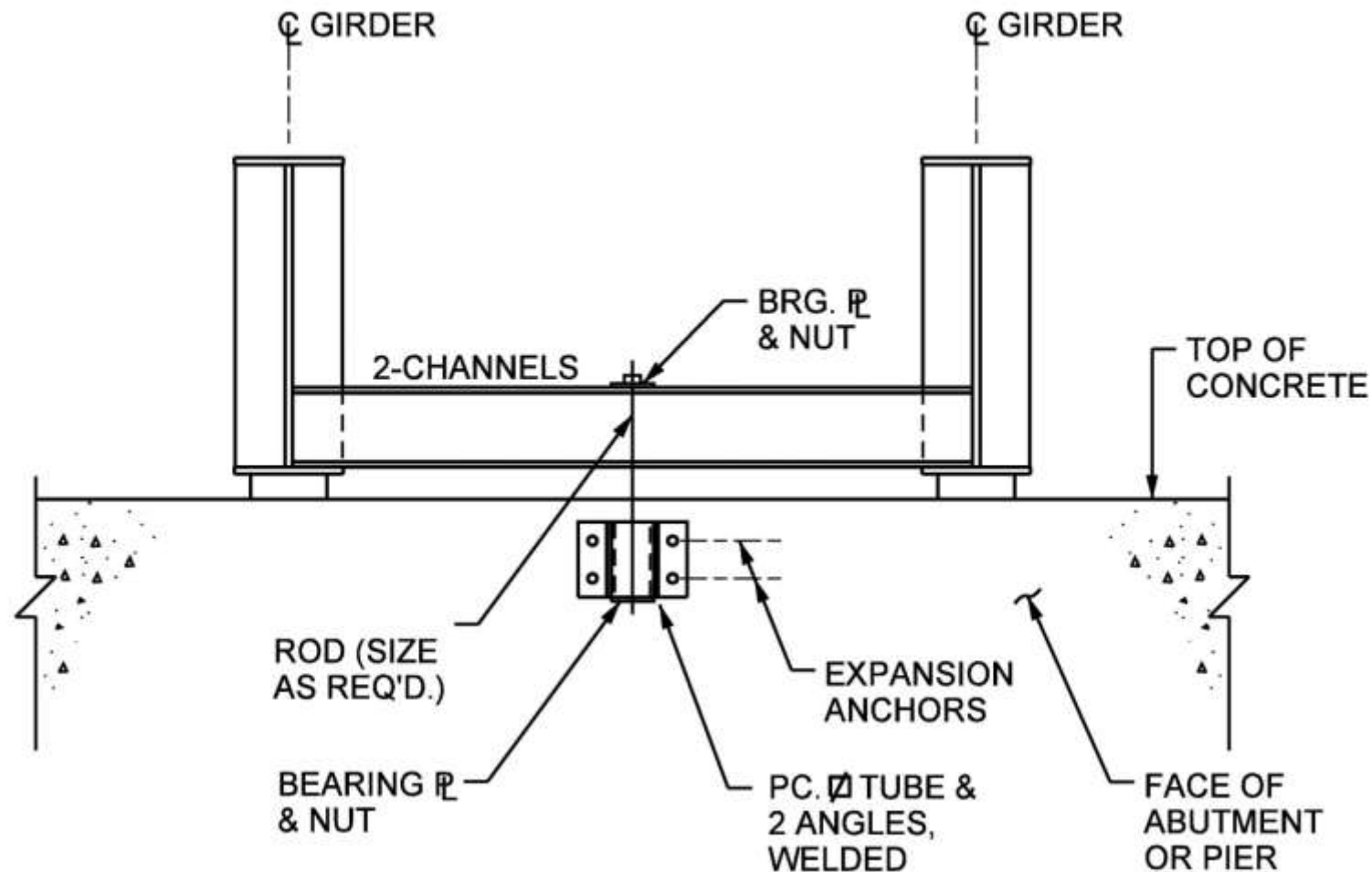
- Hot off the presses from NSBA
- Design guide for use of lean on bracing in permanent structures
- Provides significant economy in completed bridges



Lean-on Bracing
Reference
Guide



Hold-down Using a Member Supported on Bottom Flanges



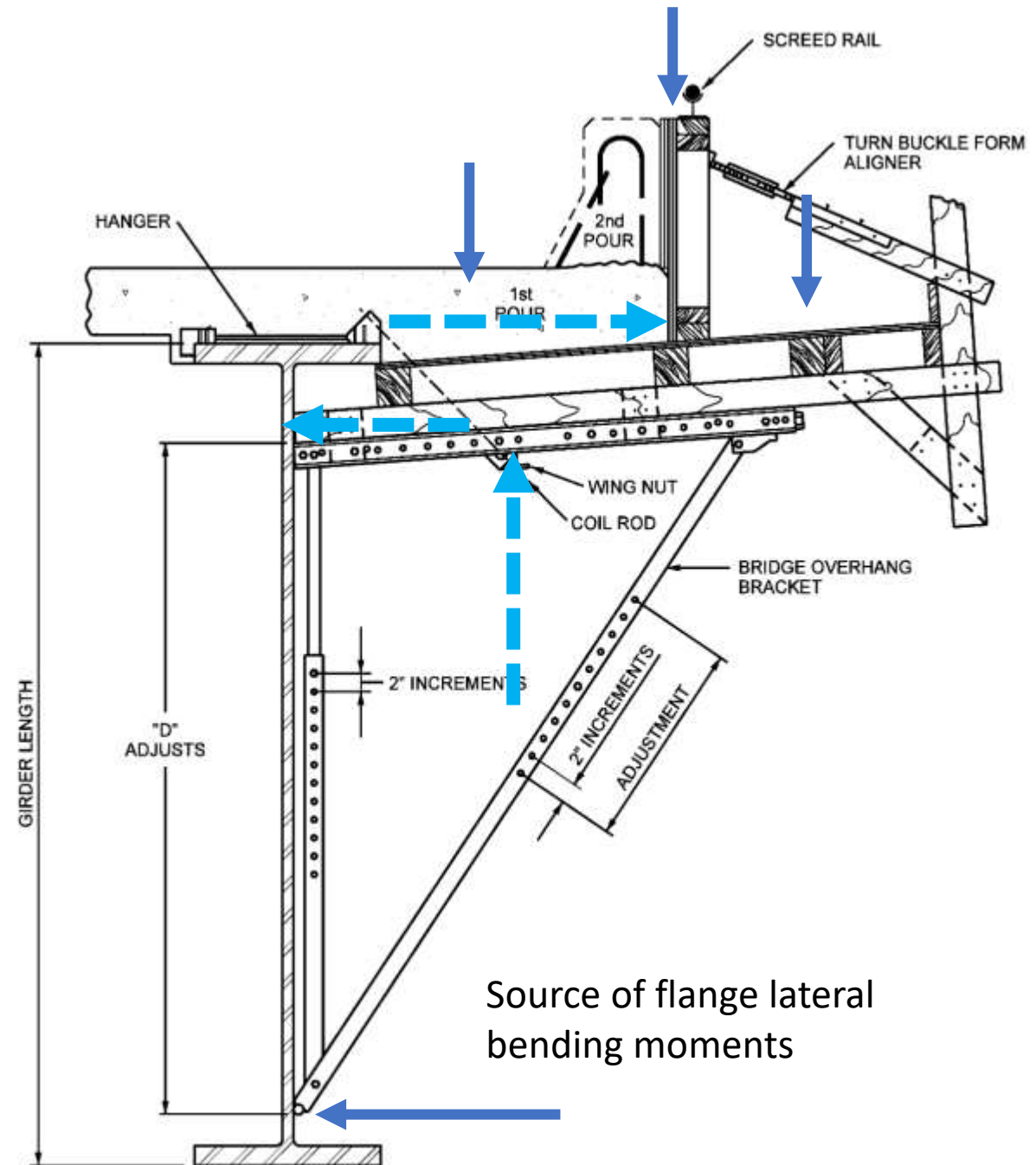
Deck Concrete Placement



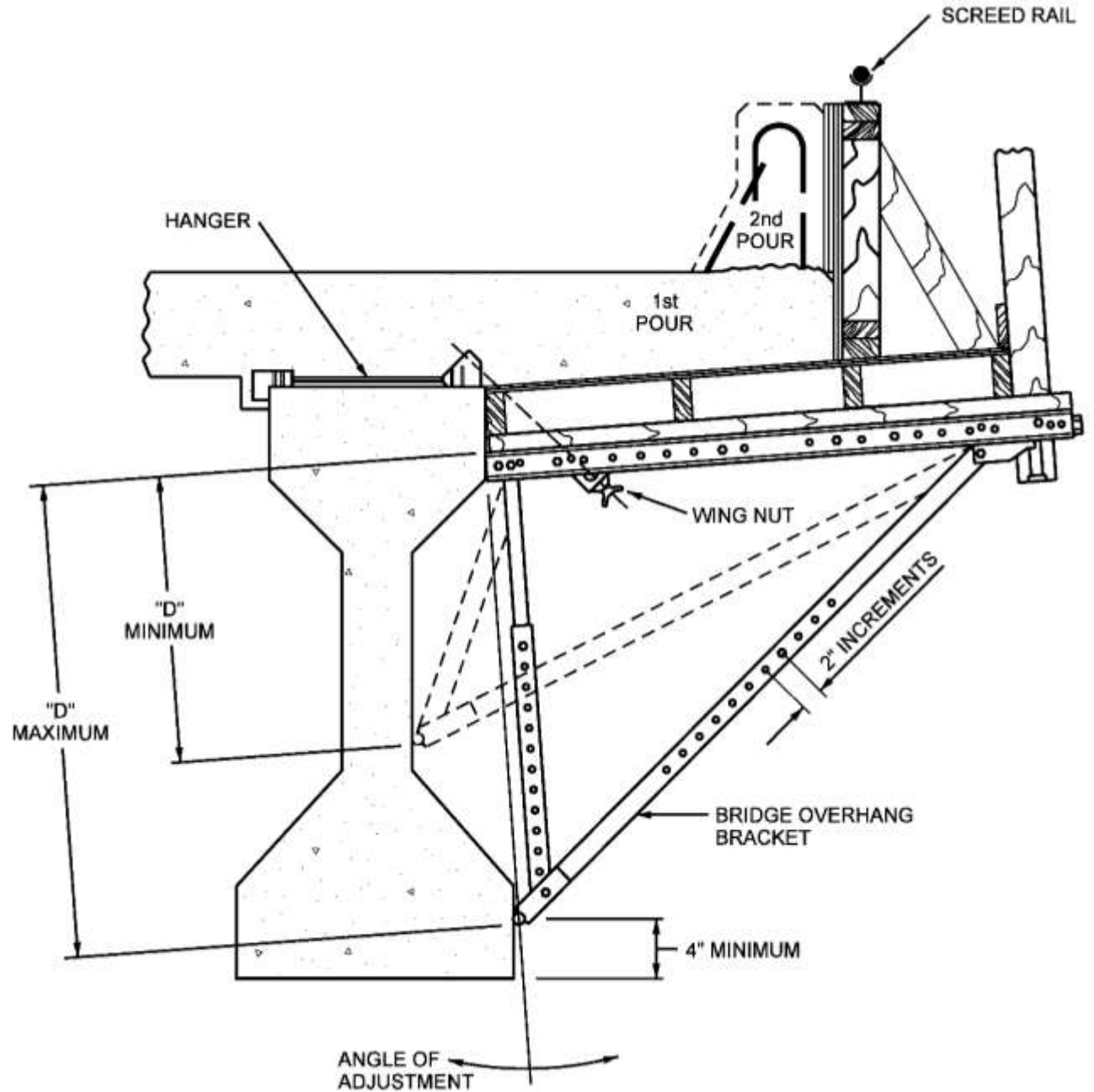
Overhang Brackets on Box Girder



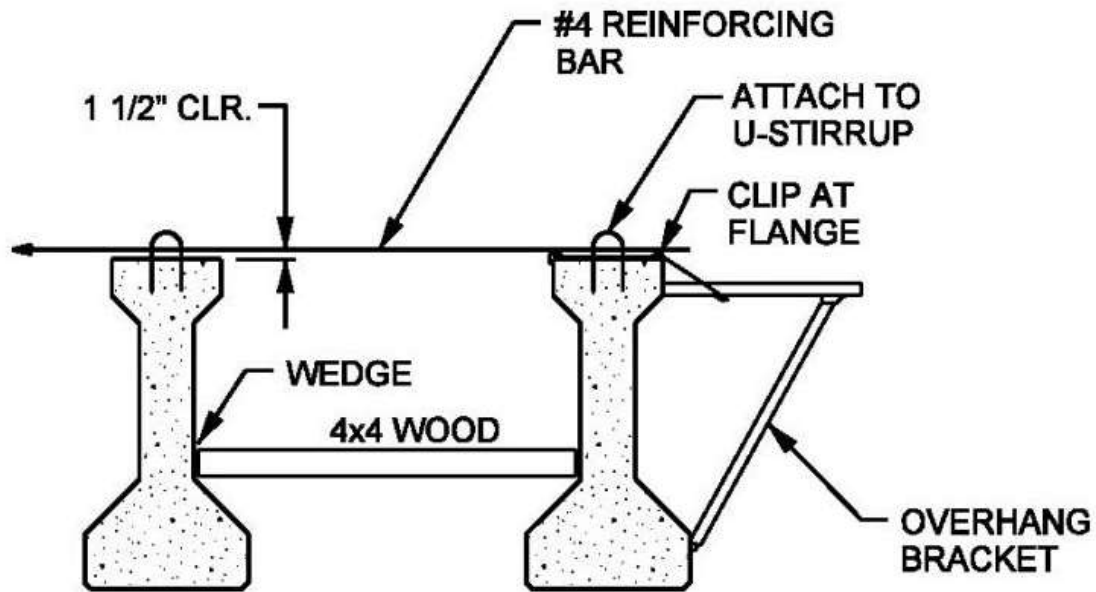
Typical Bracket for Steel Girder



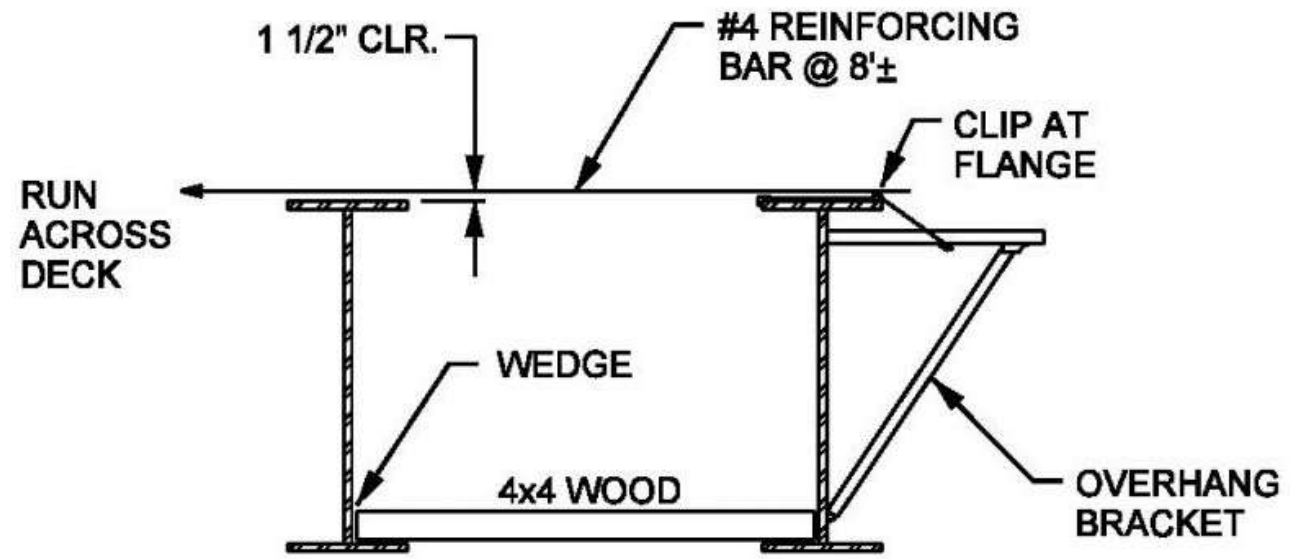
Overhang Bracket on Concrete Girder



Overhang Bracket Bracing Examples



OVERHANG BRACING - CONCRETE



OVERHANG BRACING - STEEL

System / Global Buckling Effects

Guidance for Designers

Global Buckling Capacity in Steel Girder Systems

System (Global) Buckling Mode

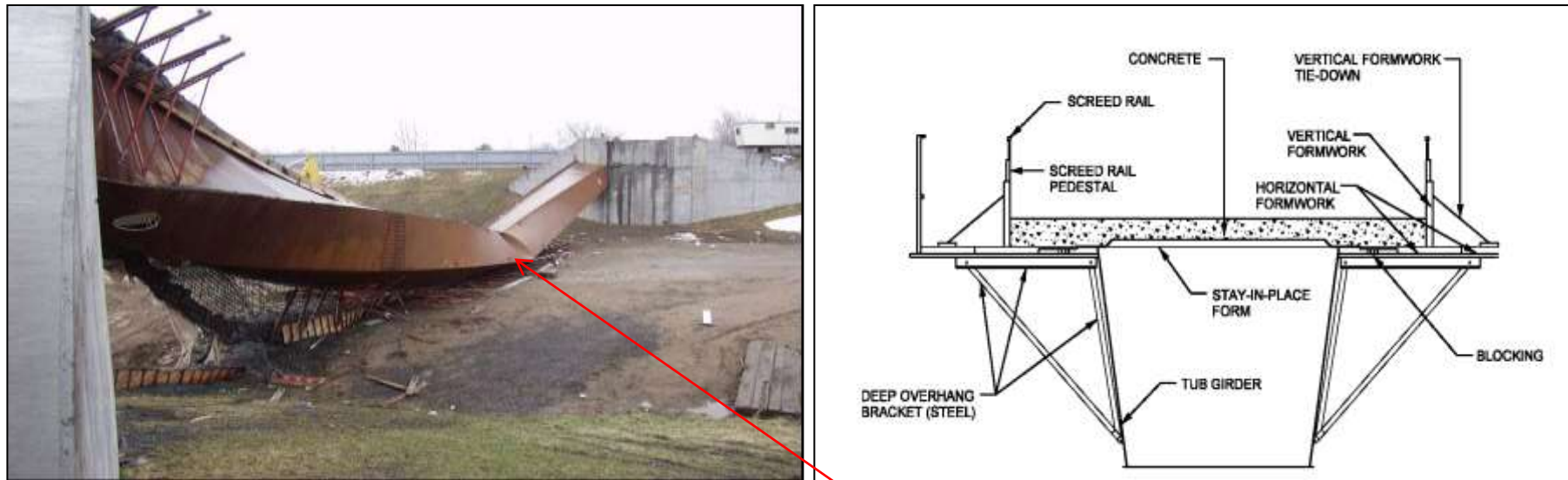
- What is the system buckling mode and how does this mode differ from conventional LTB?

Global Buckling of Narrow Steel Units

- Designer uses unbraced length L_b for girder buckling
 - L_b = distance between cross-frames
 - Cross-frame locations are brace points (more on this later)
- Girder systems with large length-to-width ratio
 - Susceptible to system mode of buckling
 - Spacing of cross-frames does not impact behavior significantly in system mode

History of Global (System) Buckling

- Marcy Pedestrian Bridge (2002) – consisted of a single box girder with no top lateral truss.
- Girder had closely spaced internal K-frames (behaved very similar to a twin I-girder system)



Girder failed due to buckling

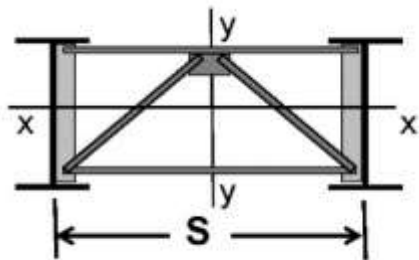
History of Global (System) Buckling



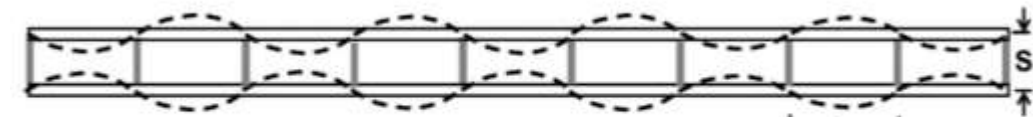
3 Span Continuous Girders (135.5'-184.7'-203.9')

Global Buckling of Narrow Steel Units

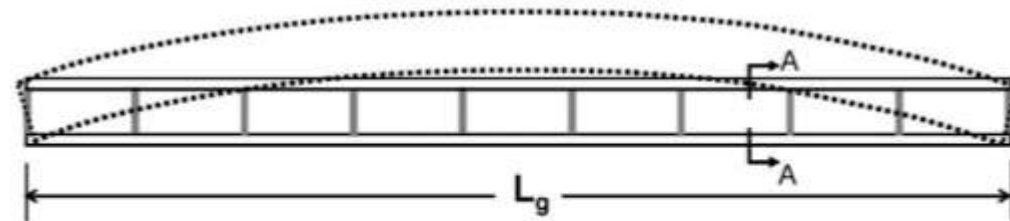
- For a twin-girder system: L_b vs. L_g
 - Bracing spacing controls individual girder lateral-torsional buckling
 - Bracing size and spacing doesn't control system buckling



(c) System cross section A-A

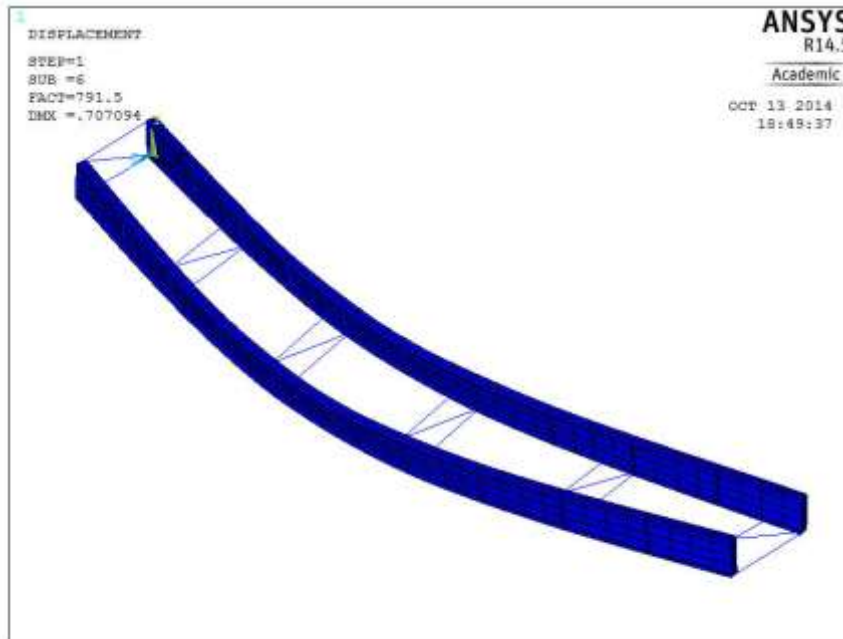


(a) Individual girder buckling, plan view

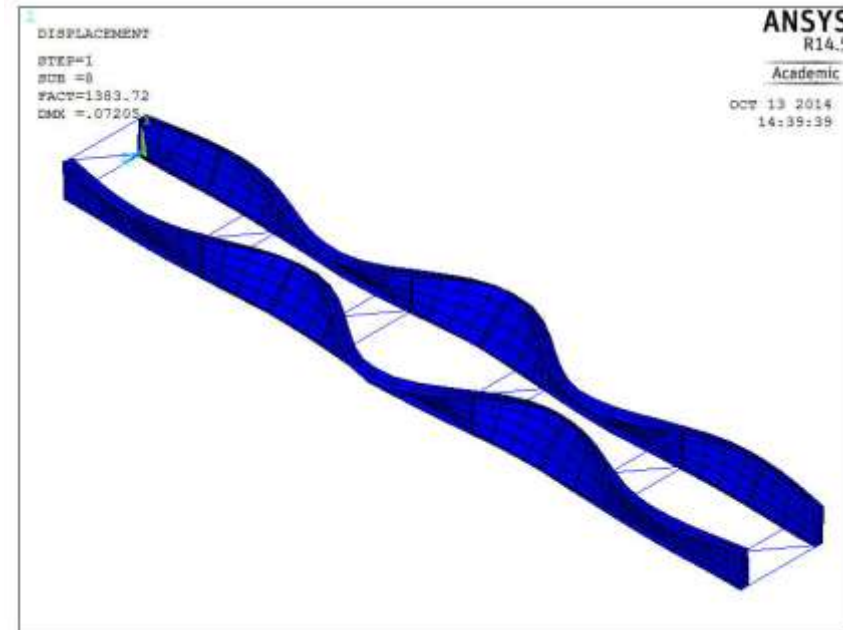


(b) Global system buckling, plan view

Global Buckling of Narrow Steel Units



Global Buckling
($M_{cr} = 792$ k-ft)



Buckling Between Cross-
Frames ($M_{cr} = 1384$ k-ft)

System Buckling for 2 and 3 Girder Systems

AASHTO Eqn. 6.10.3.4.2-1:

$$M_{gs} = C_{bs} \frac{\pi^2 w_g E}{L^2} \sqrt{I_{eff} I_x}$$

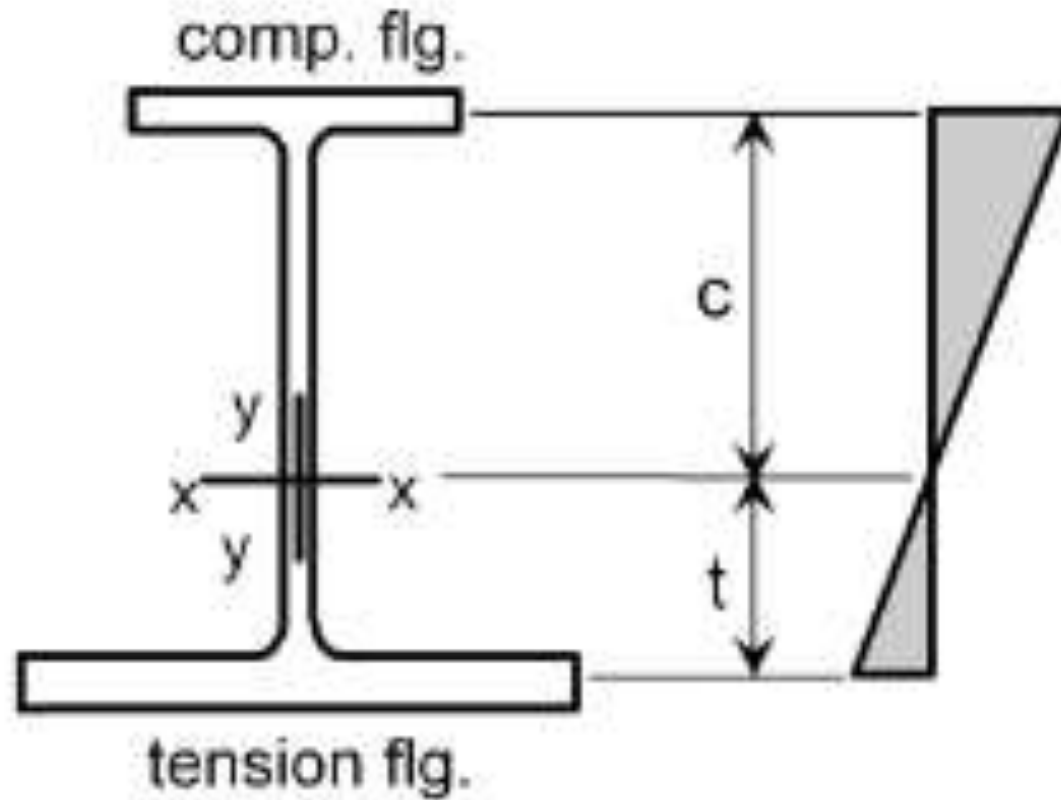
- Where:

- M_{gs} = nominal buckling resistance of the **girder system** (k-in)
- w_g = spacing of twin girders (in) or for 3 girder system use spacing between the two exterior girders
- E = modulus of elasticity of steel girder (ksi)
- L = length of span under consideration (in)

System Buckling for 2 and 3 Girder Systems

- Where:
 - C_{bs} = system moment gradient modifier
 - = 1.1 for simply-supported units
 - = 2.0 for continuous-span units
 - I_x = Non-composite single girder strong-axis moment of inertia
 - For non-prismatic girder properties – AASHTO recommends a length-weighted average for I_x , and I_{eff} .

Effective Moment of Inertia



$$I_{eff} = I_{yc} + (t/c)I_{yt}$$

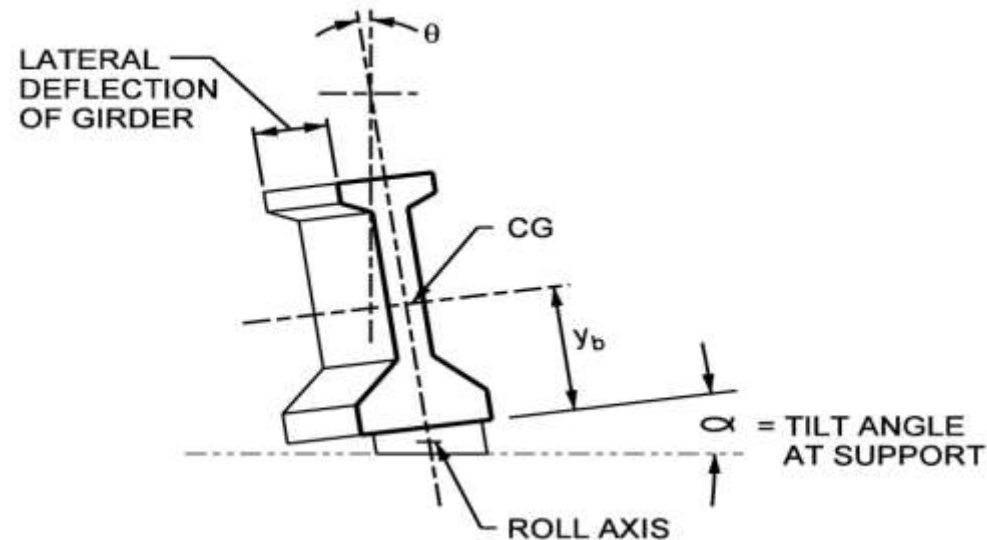
Global Buckling of Narrow Steel Units

- Considering all of the girders across the width of the unit within the span, the sum of the largest total factored moments during deck placement should not exceed 70% of M_{gs} .
- Alternatives:
 - Add flange level lateral bracing
 - Revise the unit to increase system stiffness
 - Evaluate the amplified girder second-order displacements and verify they are within Owner-specified tolerances
 - Amplification can also occur under steel-only dead load as the buckling limit is approached

Roll Stability of Concrete Girders

Rollover Causes

- Initial girder rotation compounded by:
 - Lack of flatness of PPC bottom flange
 - Roll flexibility of bearings...
 - Leading to increased girder rotation



Note: Figure adapted from Mast (1993)

Red Mountain Freeway Bridge Collapse, 2007



Roll Stability of Concrete Girders

- Precast concrete girders during erection (after setting)
 - Simply supported condition (span = bearing-to-bearing)
 - Deck not poured yet (erection in progress)
 - No continuous lateral support from deck slab
 - Elastomeric bearings allow rotation about both axes

Roll Stability Influences

- Bearing slope and bearing type
- Bearing skew relative to girder centerline
- Girder imperfections
- Rollover controls stability, not lateral-torsional buckling
 - PPC girders do not crack under self-weight
 - Relatively large I_y and J : no LTB

P- Δ Effect

- Rotation (imperfection) causes:
 - Component of girder weight to be...
 - Applied about weak axis of girder, which...
 - Causes lateral deflection and...
 - Further shifts girder center-of-gravity, which...
 - Causes further lateral deflection

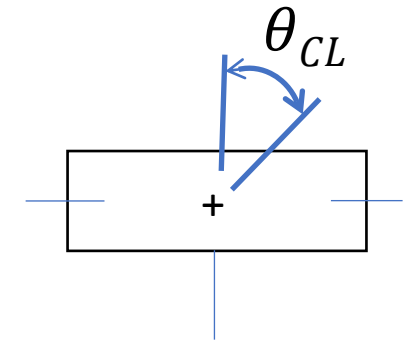
Simply-Supported Girder Rollover

- Determined primarily by support properties
- Elastomeric bearing pads
 - Rotational stiffness constant $K\theta$ (from pad's vertical stiffness)
 - Girder camber and roll effects create...
 - Uneven load distribution to bearing pad, which...
 - Reduces its stiffness (similar results from skew)

Support Properties

- For bearing pads set at skew to girder
 - Additional uneven load distribution in pad...
 - Further reduces its effective stiffness
 - Bearing stiffness modification factor accounts for skew (suggested values from FDOT):

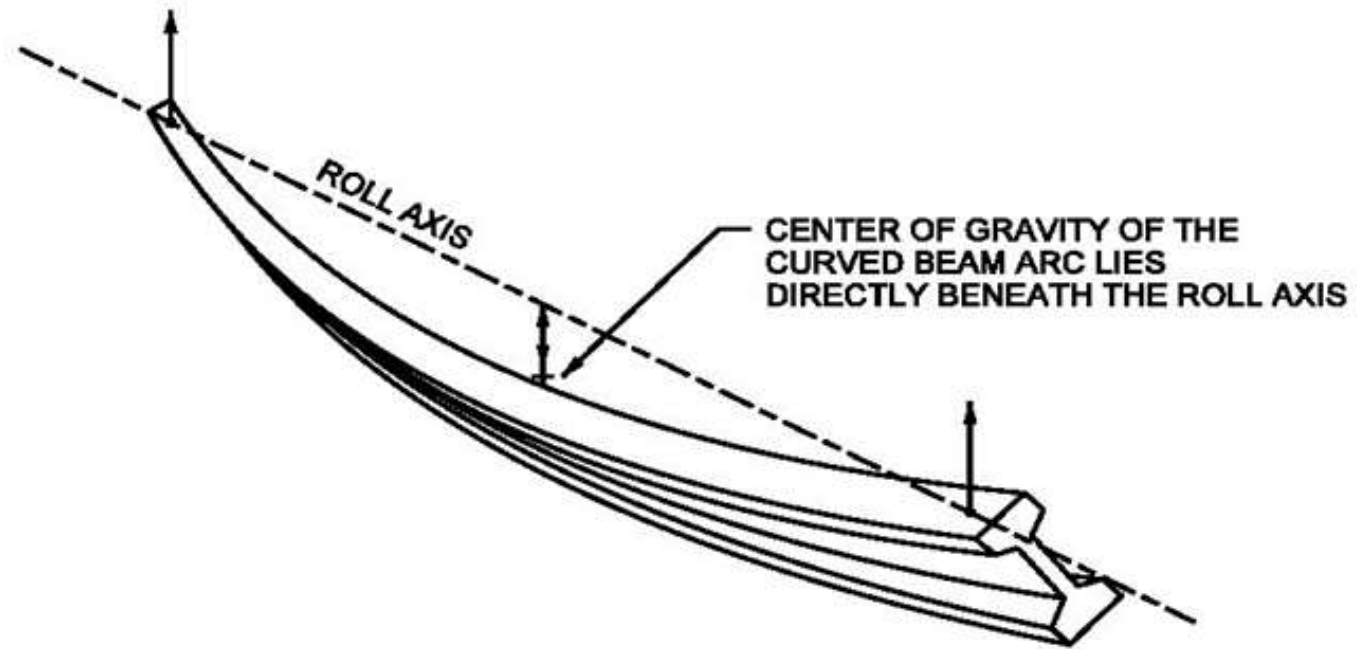
Skew Angle (°)	0	15	30	45	60
Stiffness Modifier	1	0.40	0.32	0.26	0.21



- Bearing pad stiffness not linear with load
 - Pad less stiff under girder self-weight than...
 - Normal service load combination (full dead + live)

Concrete Girder Stability During Erection Stages

- LRFD 5.5.4.3 “*Buckling and stability of precast members during handling, transportation, and erection shall be investigated*”
- C5.5.4.3 “*This consideration does not make the designer responsible ... means and methods*” See PCI “Recommended Practice for Lateral Stability of Precast Prestressed Concrete Girders”



PERSPECTIVE OF A BEAM FREE TO ROLL AND DEFLECT Laterally

PCI Recommended Practices

Referenced by AASHTO as a guide for this issue

Report



Recommended Practice for Lateral Stability of Precast, Prestressed Concrete Bridge Girders



CB-02-16-E

First Edition

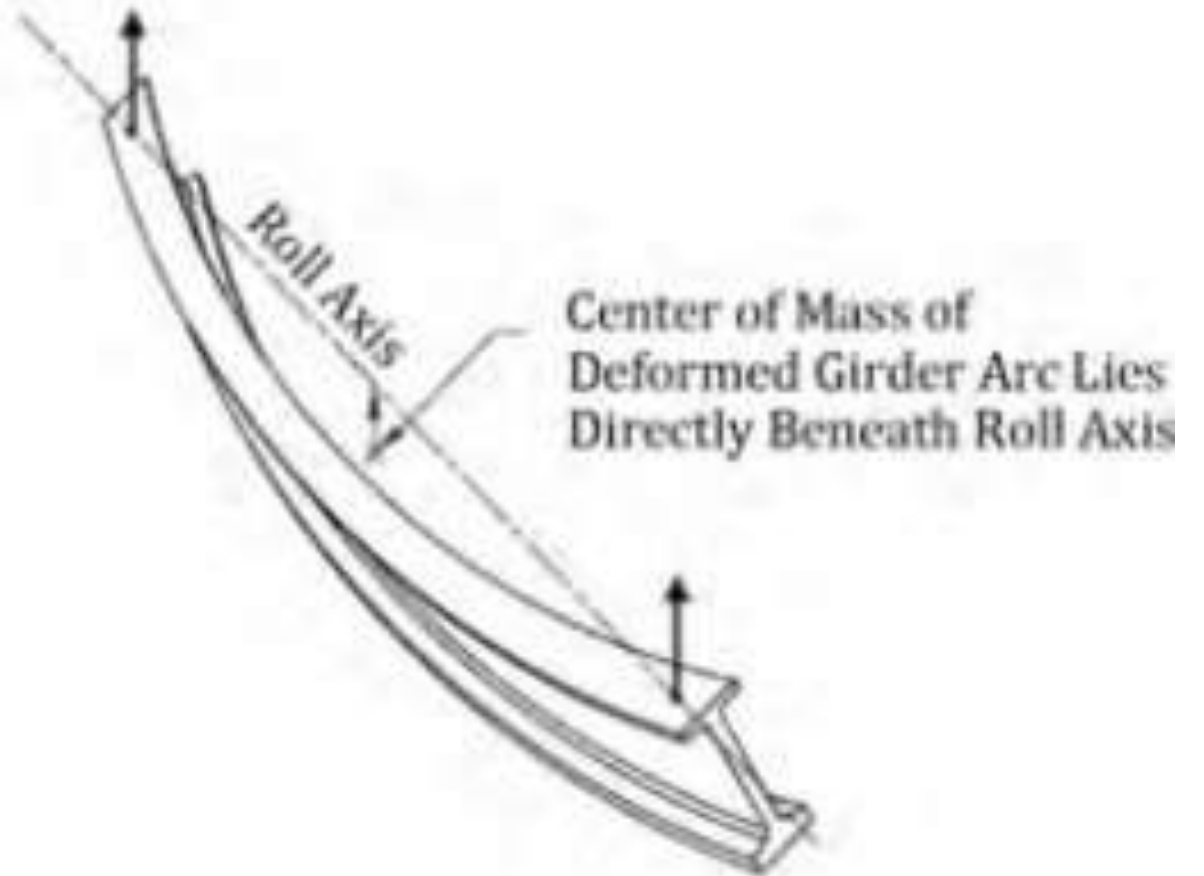


Girder Lifting

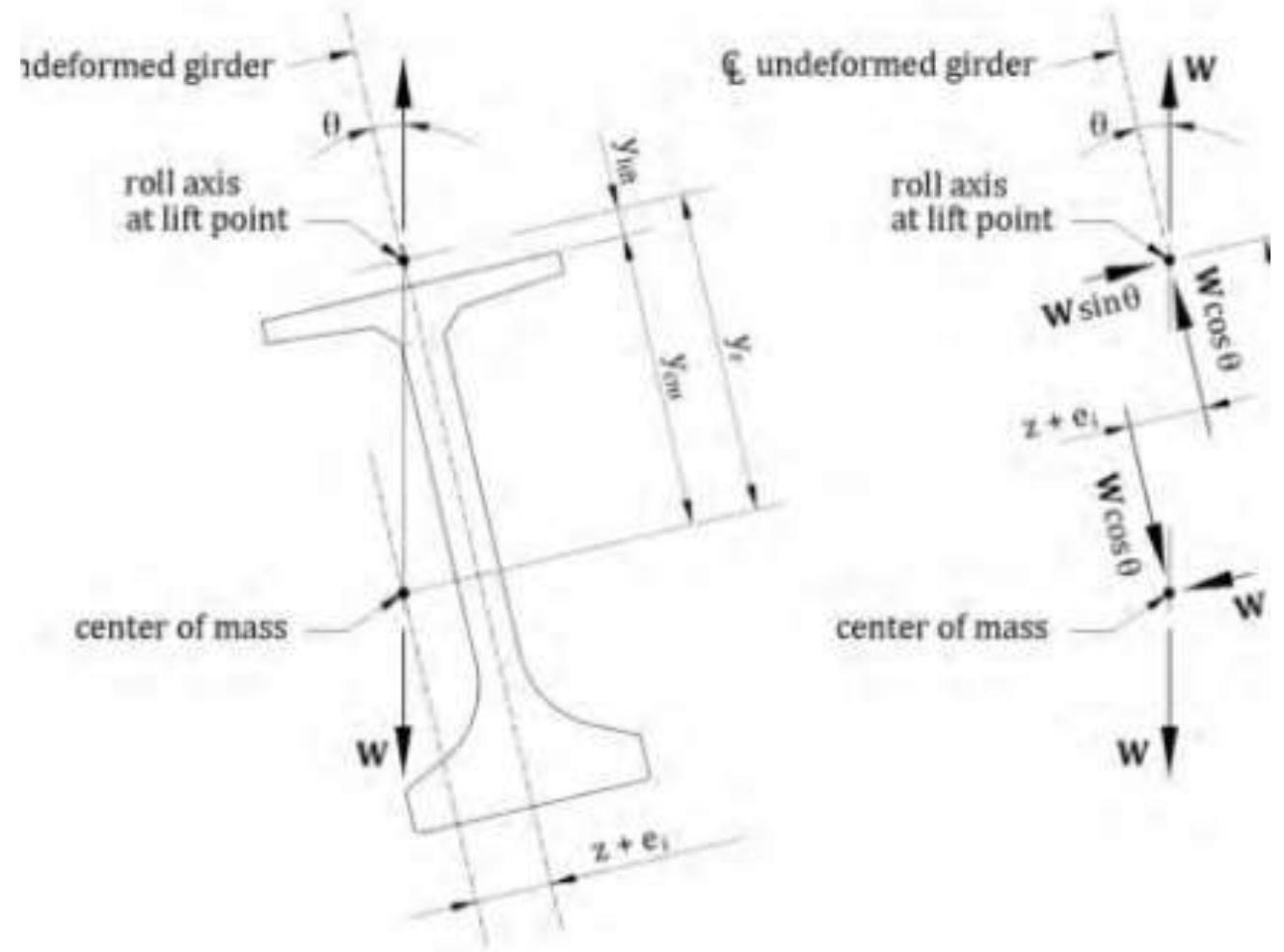


Roll Deformations

Perspective View of a Hanging Girder



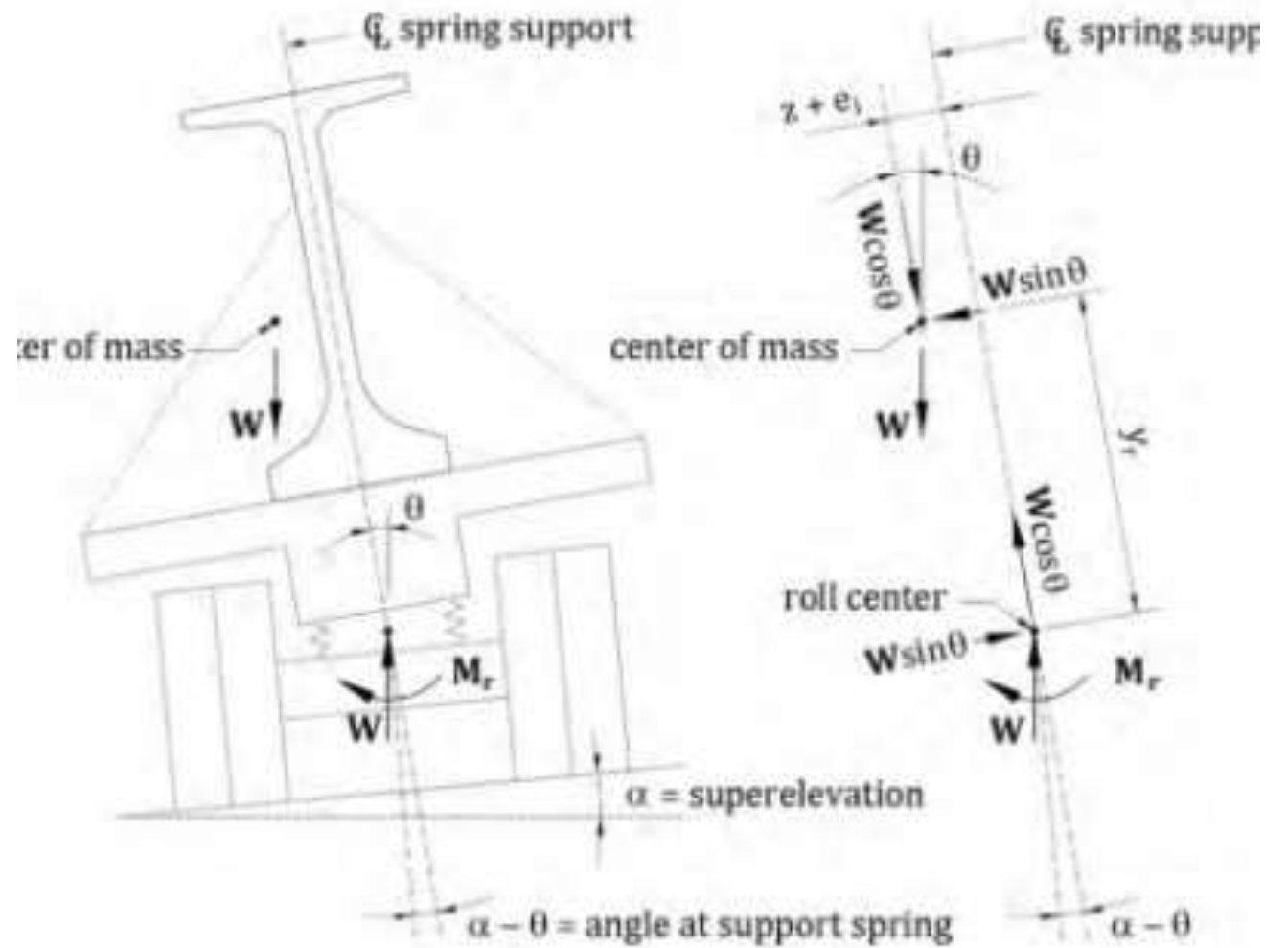
Statics of Hanging Beams



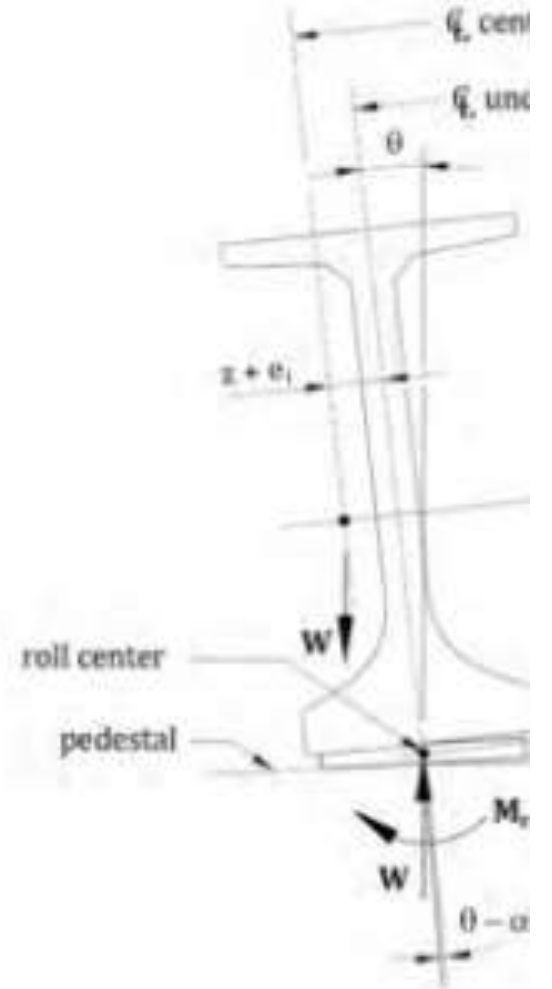
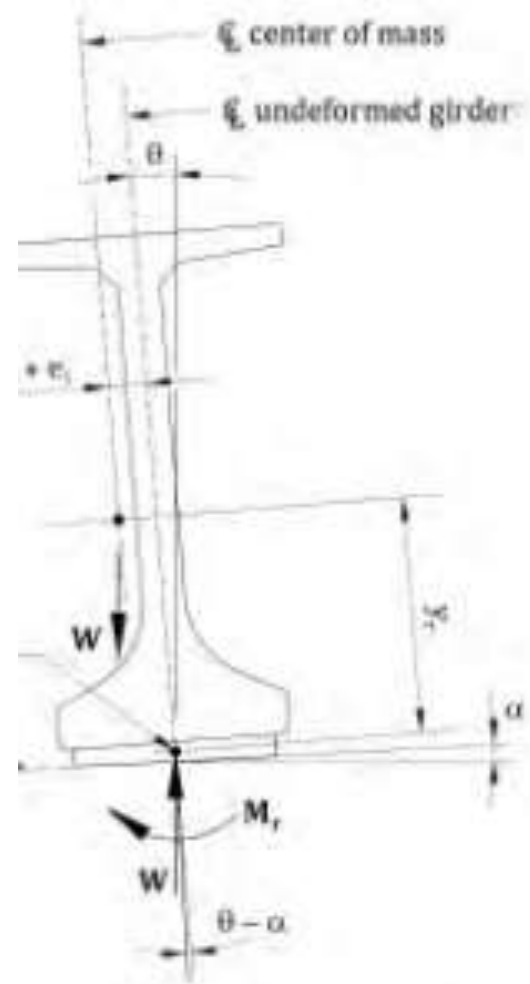
Transportation Stability



Transportation Stability



Seated Girder Stability



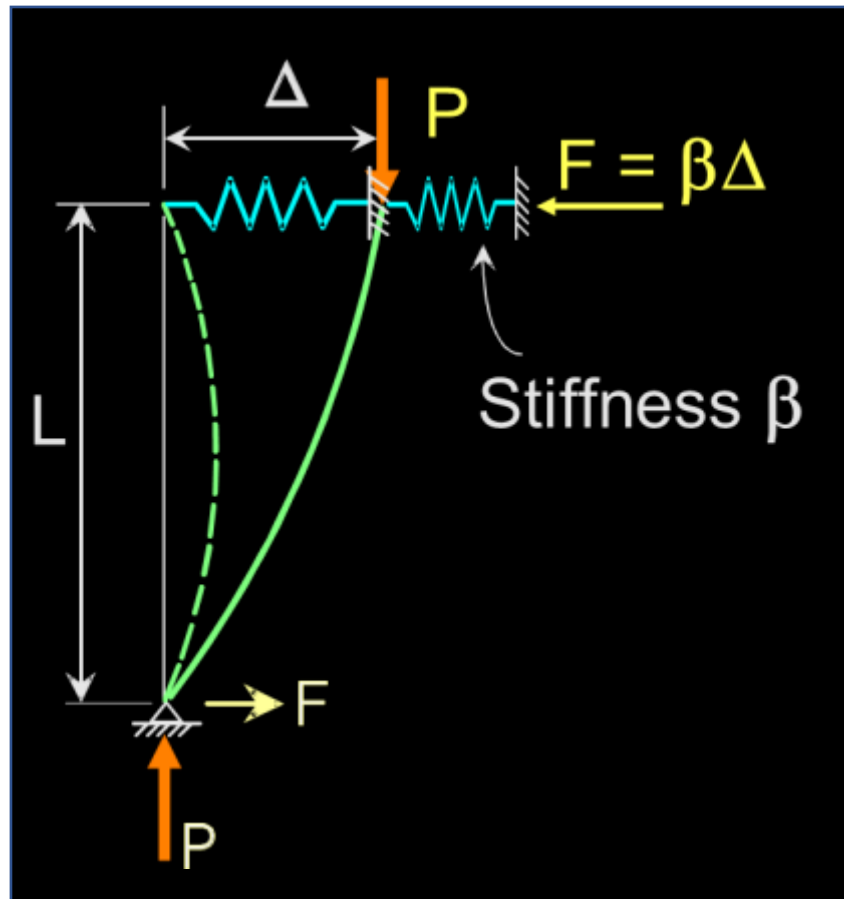
Technical Basis for Bracing Requirements

Requirements for Bracing Systems

- Bracing plays a major role in the stability of the structural system.
- Effective bracing must satisfy both **strength** and **stiffness** to have a safe system.
- Provisions outlined in the following slides allow engineers to verify the adequacy of the bracing.

Simple Stability Bracing System

- Consider the following Simple System



Summing moments
about base

Equilibrium in
displaced position:

$$P\Delta - (\beta\Delta)L = 0$$

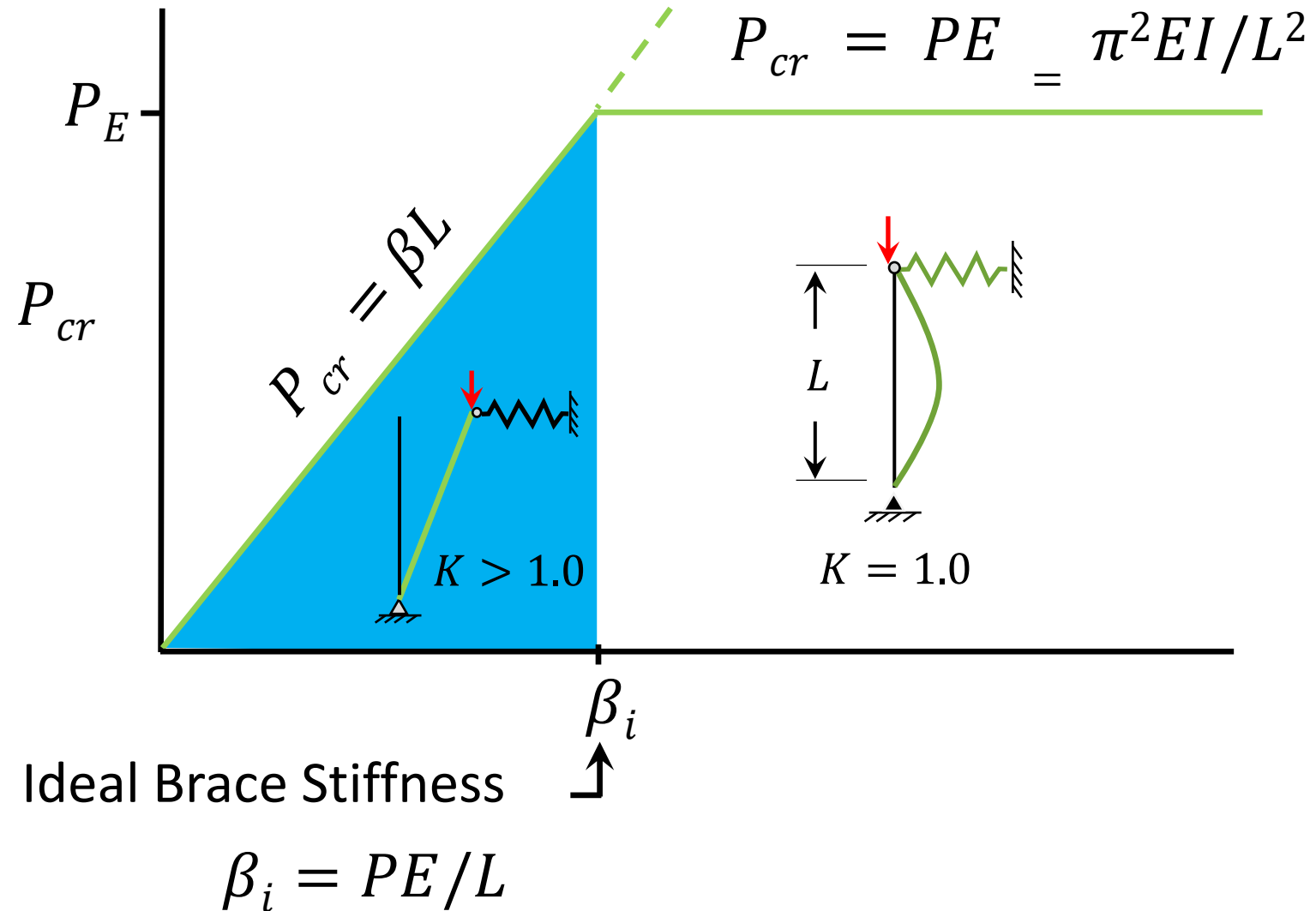
$$P\Delta = (\beta\Delta)L$$

$\beta\Delta L > P\Delta$ no sidesway

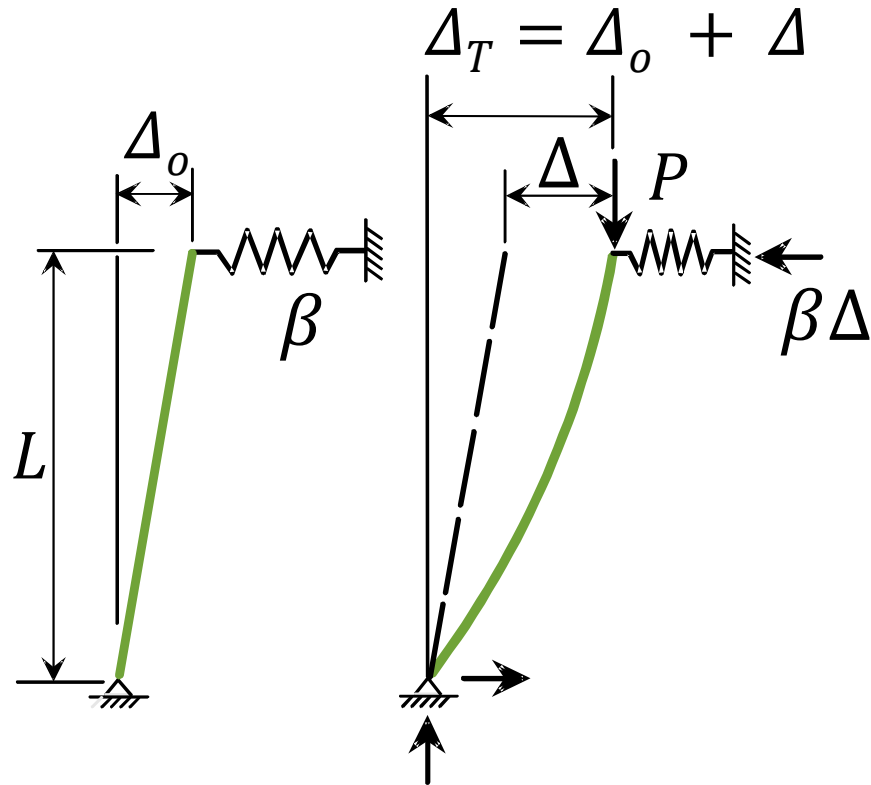
$\beta\Delta L < P\Delta$ sidesway

$$\beta L = P_{cr}$$

Ideal Brace Stiffness



Real Columns – Brace Stiffness



**No Axial
Load**

**Axial Load
Applied**

Equilibrium:

$$P\Delta_T = (\beta\Delta)L = \beta L(\Delta_T - \Delta_o)$$

$$\Delta_T = \frac{\Delta_o}{1 - \frac{P}{\beta L}}$$

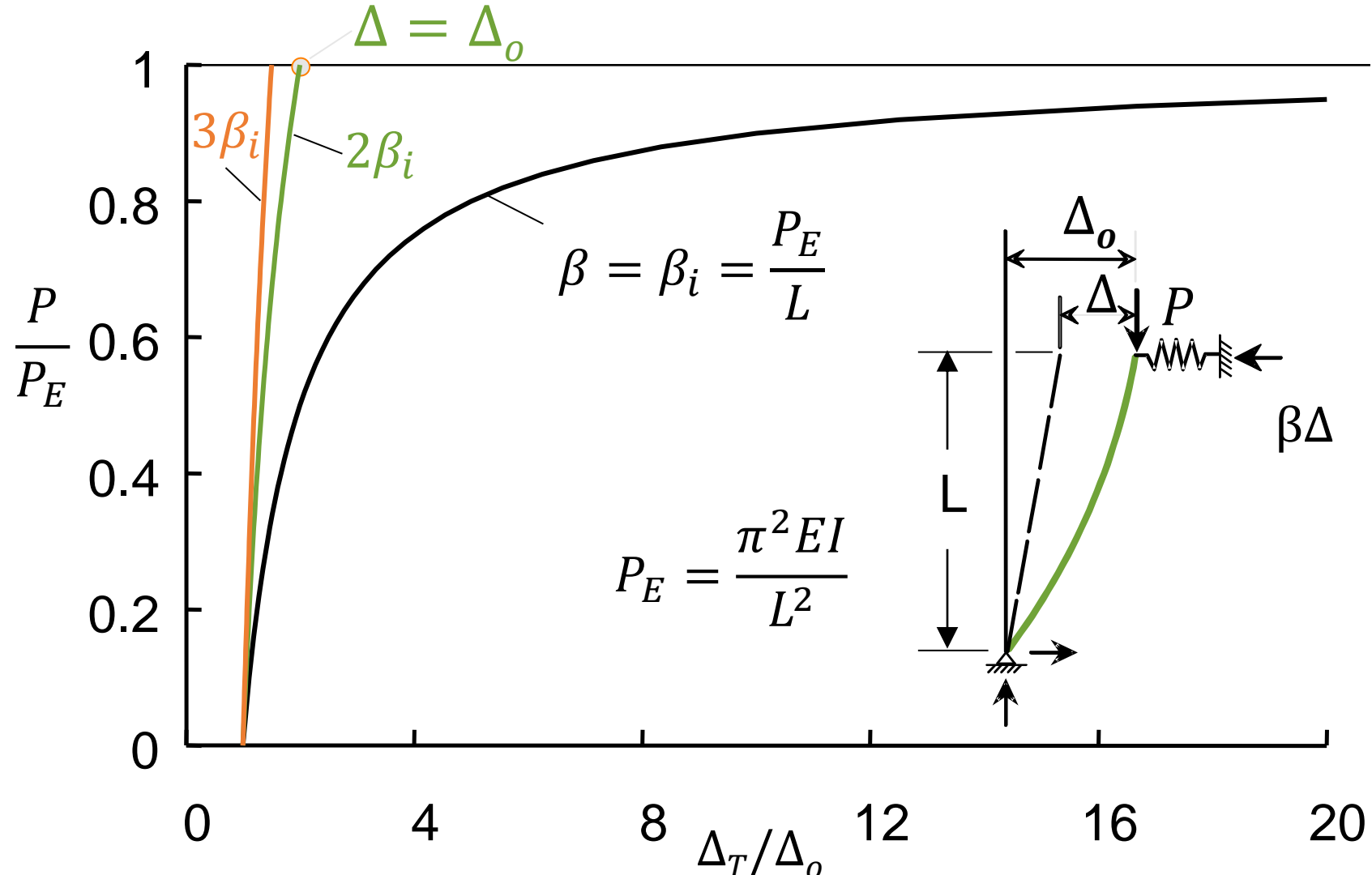
If $\beta = \beta_i = PE/L$:

$$\Delta_T = \frac{\Delta_o}{1 - \frac{P}{P_E}}$$

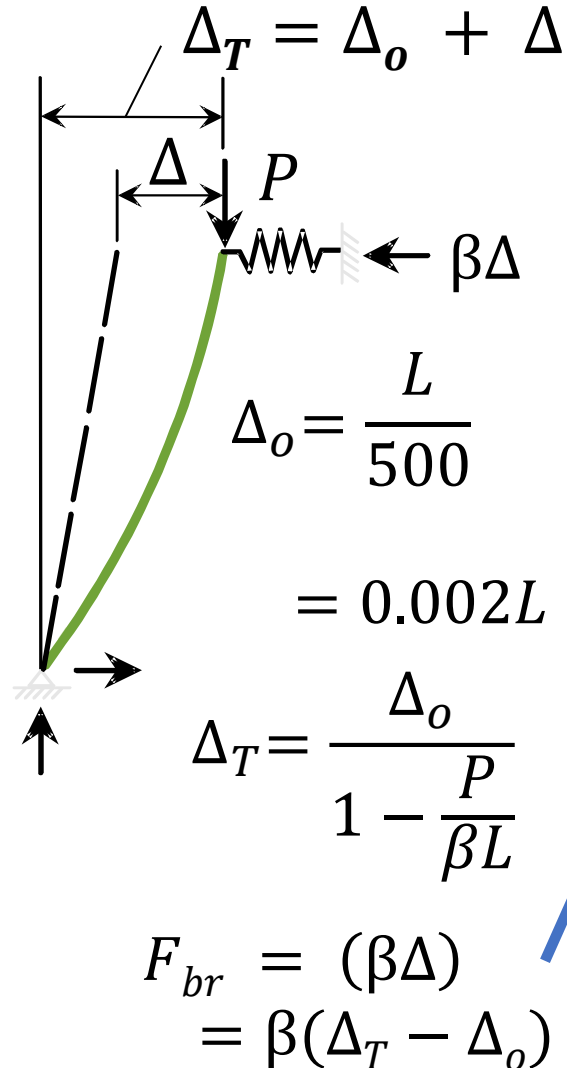
If $\beta = 2\beta_i = 2PE/L$:

$$\Delta_T = \frac{\Delta_o}{1 - \frac{P}{2P_E}}$$

Real Columns – Brace Stiffness



Real Columns – Brace Strength



$$F_{br} = \beta \left(\frac{\Delta_o}{1 - \frac{P}{\beta L}} - \Delta_o \right) = \beta \Delta_o \left(\frac{\frac{P}{\beta L}}{1 - \frac{P}{\beta L}} \right)$$

For $\Delta_o = 0.002L$:

$$\frac{F_{br}}{P} = \left(\frac{0.002}{1 - \frac{P}{\beta L}} \right)$$

If $\beta = \beta_i = PE/L$:

$$\frac{F_{br}}{P} = \left(\frac{0.002}{1 - \frac{P}{PE}} \right)$$

If $\beta = 2\beta_i = 2PE/L$:

$$\frac{F_{br}}{P} = \left(\frac{0.002}{1 - \frac{P}{2PE}} \right)$$

$$F_{br} = 0.004P \text{ at } P = PE$$

AISC Bracing Design Provisions

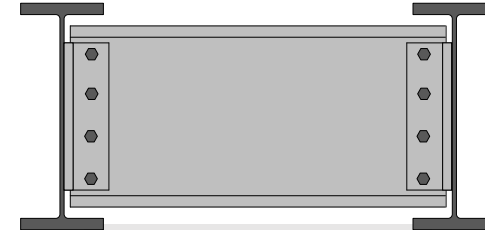
Torsional Bracing of Beams

The fundamental concept with torsional bracing is:

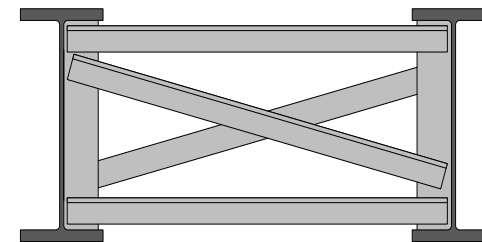
The beam or girder is **fully braced** at a location if twist is prevented.

Stiffness requirement

$$(\beta_T)_{act} \geq (\beta_T)_{req}$$



Diaphragms



Cross-Frames



Through-Girders

Torsional Stability Bracing Requirements

Stiffness requirement

$$(\beta_T)_{act} \geq (\beta_T)_{req}$$

- Actual (provided by the brace) > Required (to stabilize a beam to carry a certain moment, for a given span, and with certain section properties)

AISC Provisions – Required Stiffness

- AISC Bracing Provisions: Stiffness Requirements for Nodal Torsional Bracing – Equation A-6-11a:

L = Span of beam/girder

M_u = Maximum factored moment w/in unbraced length L_b

ϕ_{br} = Bracing stiffness resistance factor = 0.80

n = Number of intermediate bracing lines

C_b = Moment gradient factor

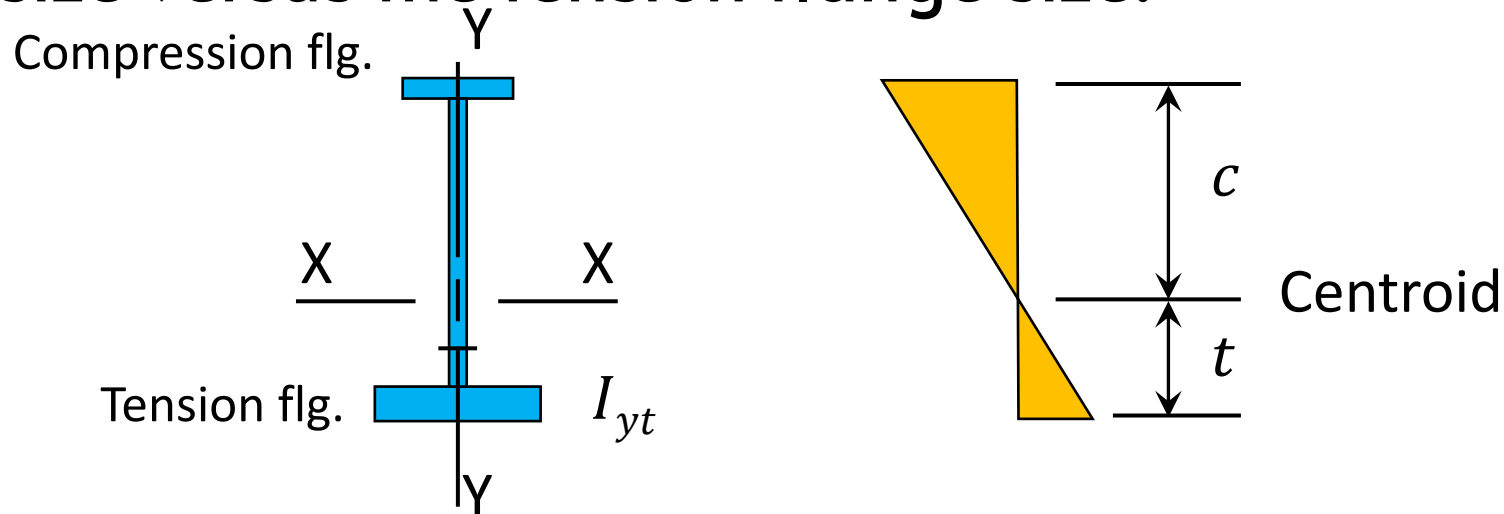
E = Modulus of elasticity of beam

I_{yeff} = Effective moment of inertia (see next slide)

$$\beta_T = \frac{2.4LM_u^2}{\phi_{br}nC_b^2EI_{yeff}}$$

AISC Provisions – Required Stiffness

Stability bracing of beams is significantly impacted by the size of the compression flange. Since bridge girders often consist of singly-symmetric sections, I_{yeff} accounts for the compression flange size versus the tension flange size:



$$I_{yeff} = I_{yc} + \frac{t}{c} I_{yt}$$

Note: $I_{yeff} = I_y$ for doubly symmetric shape

What About Provided Stiffness

- We have a springs-in-series problem
 - Crossframes have flexibility
 - They connect to connection plates which *MAY* have flexibility
 - They connect to girders which can deflect and rotate and thus have flexibility

Total Bracing Stiffness

- Actual torsional bracing stiffness of the entire system:

$$(\beta_T)_{act} = \frac{1}{\left(\frac{1}{\beta_b} + \frac{1}{\beta_{sec}} + \frac{1}{\beta_g}\right)}$$

Springs in series

$$\frac{1}{k_{total}} = \frac{1}{\frac{1}{k_1} + \frac{1}{k_2} + \frac{1}{k_3}}$$

$(\beta_T)_{act}$ = Total system stiffness

β_b = Stiffness of cross-frame or diaphragm

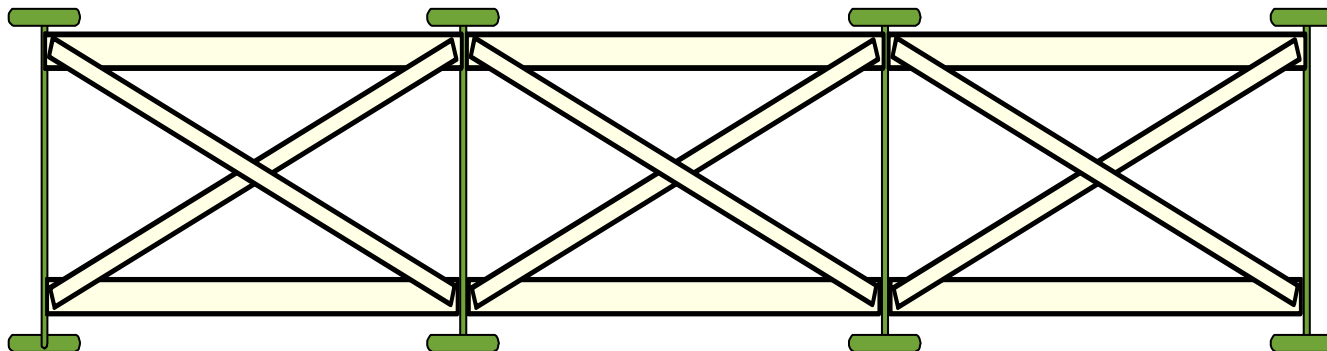
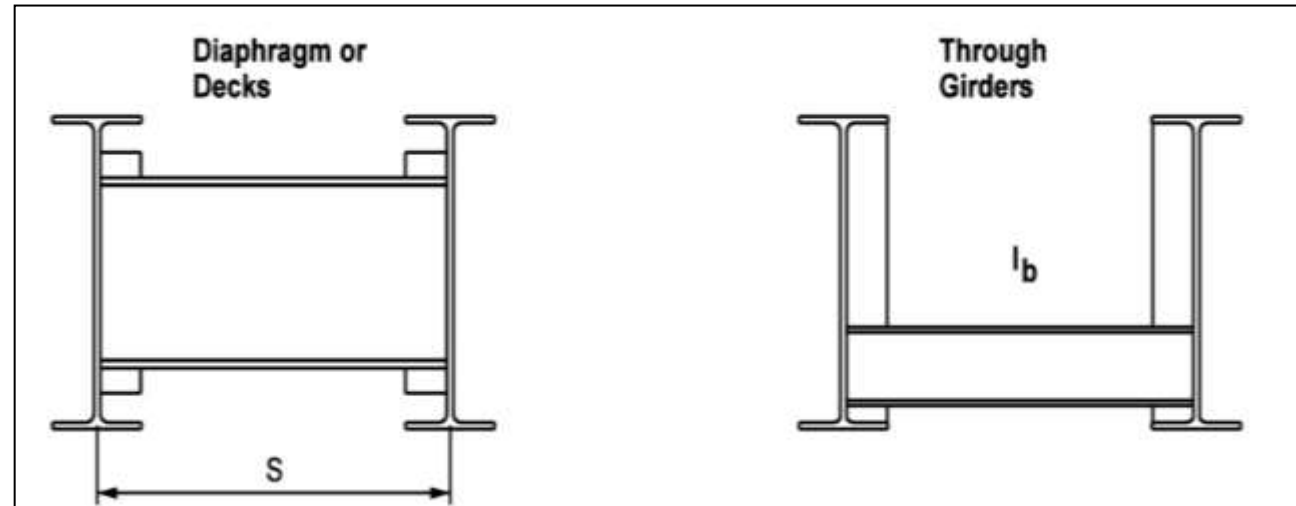
β_{sec} = Cross-sectional stiffness (web and connection plate)

β_g = In-plane stiffness of the girder system

Cross-frame Types

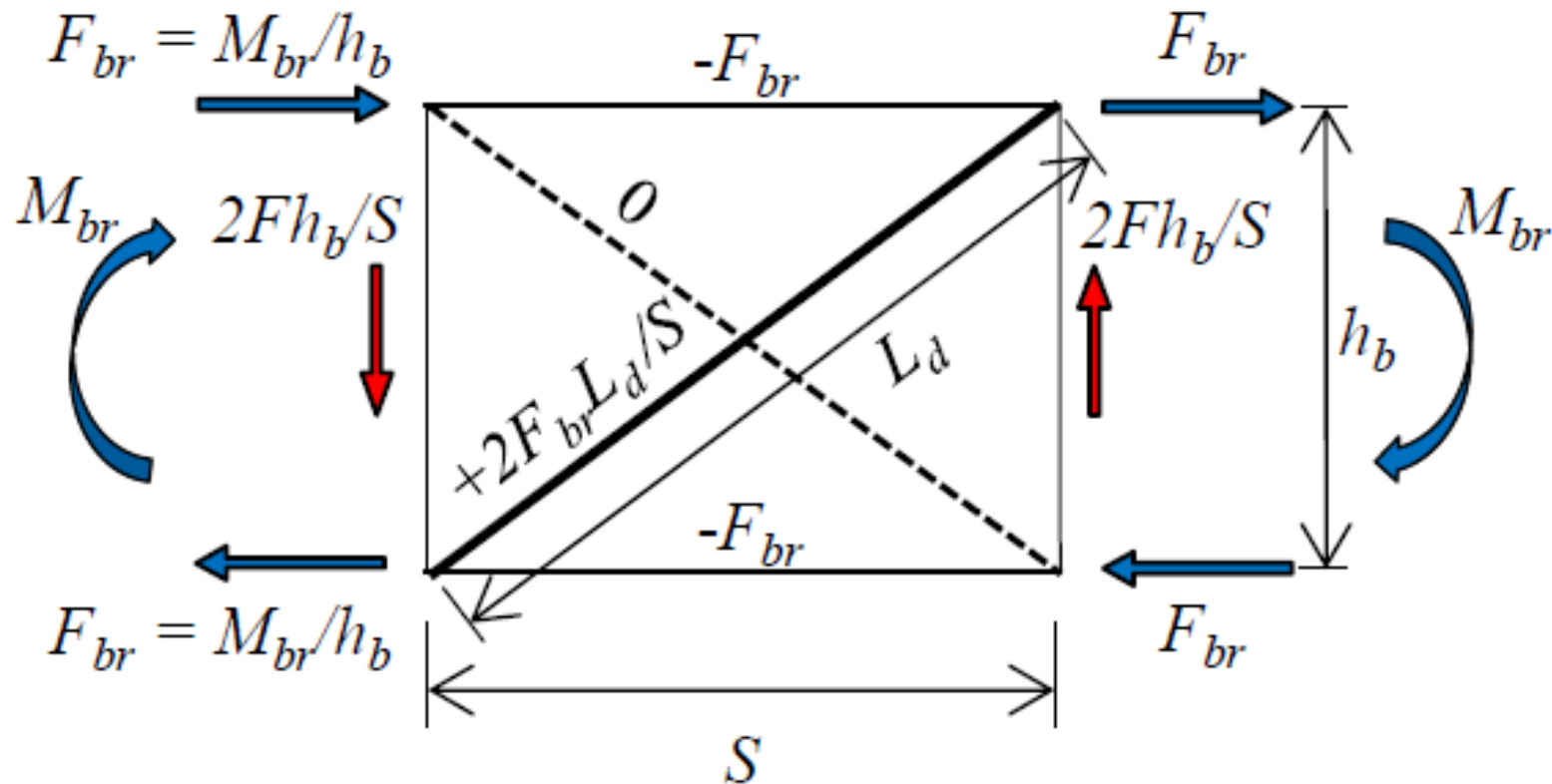
- Tension-Only Diagonal System
- Compression Diagonal System
- K-Brace System
- Solid diaphragms

Component of Provided Stiffness – Bracing Stiffness, β_b



Tension-Only Diagonal System

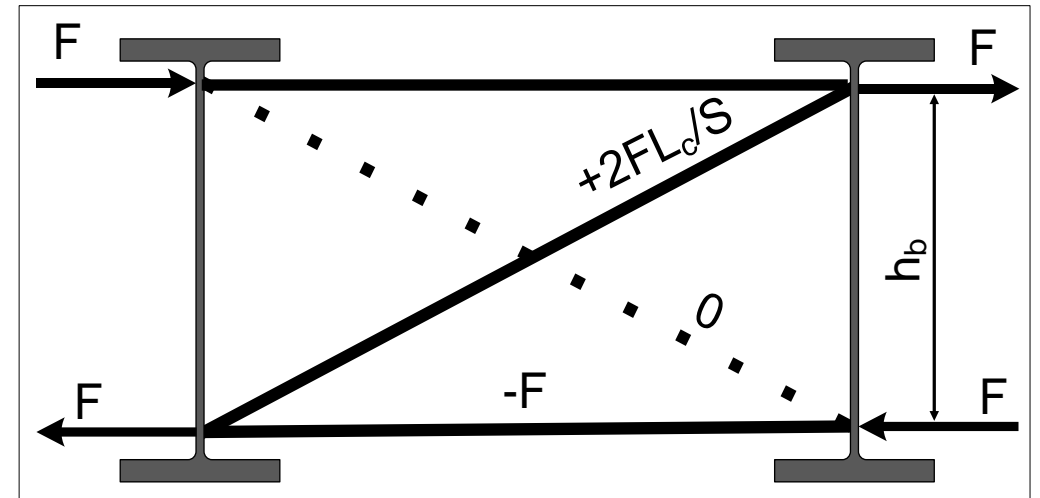
X-Frame: Tension-Only Diagonal System



Tension-Only Diagonal System

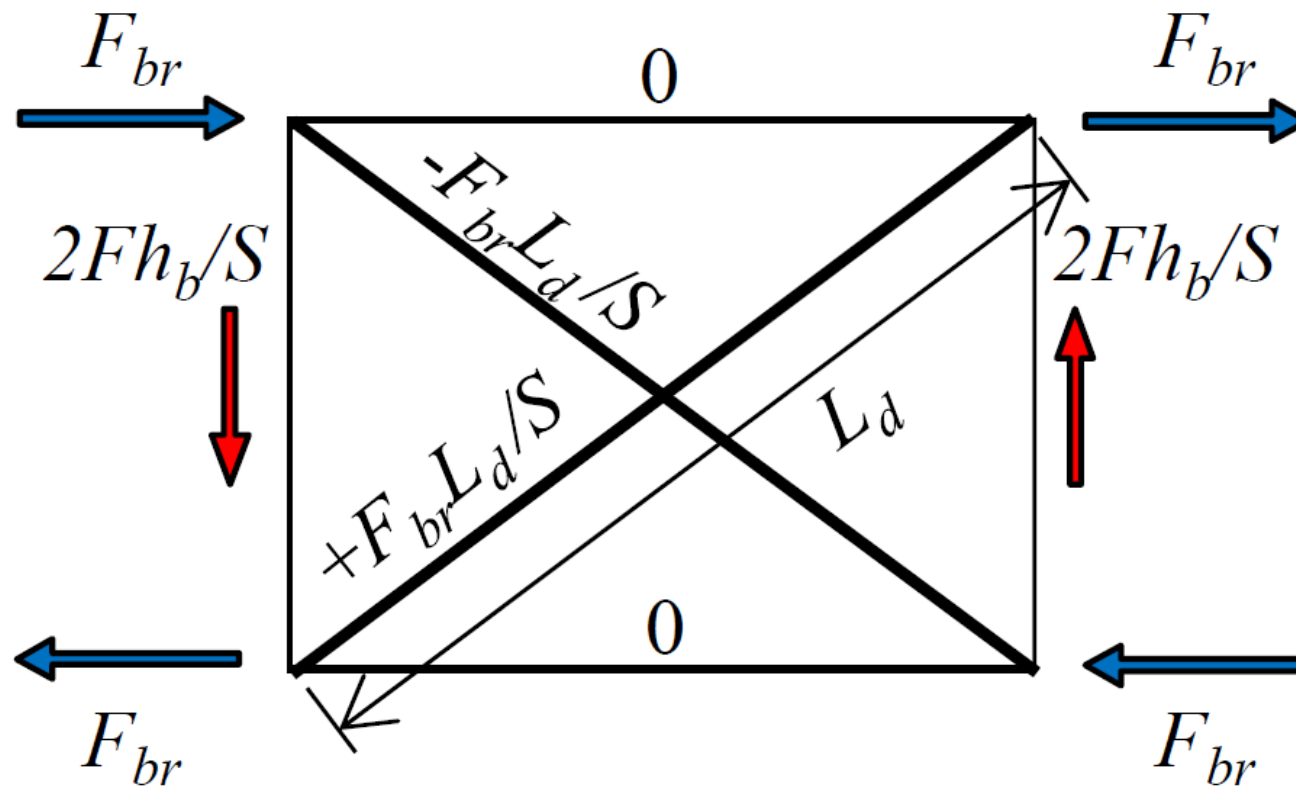
$$\beta_b = \frac{ES^2 h_b^2}{\frac{2L_c^3}{A_c} + \frac{S^3}{A_h}}$$

- E = Modulus of elasticity (ksi)
- L_c = Length of diagonal (in)
- h_b = Height of brace system (in)
- A_c = Area of diagonal member(s) (in²)
- A_h = Area of horizontal member(s) (in²)
- S = Spacing of girders (in)



Compression Diagonal System

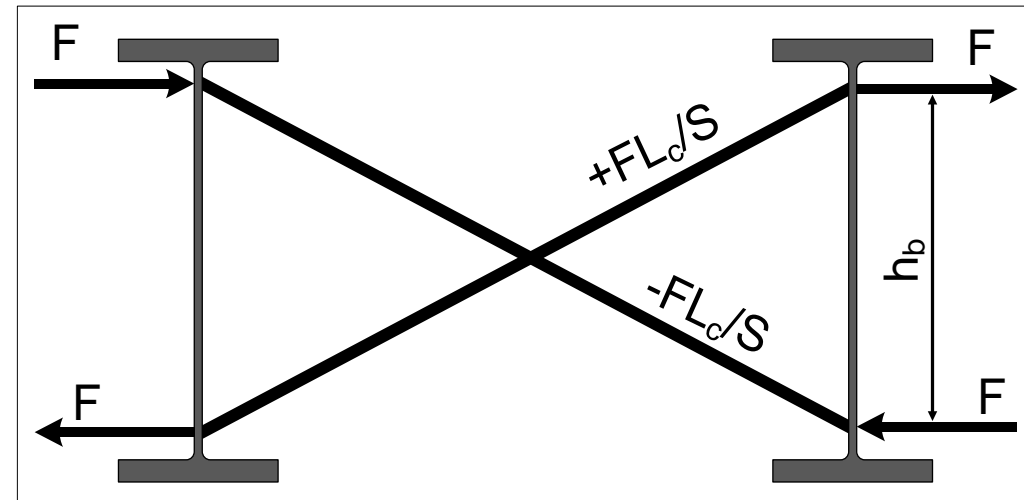
X-Frame: Compression Diagonal System



Compression Diagonal System

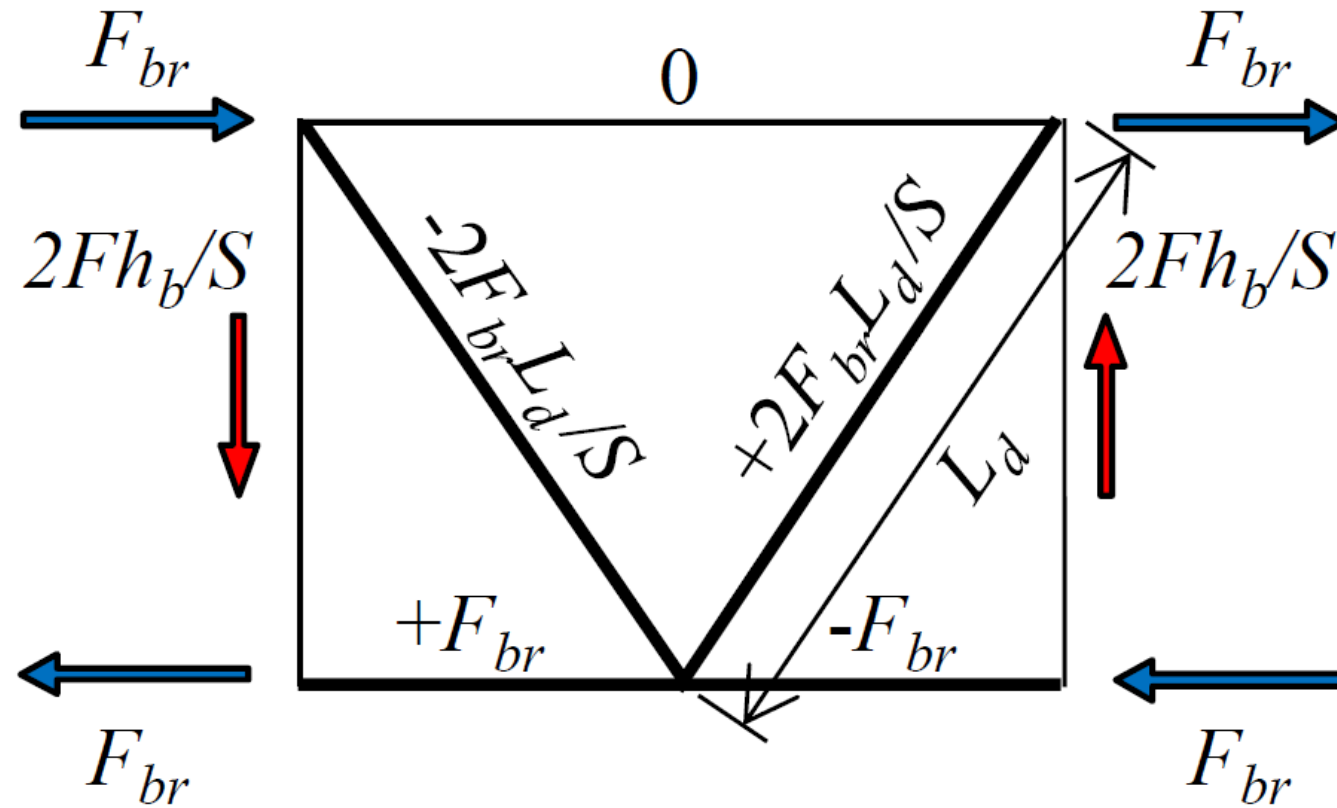
$$\beta_b = \frac{A_c E S^2 h_b^2}{L_c^3}$$

- E = Modulus of elasticity (ksi)
 L_c = Length of diagonal (in)
 A_c = Area of diagonal member(s) (in)
 h_b = Height of brace system (in)
 S = Spacing of girders (in)

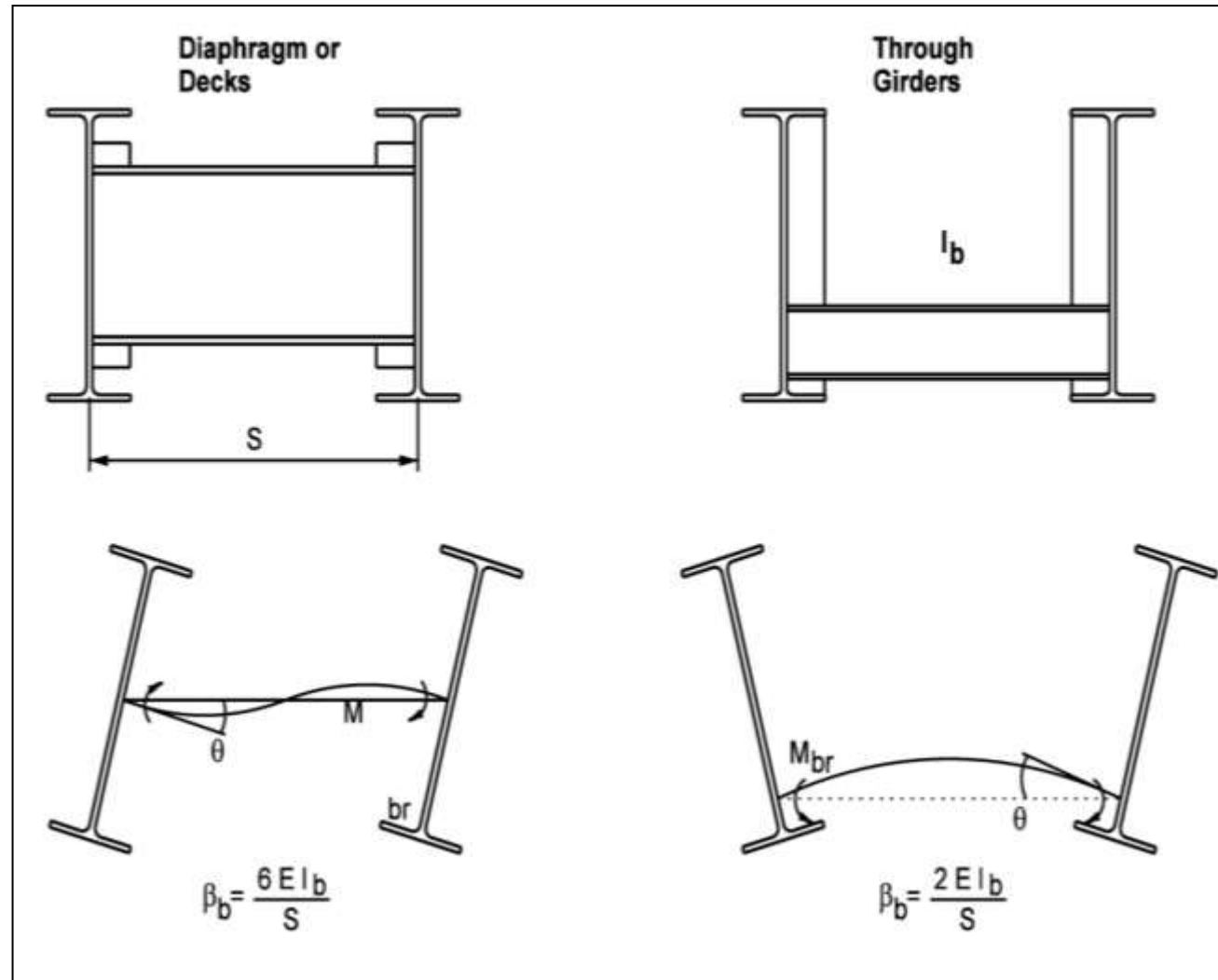


K-Brace System

K-Frame

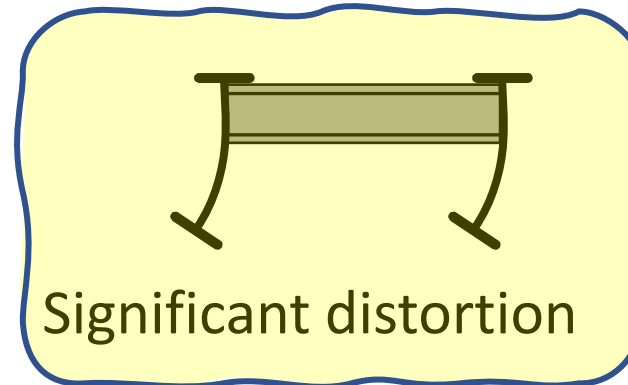
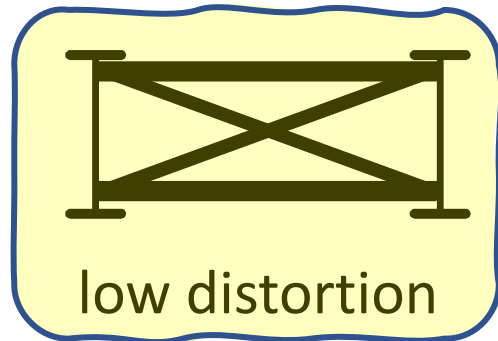


Diaphragm/Deck or Through Girders

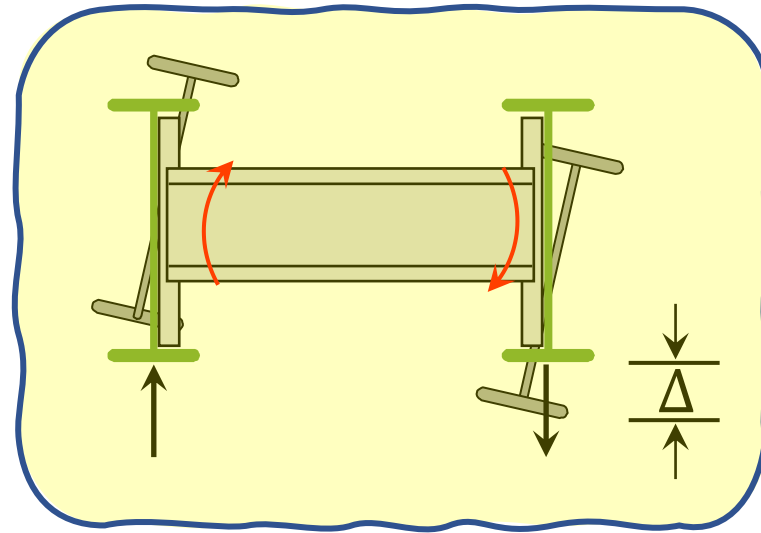
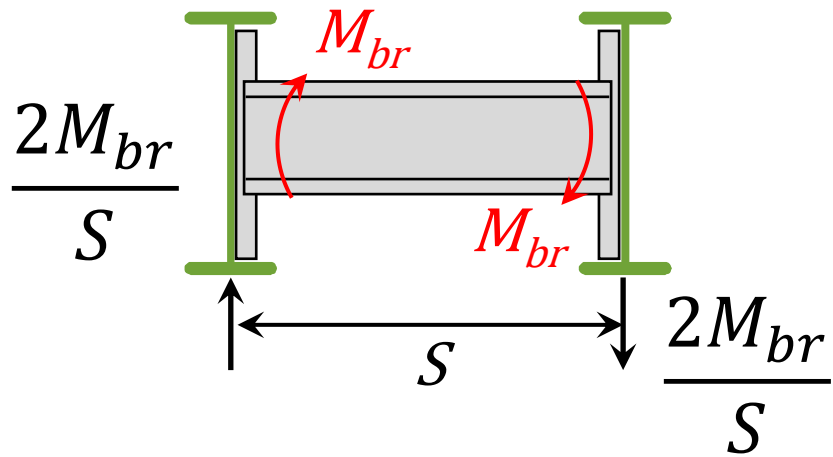


Component of Provided Stiffness - Cross-sectional Distortion, β_{sec}

- Cross-Sectional Distortion: depending on the region of the web outside of the depth of the brace, cross-sectional distortion can be significant.

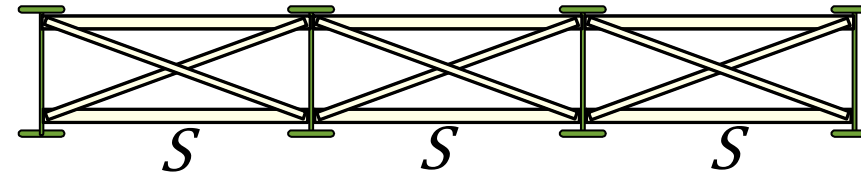


Component of Provided Stiffness - In-plane Girder Stiffeners, β_g



In-plane girder stiffness, (β_g)

β_g is a function of the stiffness of the individual girders as well as the number of girders across the width of the bridge:



$$N_g = \frac{24(n_g - 1)^2}{n_g}$$

$$\beta_g = \frac{N_g S^2 E I_x}{L^3}$$

I_x = in-plane moment of inertia of girders

n_g = number of girders across the width of the bridge that are interconnected by the braces.

REMINDER – Torsional Stability Bracing Requirements

Stiffness requirement

$$(\beta_T)_{act} \geq (\beta_T)_{req}$$

- As with column bracing, the ideal stiffness is not sufficient. A greater value, 2x the ideal stiffness, is the basis of the AISC design provisions.

$$(\beta_T)_{req} = \frac{2.4LM_u^2}{\phi_{br} n C_b^2 E I_{yeff}}$$

AASHTO LRFD Upcoming 10th Edition Bracing Design Provisions

AASHTO Provisions

- 6.7.4.2 Diaphragm/Cross-frames
 - Rolled beams - at least 0.5 x member depth
 - Plate girder – at least 0.75 x member depth
 - Curved bridge cross-frames - contain diagonals and top and bottom chords.
- AASHTO strength / stiffness bracing provisions
 - Except slenderness ratios...there are none!

Until you came here today !!!

Hot off the Presses !!!

- New requirements of AASHTO to be included in the 10th edition.
- Synopsis of those requirements is provided

6.7.4 Diaphragms and Cross Frames

- **6.7.4.2.1 ... *Diaphragms or cross-frames for rolled-beam and plate-girder bridges shall satisfy the stability bracing stiffness and strength requirements specified in Article 6.7.4.2.2, as applicable.***
- **6.7.4.2.2 Stability Bracing Requirements (new article)**

6.7.4.2.2 Stability Bracing Requirements

AASHTO Stiffness requirement

$$(\beta_T)_{act} \geq \frac{2.4L}{\phi_{sb} nEI_{yeff}} \left(\frac{M_u}{C_b} \right)^2$$

- AISC requirement

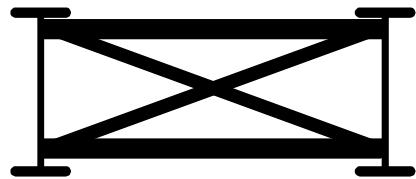
$$\beta_T = \frac{1}{\phi_{br}} \frac{2.4L}{nEI_{yeff}} \left(\frac{M_r^2}{C_b^2} \right)$$

- In the AASHTO approach, if the bracing is not at least 0.8* member depth, the 2.4 becomes a 3.6

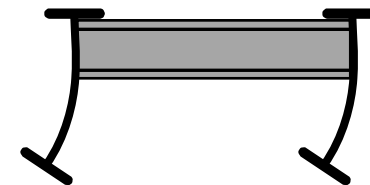
Cross-sectional Distortion (β_{sec})

- New AASHTO 6.7.4.2.2

- For diaphragms or cross-frames whose depth is at least 0.8 times the depth of the beam or girder, $\beta_{sec} = \infty$



low distortion



Significant distortion

- Otherwise AASHTO (and AISC) provide methods to account for web distortion associated with partial depth diaphragms / crossframes

AASHTO Diaphragm Strength Provisions

- AASHTO (6.7.4.2.2-14)

$$M_{br} = \beta_T \theta_o = \left(\frac{2.4LM_r^2}{nEI_{yeff}C_b^2} \right) \left(\frac{L_{br}}{500h_o} \right)$$

- This is the same as AISC prior to 15th edition. AISC now uses 2% M_r as the required strength
- In the AASHTO equation, if the brace is not at least 80% of beam height, 2.4 becomes 3.6

A Practical Example

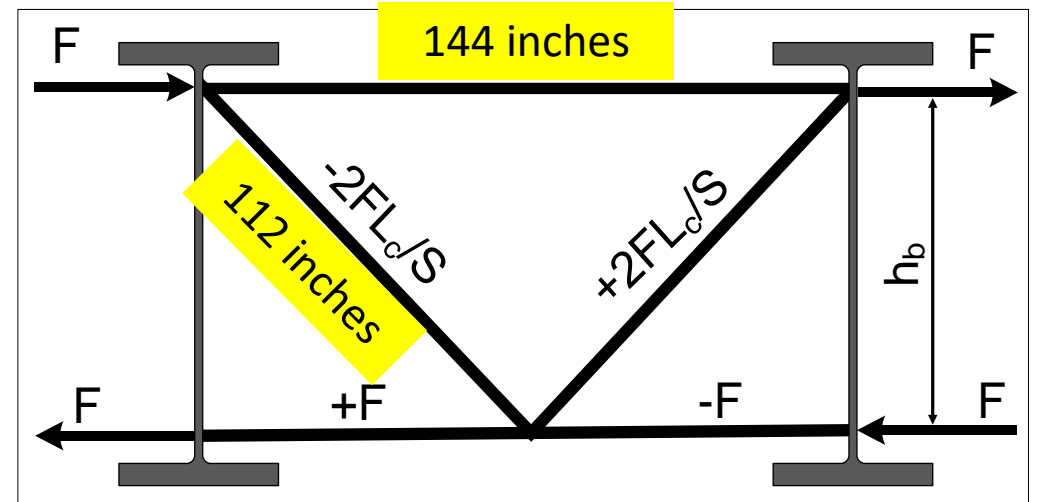
- Scenario

- Simple span – 200 ft
- 4 beams @ 12 ft on center
- Web depth 86 inches (about $L/28$ for the web alone)
- Factored construction moment at midspan = 14,000 FK
- $S/D = 144 / 86 = 1.67 > 1.5$ a K-frame is recommended.
- Minimum size angle to meet $kl/r = 6 \times 6 \times 3/8$ for the top chord. Try this for all members
- Crossframes at 25 ft on center
- $C_b = 1$ for simplicity

K-Brace System

$$\beta_b = \frac{2ES^2h_b^2}{\frac{8L_c^3}{A_c} + \frac{S^3}{A_h}}$$

- E = Modulus of elasticity (ksi)
- L_c = Length of diagonal (in)
- A_c = Area of diagonal member(s) (in²)
- A_h = Area of horizontal member(s) (in²)
- h_b = Height of brace system (in)
- S = Spacing of girders (in)

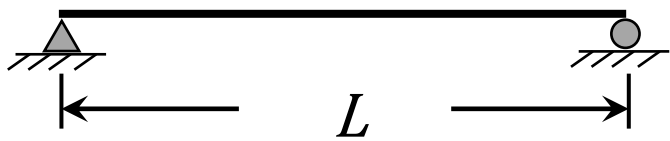


K-Brace System

$$\beta_b = \frac{2ES^2h_b^2}{\frac{8L_c^3}{A_c} + \frac{S^3}{A_h}} = \frac{2(29000)(144^2)(86^2)}{\frac{8(112^3)}{4.38} + \frac{144^3}{4.38}} = 2.74 \times 10^6$$

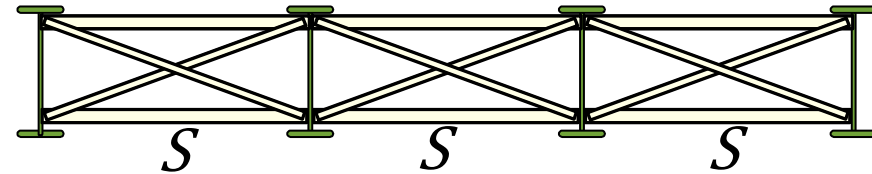
In-plane girder stiffness (β_g)

β_g is a function of the stiffness of the individual girders as well as the number of girders across the width of the bridge:



$$\beta_g = \frac{N_g S^2 E I_x}{L^3}$$

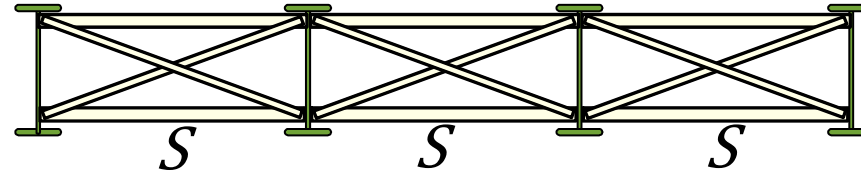
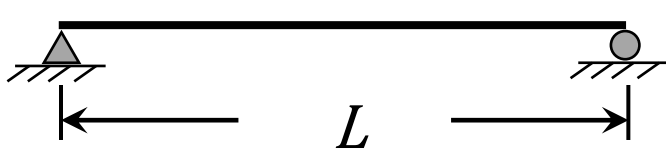
$$N_g = \frac{24(n_g - 1)^2}{n_g}$$



I_x = in-plane moment of inertia of girders

n_g = number of girders across the width of the bridge that are interconnected by the braces.

In-plane girder stiffness (β_g)



$$N_g = \frac{24(n_g - 1)^2}{n_g} = \frac{24(4 - 1)^2}{4} = 54$$

$$\begin{aligned}\beta_g &= \frac{N_g S^2 E I_x}{L^3} \\ &= \frac{(54)(144^2)(29000)(211,532)}{(2400^3)} = 4.97 \times 10^5\end{aligned}$$

Total Bracing Stiffness

$$(\beta_T)_{act} = \frac{1}{\left(\frac{1}{\beta_b} + \frac{1}{\beta_{sec}} + \frac{1}{\beta_g}\right)}$$

$$(\beta_T)_{act} = \frac{1}{\left(\frac{1}{2.74 \times 10^6} + \frac{1}{\infty} + \frac{1}{4.97 \times 10^5}\right)} = 4.21 \times 10^5$$

6.7.4.2.2 Stability Bracing Requirements

Stiffness requirement

$$(\beta_T)_{act} \geq \frac{2.4L}{\phi_{sb}nEI_{yeff}} \left(\frac{M_u}{C_b} \right)^2$$

$$\beta_T = \frac{2.4(2400)(14,000*12)^2}{0.8(7)(1)(29000)(3449)} = 2.90 \times 10^5 \leq 4.21 \times 10^5$$

Design is satisfactory even with minimum kl/r angles

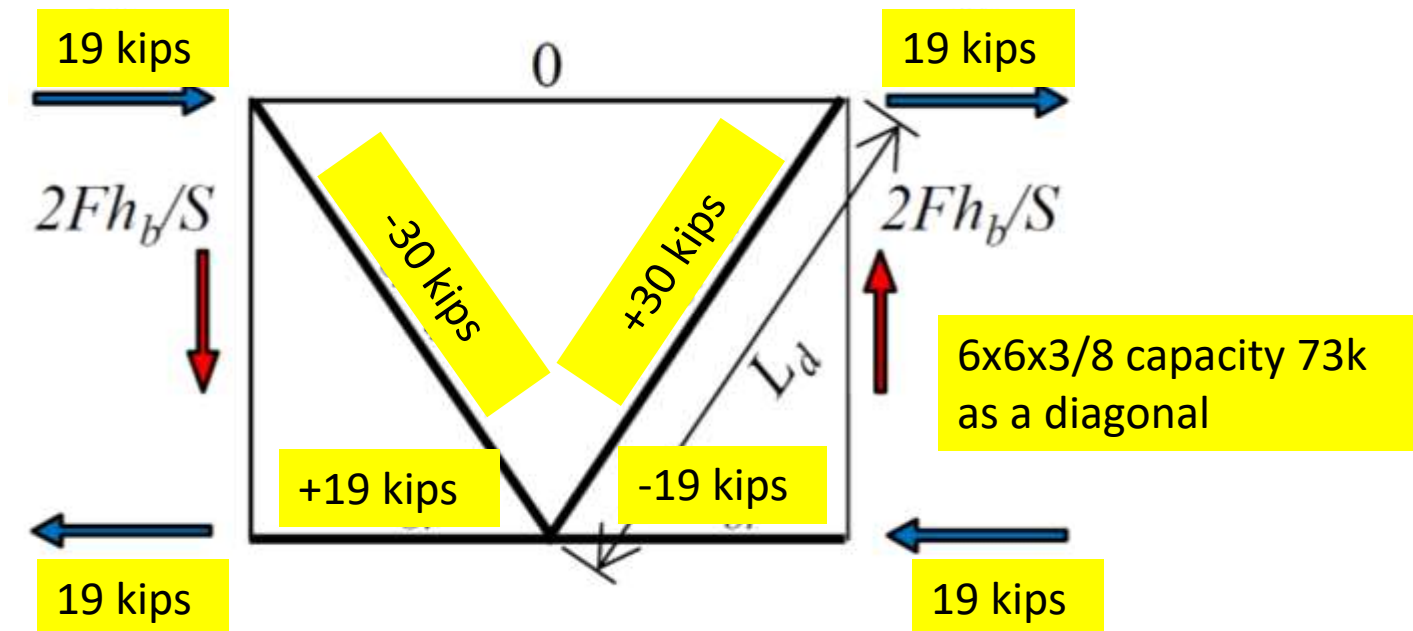
If it didn't work, solutions include:

- Increase the size of the angles
- Add a line of crossframes
- Switch to an X Frame
- Increase I_{xx} to increase the in-plane girder stiffness

AASHTO / AISC Provisions

$$M_{br} = M_{br} = \beta_T \theta_o = \left(\frac{2.4LM_r^2}{nEI_{yeff}C_b^2} \right) \left(\frac{L_{br}}{500h_o} \right) = 135 \text{ ft} * \text{kips}$$

$$F_{br} = \frac{135 * \text{ft} - \text{kips}}{86 - \text{in}} = 19 \text{ kips}$$



Summary – Good News

- AASHTO now has REQUIREMENTS (in the 10th edition) requiring that flexural members be braced with members of sufficient stiffness and strength
- Stiffness is required to control distortion (twist) in girders.
- Restraint of twist requires a strength design check of the bracing system
- **Calculations on selected bridges show that typical crossframes, designed for kl/r requirements meet or come close to meeting the stiffness and strength requirements.**

Summary – Warnings

- Where are these provisions likely to cause problems?
 - Long spans, narrow cross section
 - Example, 300 ft span, 34 ft roadway, 4 or 5 beam cross-section
 - Example calcs show these GIRDERS satisfy AASHTO
 - The in-plane stiffness component of these bridges may be too low for bracing by diaphragms alone to be sufficient
 - These bridges may need a partial length lateral bracing system

Questions or Comments

