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# Assessment and Retrofit of Masonry Structures

## *Case Studies*

College of Continuing and Professional Studies  
Structural Engineering Webinar  
March 7, 2023



UNIVERSITY OF MINNESOTA  
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# Case Studies

- ▣ The process
  - ▣ Evaluation/diagnostics
  - ▣ Design
  - ▣ Implementation
  - ▣ Quality assurance
  
- ▣ Lessons learned

1963 - New Jersey coast  
"Architectural" maintenance

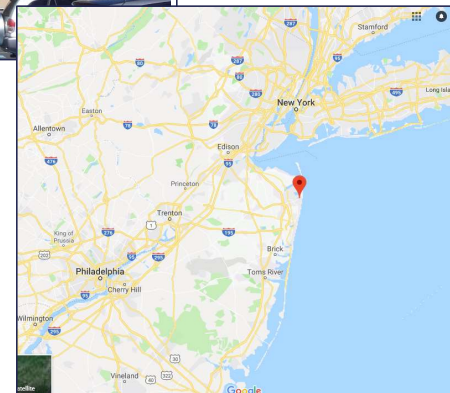


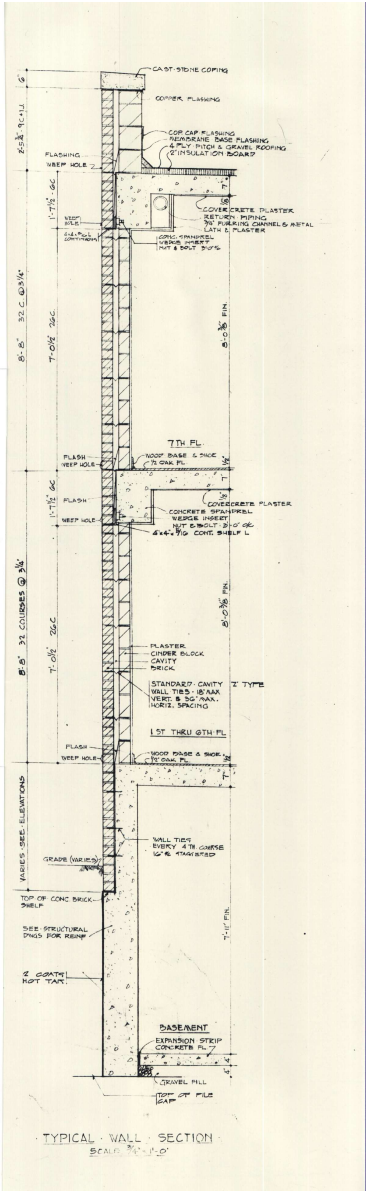
1889 - New Orleans  
Structural strengthening



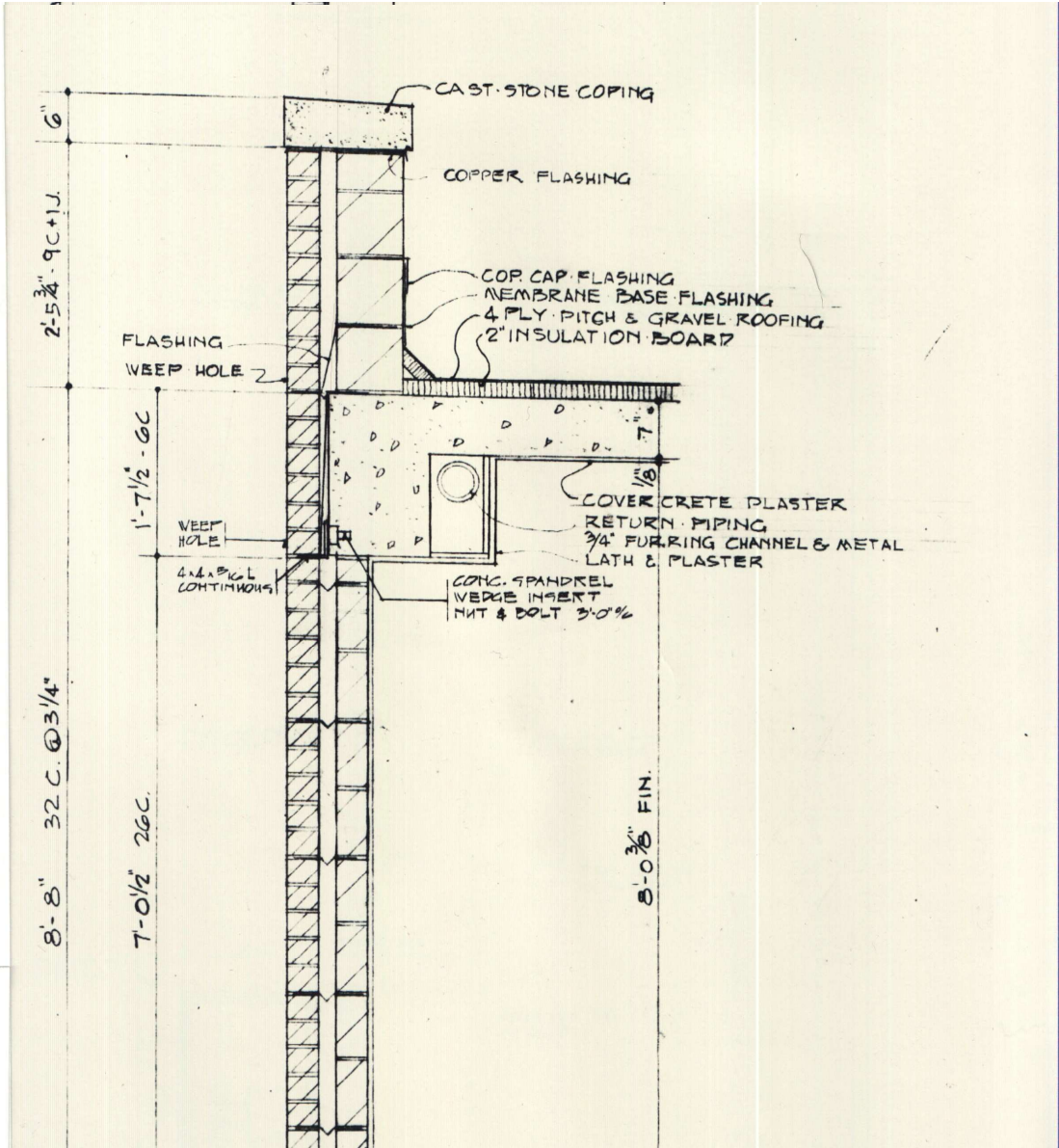
# Brick veneer cavity wall

- 7-story apartment building
- 1960's construction
  - 4" brick veneer
  - 4" CMU backup
  - 1" drainage cavity
- Reinforced concrete frame
  - Steel shelf angles each floor





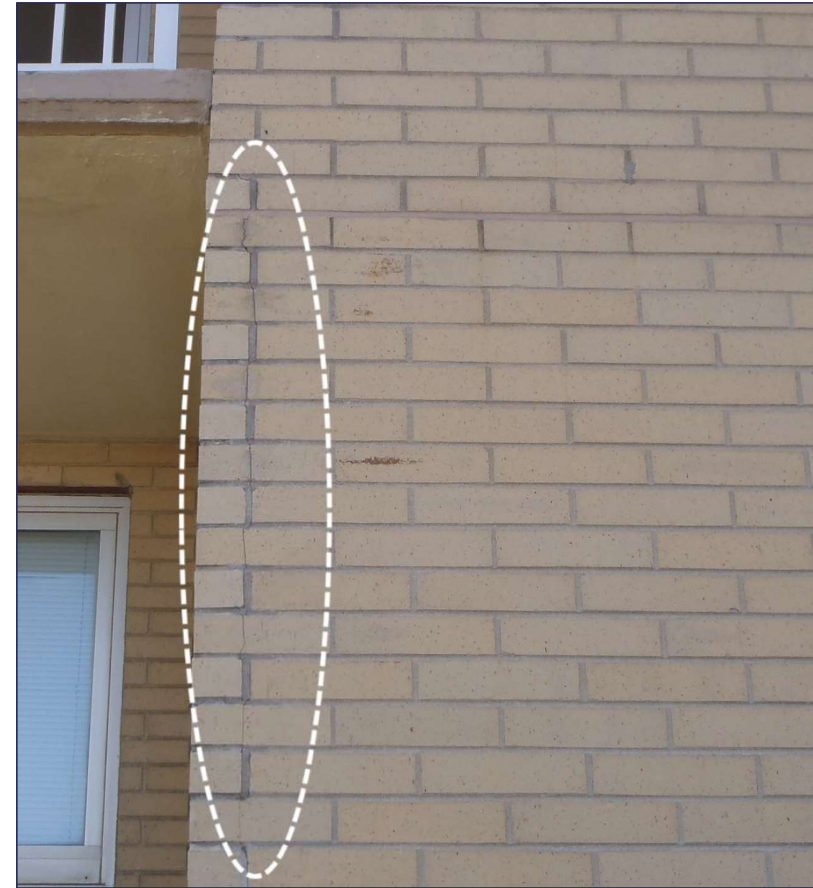
TYPICAL WALL SECTION  
SCALE: 3/8" = 1'-0"



8'-0" 3/8" FIN.



- ❑ Masonry – 50 years old, in great shape!
- ❑ Mortar – mostly OK
- ❑ Sealant failure
- ❑ Localized cracks at building corners



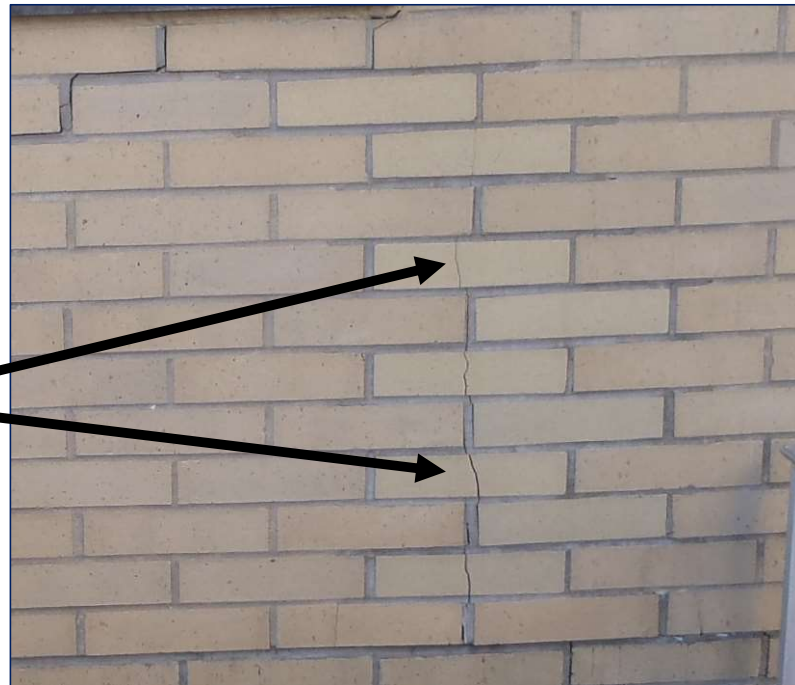
- Ongoing maintenance

- 1990's: window, sealant replacement

- Crack repair

- Stains - cleaning

Bricks replaced –  
cracked again!



# Existing conditions

- No movement joints



# Rust-jacking

- ▣ Steel shelf angles at each floor line
- ▣ Steel corrosion
  - ▣ Oxidation byproducts occupy a larger volume than original metal
  - ▣ Expansion: up to 7x





# Displacement: parapet movement

- ▣ 2014: superstorm Sandy
  - ▣ Parapet rocking back and forth
  - ▣ Permanent displacement



# Investigation

- Document review, interviews
  - Prior reports, repairs
- NDE: anchor location, videoscope



# Diagnostics: flashing and shelf angles






- ▣ Probe openings
- ▣ Flashing
  - ▣ PVC type
  - ▣ Still flexible!
- ▣ Shelf angle corrosion
  - ▣ Minor: visible surface oxidation
  - ▣ Moderate: surface pitting
  - ▣ Severe: flaking, section loss





# Visual Condition Survey

- ▣ Severity
- ▣ Prioritize repairs
  - ▣ Emergency

APPENDIX A Exterior Condition Survey	
Key:	
	Severe shelf angle/lintel corrosion
	Moderate shelf angle/lintel corrosion
	Minor shelf angle/lintel corrosion
	Crack
	Displacement

East elevation



West elevation





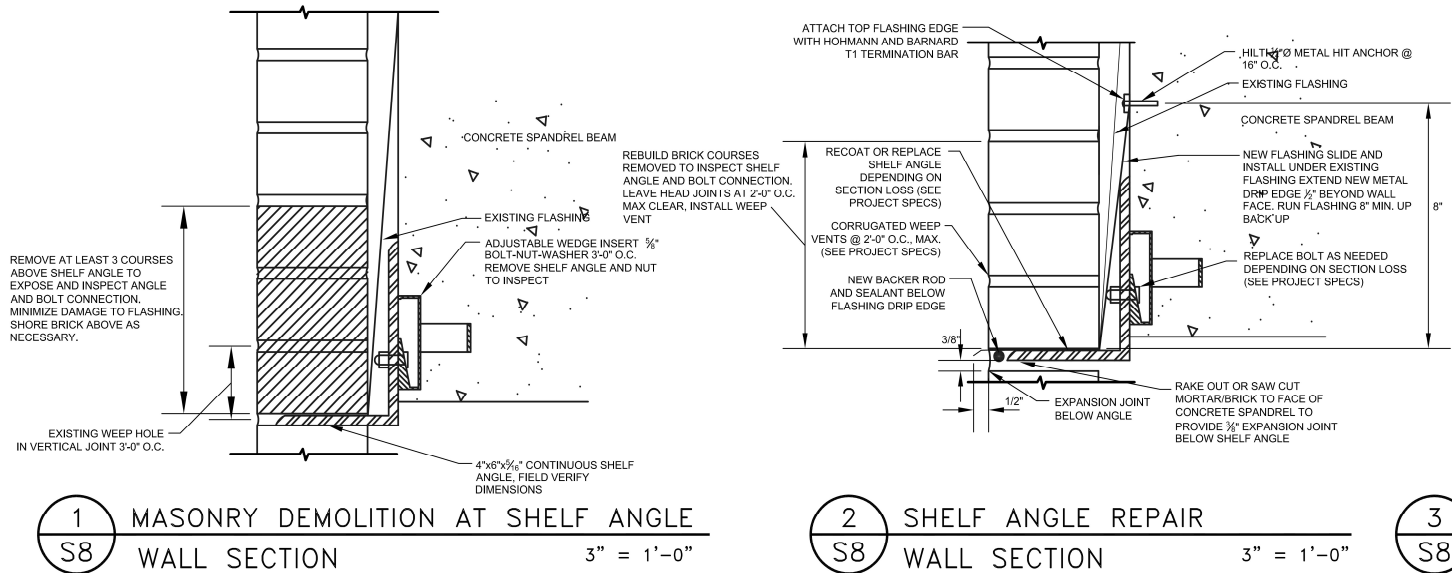
# Prioritizing repairs

## Corrosion, cracks, sealants, staining

- ▣ High priority: life safety implications
  - ▣ Shelf angle repairs: severe corrosion, displaced brick
  - ▣ Veneer movement at parapet
  
- ▣ Medium priority repairs: moderate distress
  - ▣ Shelf angle repairs: moderate corrosion
  - ▣ Cracks and displacement
  - ▣ Veneer expansion joints
  - ▣ Parapet displacement
  
- ▣ Maintenance-level repairs
  - ▣ Flexible sealant replacement
  - ▣ Cleaning: stains

# Solutions

## Shelf angle replacement



# Brick shoring

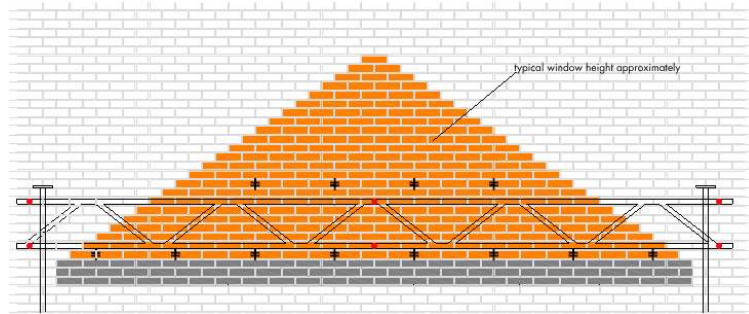


Wood blocking

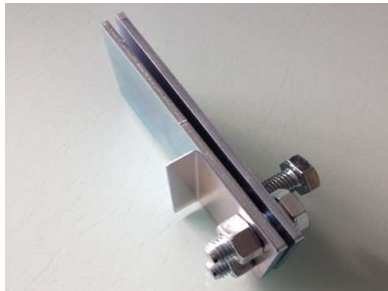


Shear pins

# Brick bracing



540mm opening (24 brick)  
Brick wall - Stretcher Bond



Brickbrace.com





# Corrosion – the actual conditions

- ▣ Veneer anchors

- ▣ Minor – moderate corrosion



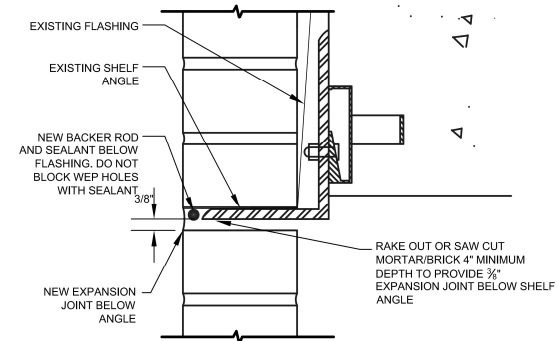
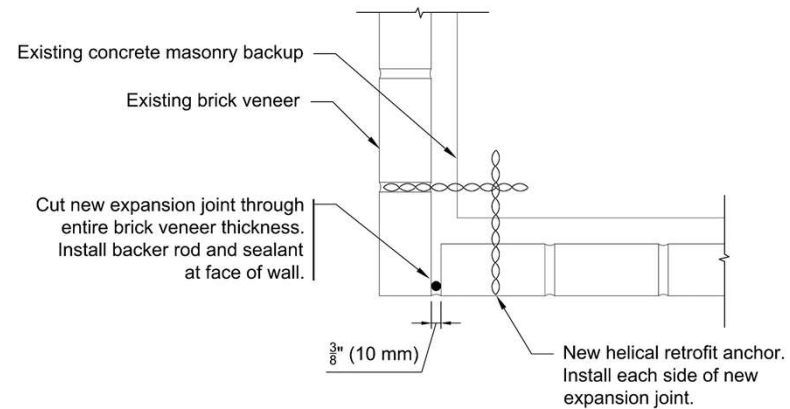
- ▣ Shelf angles

- ▣ Much worse than expected!



# Solutions

- ▣ Expansion joints needed
  - ▣ Vertical
    - ▣ At building corners
  - ▣ Horizontal
    - ▣ Beneath shelf angles



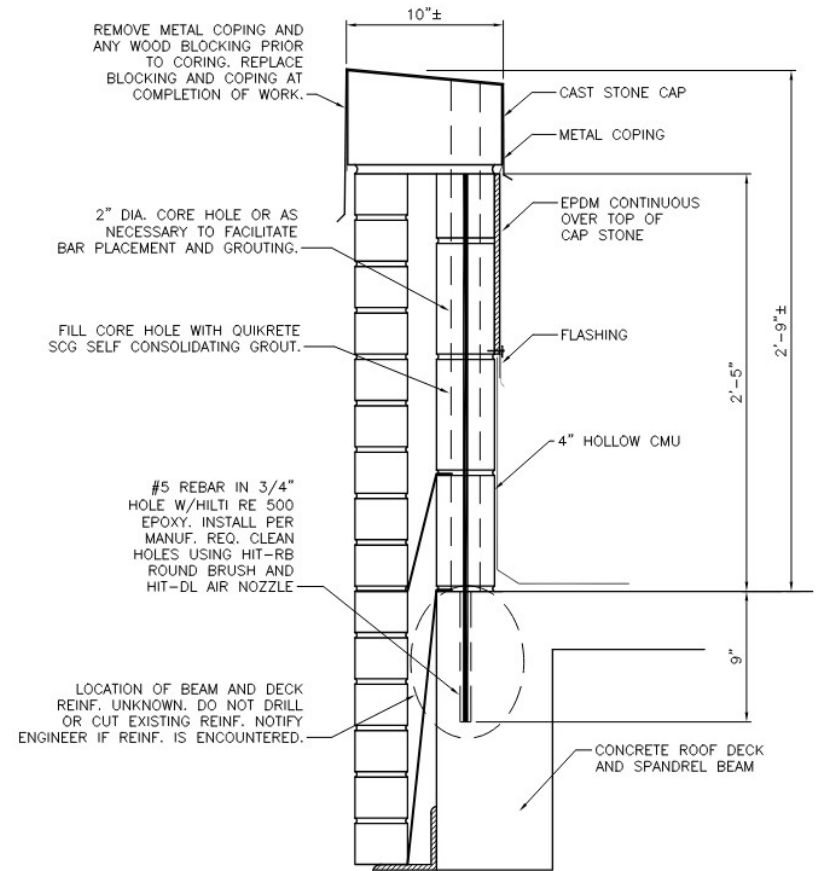
5  
S8

NEW EXPANSION JOINT – SHELF ANGLE  
WALL SECTION

3" = 1'-0"

# Parapet repair

## Strengthening or rebuild?



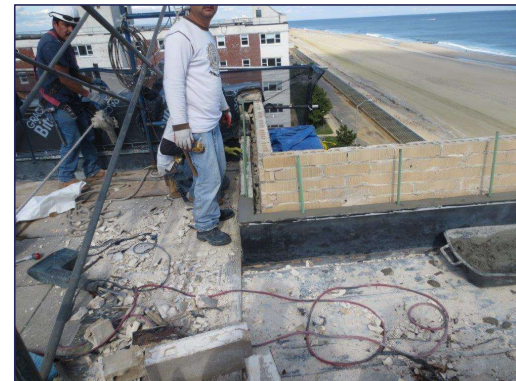
1 PARAPET REINFORCEMENT  
S4 1/2" = 1'-0"

Atkinson-Noland & Associates, Inc. Consulting Engineers 32 Old Slip 10th Fl. New York, NY 10005 (917) 647-9530 2619 Spruce Street Boulder, CO 80302 (303) 444-3620 www.ana-usa.com	DRAWN BY DATE CKD. BY REV. REV.	MPS 12/11/14
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# Lessons learned

- ❑ Good maintenance records
  - ❑ Nice to have
  - ❑ Saved \$10,000 in diagnostics?
- ❑ Masonry construction needs movement joints
- ❑ What's cheaper?
  - ❑ Localized repairs or re-cladding building
- ❑ Repairs are expensive *and materials are a small part of the total cost*
  - ❑ Long-lasting sealants
  - ❑ Corrosion protection
    - ❑ Hot-dipped galvanizing
    - ❑ Epoxy coating
    - ❑ Stainless steel
- ❑ You can find a replacement brick...





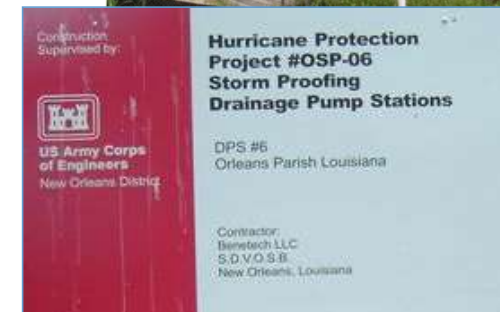
# Veneer Maintenance and Repair

- ▣ Lessons learned
  - ▣ It's hard to find a good brick match



# Case Study: Strengthening Historic Masonry

- Diagnostics
  - NDE, in situ tests
  - Laboratory
- Stabilization
  - Helical anchors
  - Injection
- Strengthening
  - Vertical reinf.
  - Horizontal reinf.



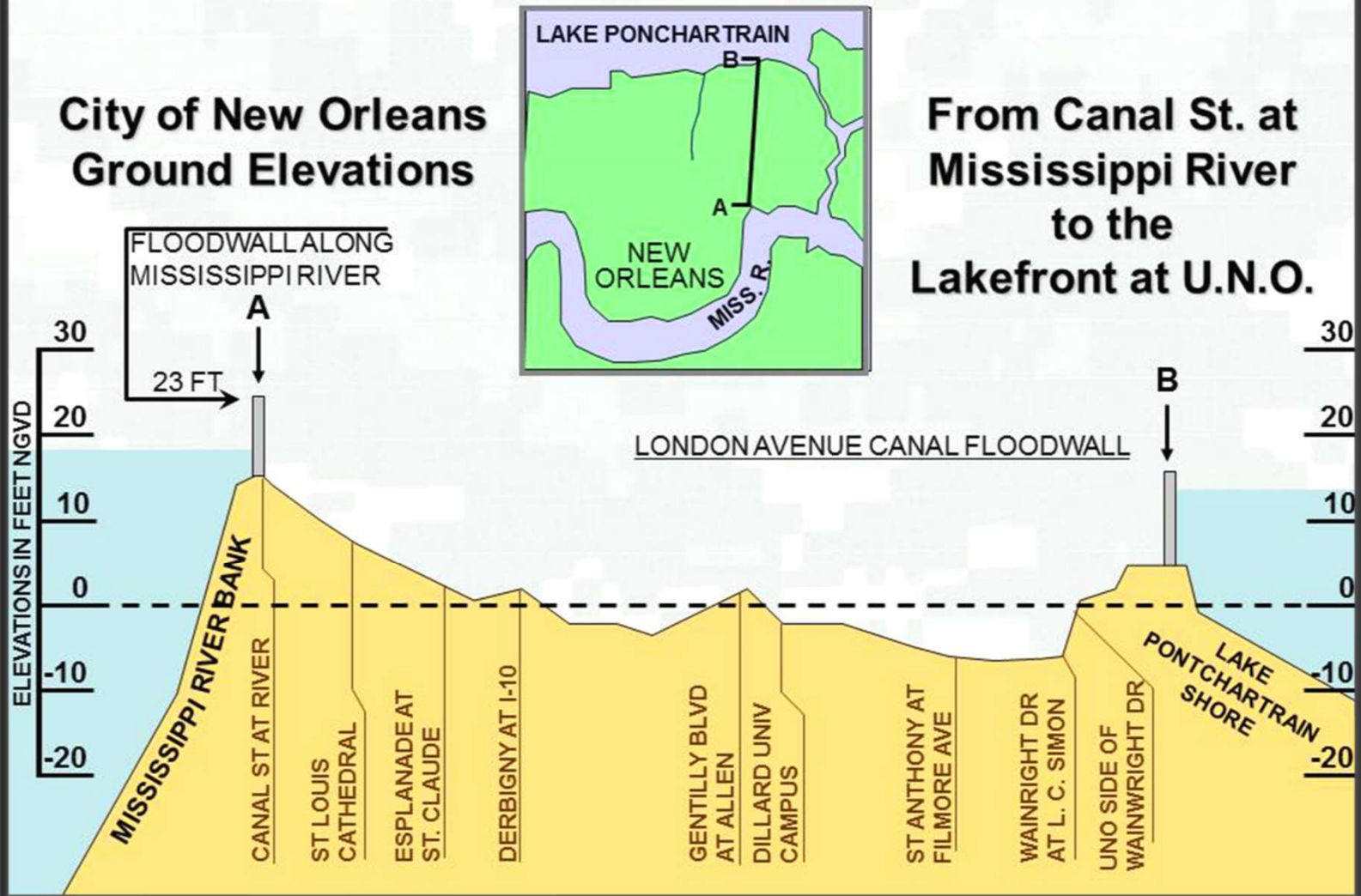




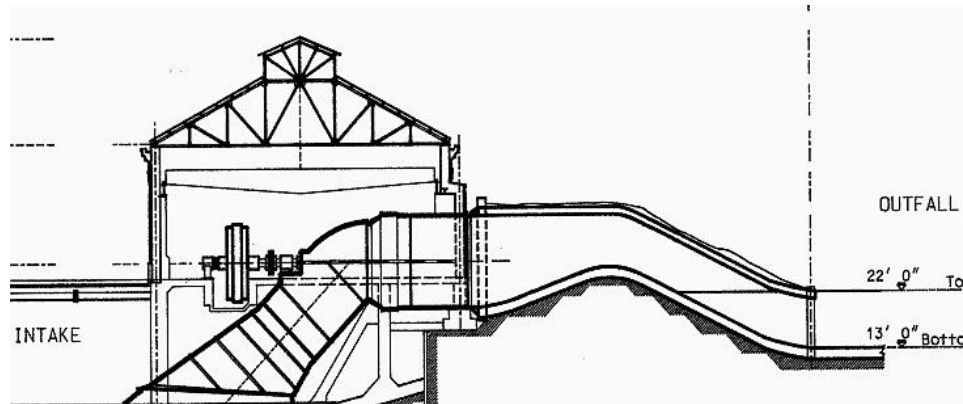
# New Orleans Topography

City of New Orleans  
Ground Elevations

From Canal St. at  
Mississippi River  
to the  
Lakefront at U.N.O.







August 29, 2005:  
Hurricane Katrina



# Retrofit Design Requirements

- ▣ USACE Design Requirements
  - ▣ Full-strength category 4 hurricane
    - ▣ Wind 156 mph (251 km/h)
    - ▣ Flood loading to 5 ft. (1.5 m)
    - ▣ Risk Category IV (Additional 15%)
  - ▣ Large out-of-plane loads

⇒ Strengthening required



# Operational Challenges

- ▣ Stations house large, tightly spaced pumps
  - ▣ Many pipes and utilities directly adjacent to wall interior
- MUST REMAIN IN OPERATION THROUGHOUT CONSTRUCTION*
- ➔ *Internal strengthening methods*



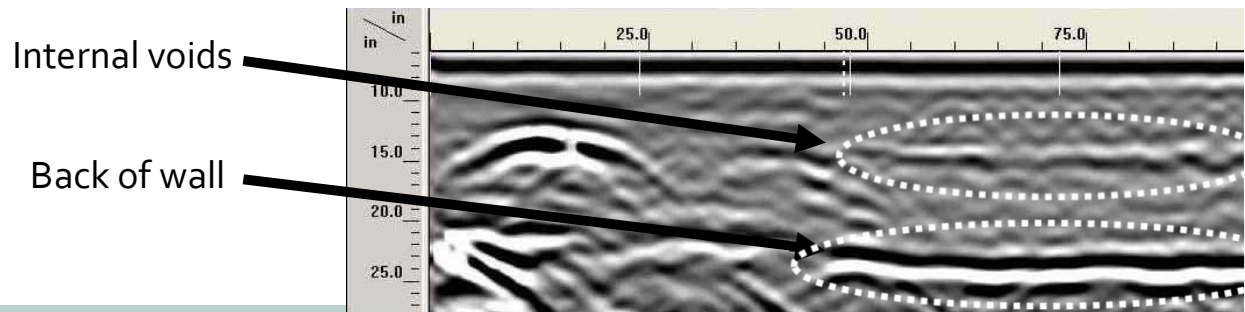
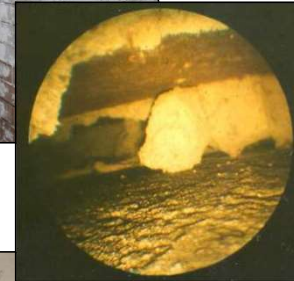


## The first step: Condition and material evaluation

- ▣ ASCE 41: Seismic Evaluation and Retrofit of Existing Buildings
- ▣ International Existing Building Code (IEBC)
  - ▣ Evaluation methodology
  - ▣ Number of tests, where
  - ▣ Interpretation and use

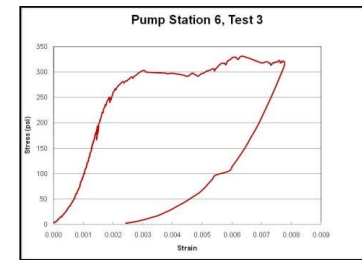
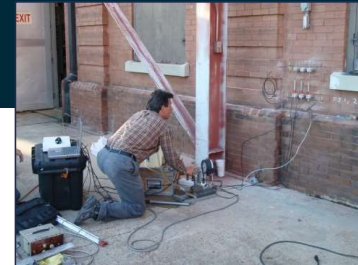
# Evaluation and Testing

- Condition survey
  - ▣ Cracks, deterioration
  - ▣ Microwave radar: interior voids, metals
  - ▣ Borescope: interior voids
  - ▣ Pachometer: metals
  - ▣ Typical wall sections
  - ▣ Typical conditions: roof anchors, steel lintels



# Evaluation and testing

- ▣ In situ tests
  - ▣ Exterior face wythe
  - ▣ Interior common brick wythes
  - ▣ Flatjack (compression): ASTM C1197
  - ▣ Shear: ASTM C1531
  - ▣ Flexural bond: ASTM C1072
  - ▣ Anchor tension: ASTM E488
  - ▣ Anchor shear: ASTM E488



# Engineering recommendations

- Diagnostic information used to design strengthening

*Table 9. Engineering Design Values: Construction Typology 1, Multi-Wythe Brick Masonry, No Visible Header Courses, Construction Era 1898 – 1930's*

Property	Average Load/Strength		Conservative Design Load/Stress	
	Common Wythe	Face Wythe	Common Wythe	Face Wythe
Masonry compressive strength $f'_m$ (psi)	260	390	240	290
Masonry compression modulus $E_m$ (psi)	86,000	1,000,000	N/A	N/A
Masonry flexural tensile strength, normal to bed joints (psi)	7	9	4	6
Masonry shear strength (psi)	25	64	20	43
Anchor tensile strength (lb)	3,340		835 <sup>1</sup>	
Anchor shear strength (lb)	2,140		535 <sup>1</sup>	

<sup>1</sup>Factor of safety of 4 applied to average ultimate load values.



# Retrofit Methodology

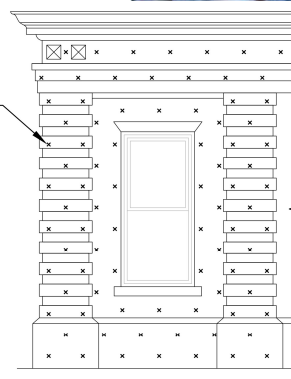
- ▣ Components
  - ▣ *Compatible Injected Fill*: CIF grout injection
  - ▣ Helical wall ties
  - ▣ Enhancement rods – hollow stainless steel reinforcing
    - ▣ Placed in holes, cored vertically and horizontally
    - ▣ Tapered anchor conditions at wall base

# Dry-fix helical anchors

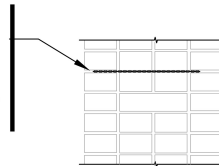
- Easy
- Adequate capacity
- Cheap?



Dry-fix spiral wall tie.  
Horiz. spacing: 24 in. (610 mm)  
Vert. spacing: 16 in. (410 mm):  
Install within 4 in. (100 mm)  
of wall openings and edges.

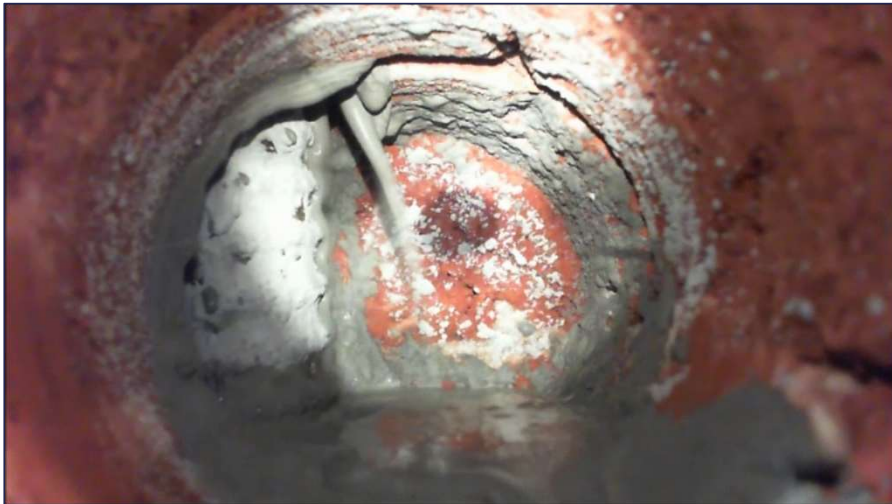


0.04 in. (1 mm) gauge, 0.3 in. (7.8 mm)  $\varnothing$  spiral wall tie, Type 304 SS.  
Install and countersink in  $\frac{1}{4}$  in. (6 mm) hole.

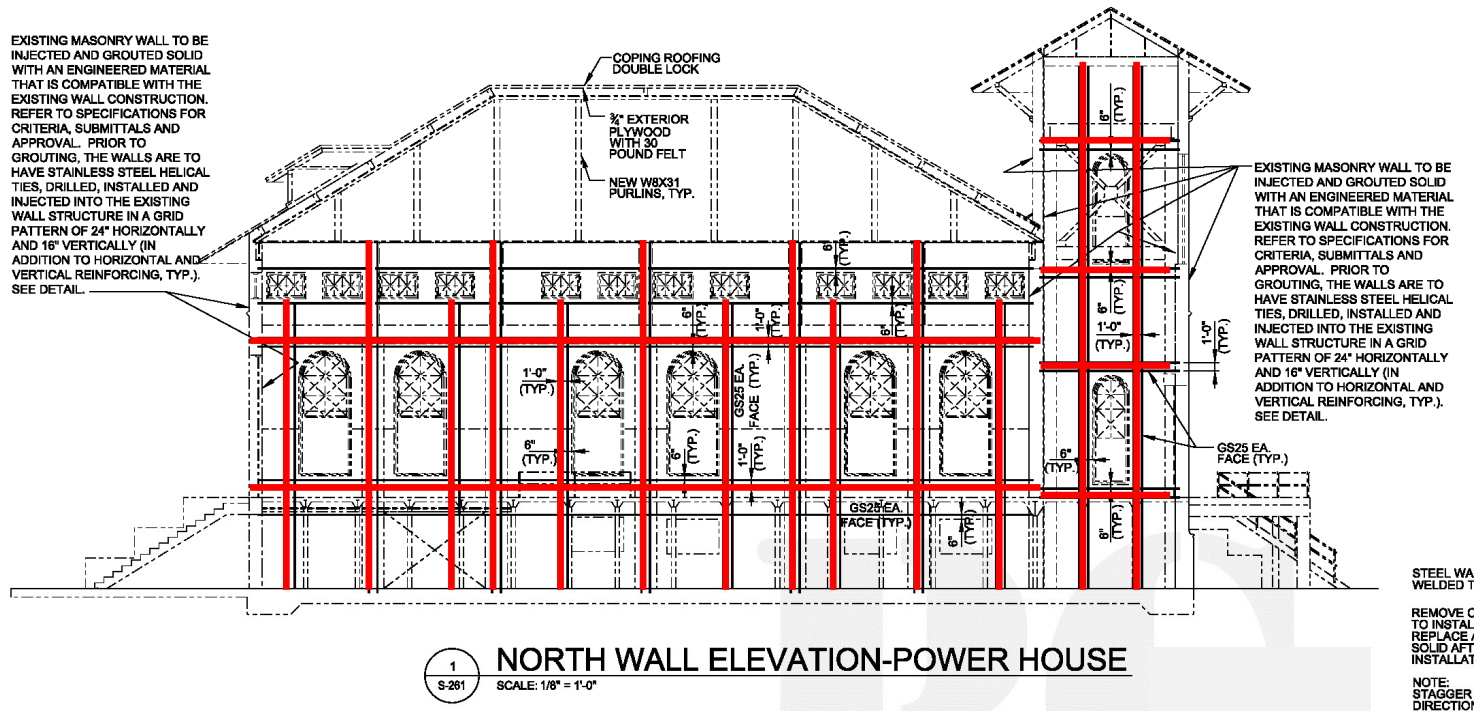


# Masonry Stabilization

- ▣ Injection procedures
  - ▣ Compatible Injected Fill: CIF
  - ▣ Low pressure injection
  - ▣ Small-diameter holes



# Internal reinforcement scheme





# Enhancement rods

- ❑ Cold rolled stainless steel
- ❑ Hollow
- ❑ Socked



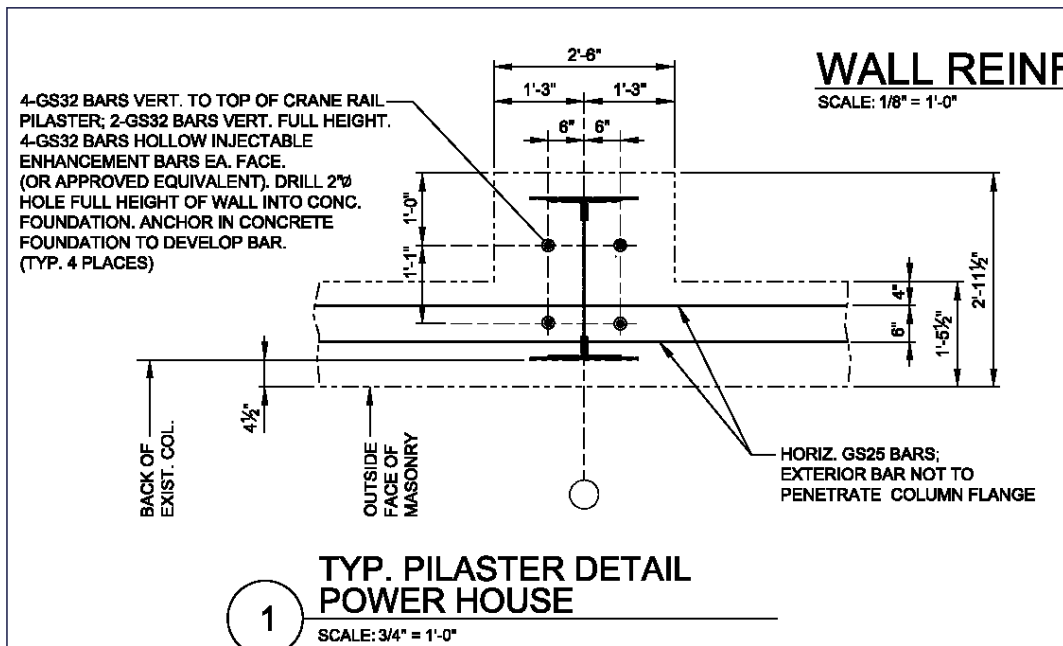
# Coring through fragile historic fabric



Dry coring – no water involved



# Typical pilaster details



# Project summary

- ▣ Over 85,000 sq. ft. (1050 m<sup>2</sup>) of wall area
  - ▣ Over 1200 US tons CIF grout injected
  - ▣ Approx. 8 % of wall volume was void
  - ▣ Over 30,000 linear ft. (9,200 m) of stainless steel reinforcing bars
- 
- ▣ No visible change to structure
  - ▣ No service interruption



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