



Substation Grounding Tutorial

Joe Gravelle, P.E.

Eduardo Ramirez-Bettoni, P.E.

Minnesota Power Systems Conference

Thursday, Nov. 9, 2017

Presenter – Joe Gravelle, P.E.



Joe Gravelle earned BSEEE from NDSU in 1988. After graduation Joe worked in the mining industry in northeastern Minnesota for ten years. Joe is a principal engineer in the Substation Engineering department at Xcel Energy and has held many roles in the department since 1998.

In addition to substation projects, Joe is active in standards work both at Xcel Energy and in IEEE Substations Committee. Joe is currently the vice chair of the Substations Committee and is active in leadership roles and as an active member in several IEEE working groups.

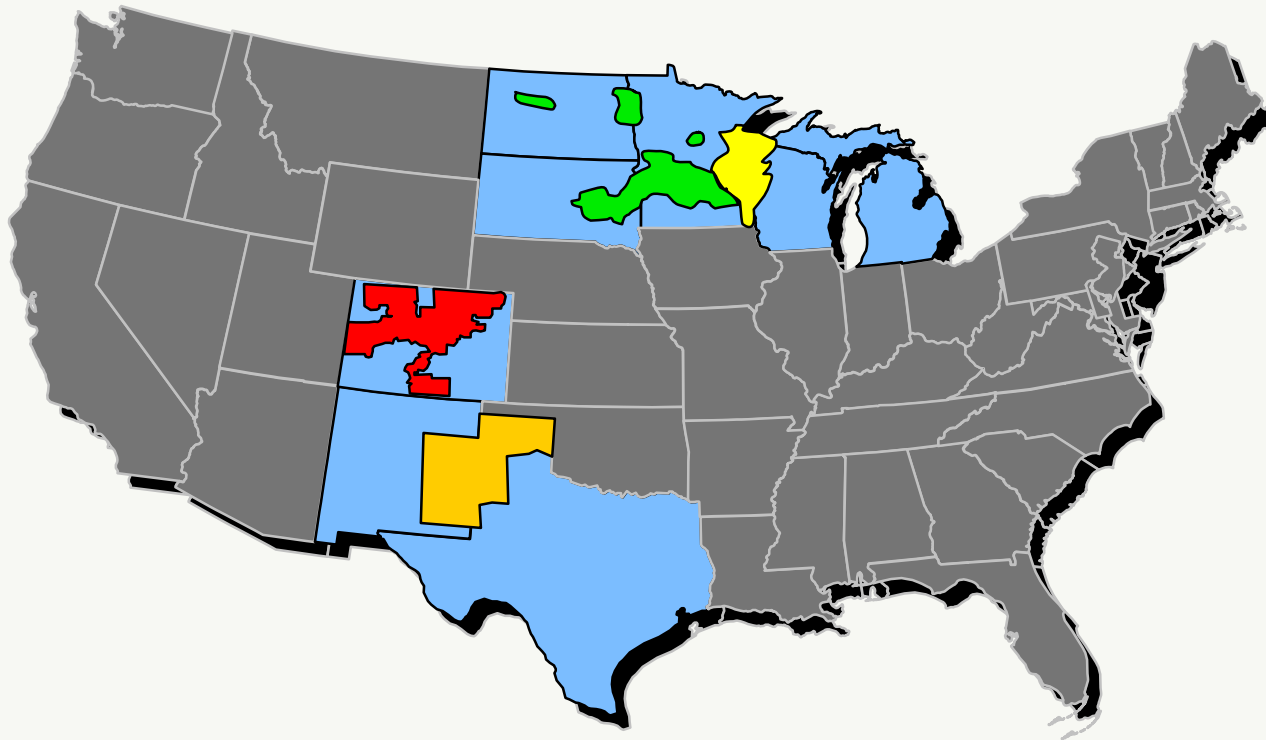
Presenter – Eduardo Ramirez-Bettoni, P.E.



Eduardo obtained a BSEE with Power System emphasis from University of Costa Rica in 2002. Eduardo has international experience in substation construction, O&M, and design in substations up to 500 kV. He has practiced engineering in the U.S., Canada and Costa Rica. Eduardo has a background in protection & control, substation physical design and power system grounding.

Eduardo works as principal engineer for Xcel Energy in the Transmission & Substation Standards (TSS) department. TSS creates standard documents for design, specification and installation practices for transmission & substation facilities. Eduardo is an active member in IEEE Substation working groups.

Xcel Energy



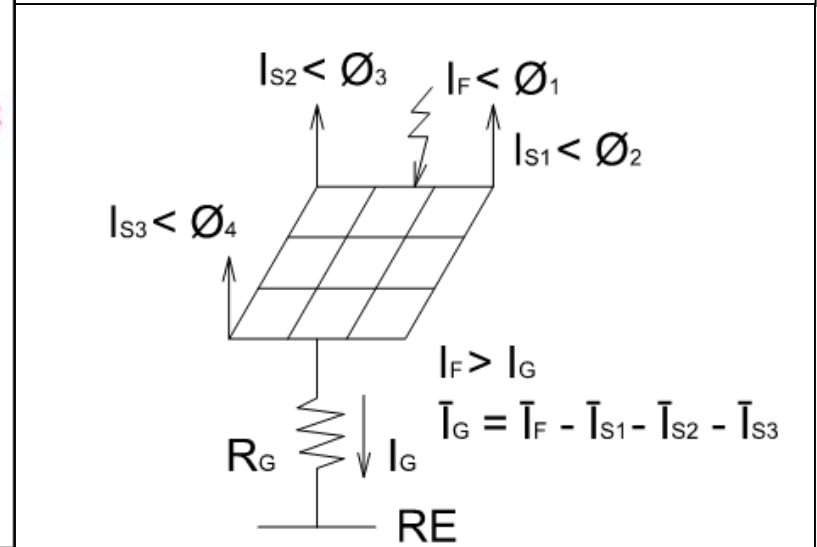
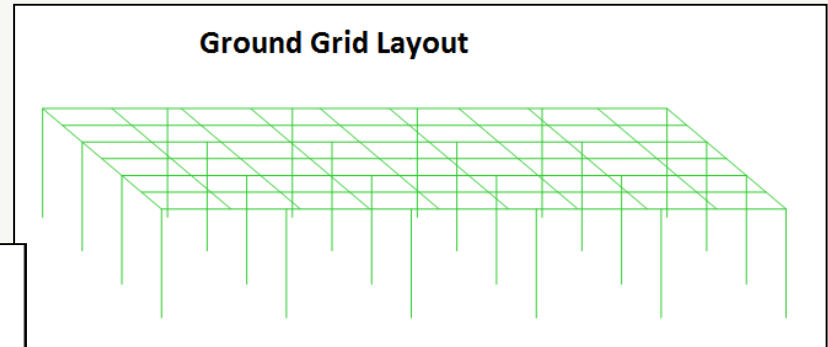
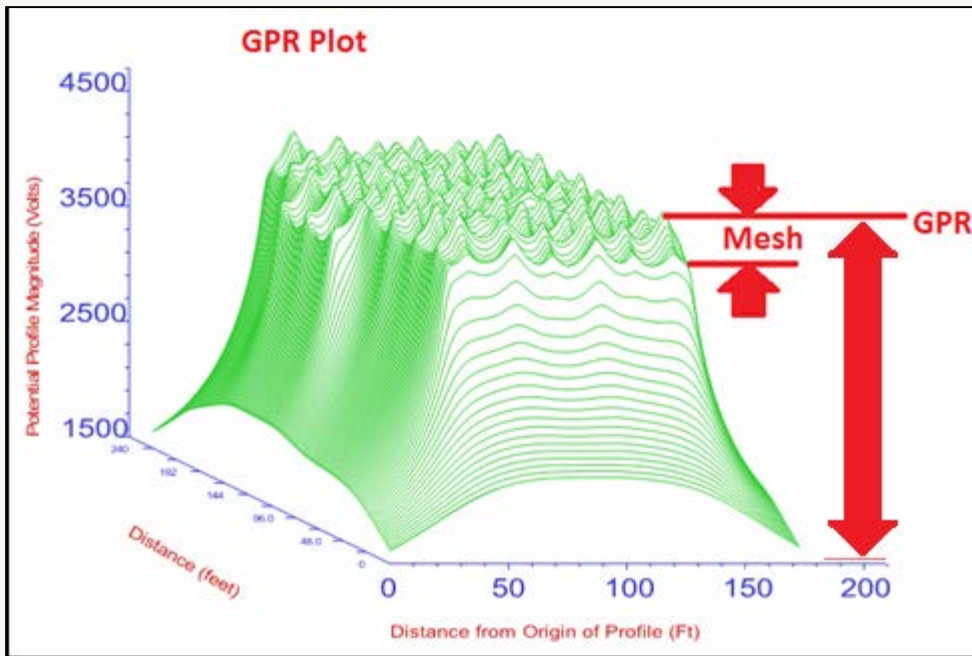
- No. 1 utility wind energy provider in the U.S.
- 3.4 million electric customers
- 2 million natural gas customers
- 12,000 employees

Agenda

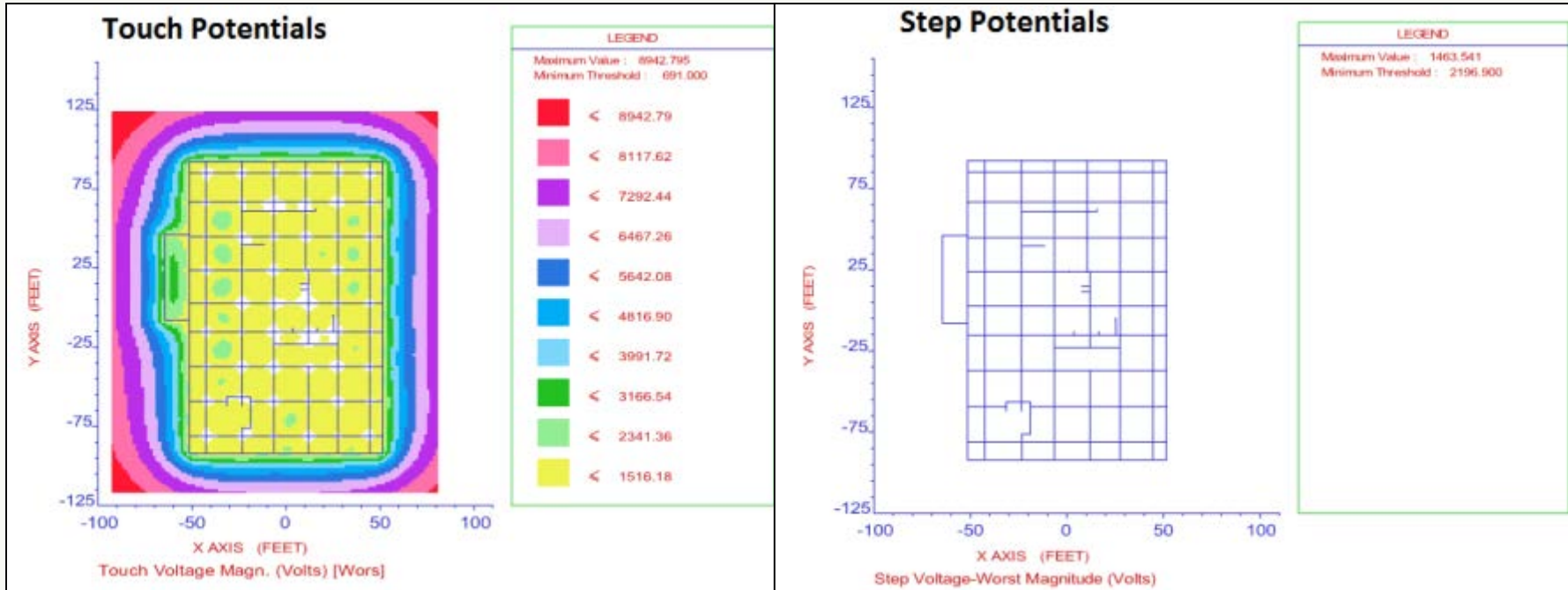
1. Grounding Basics
2. Soil Resistivity Testing and Soil Modelling
3. Design & Modelling of Substation Grid
4. Break
5. Grounding Design Variables
 - Soil model variables
 - Seasonal modelling of soil
 - Crushed rock resistivity
 - Fault current design margin
 - Fault clearing time
 - Summary / Combined effect

Grounding Basics

- Definitions per IEEE 80 & 81
- GPR, mesh / step / touch
- Current split



Grounding Basics

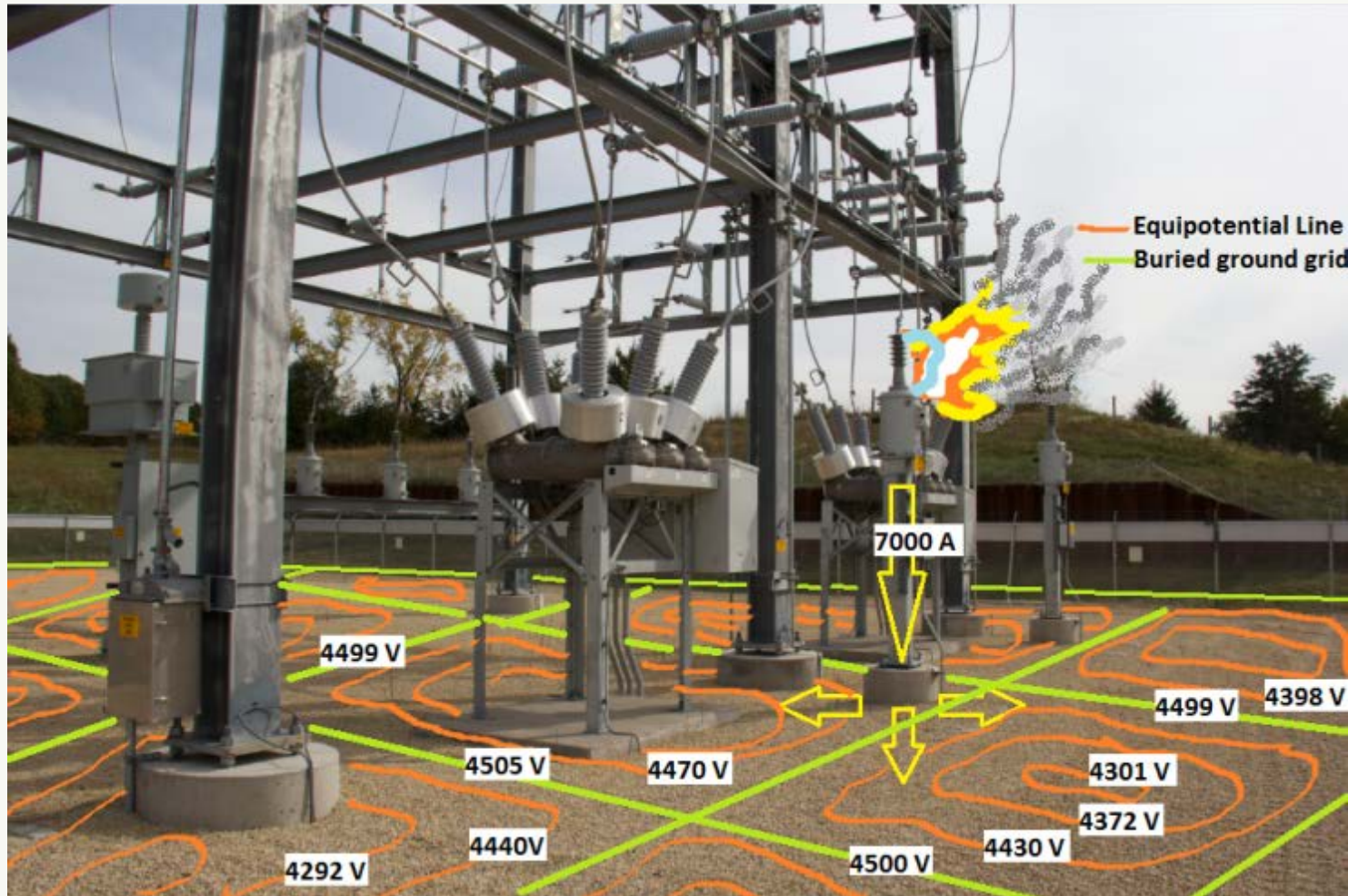


- Touch potentials: 3' hand-to-foot
- Step potentials: 3' foot-to-foot
- Safe if Calculated Values < Tolerable Max Values

Grounding Basics



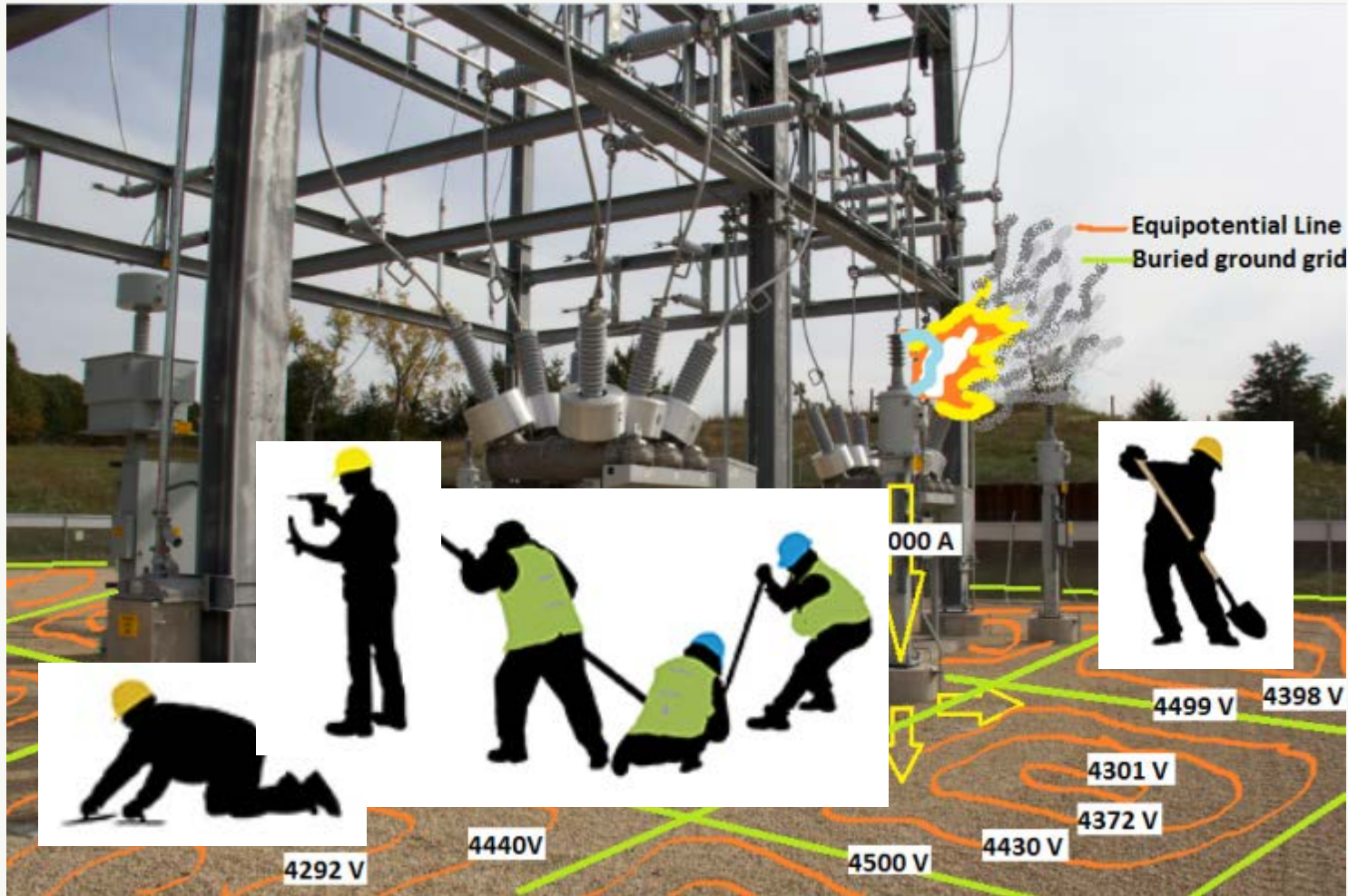
Grounding Basics



Grounding Basics - Example

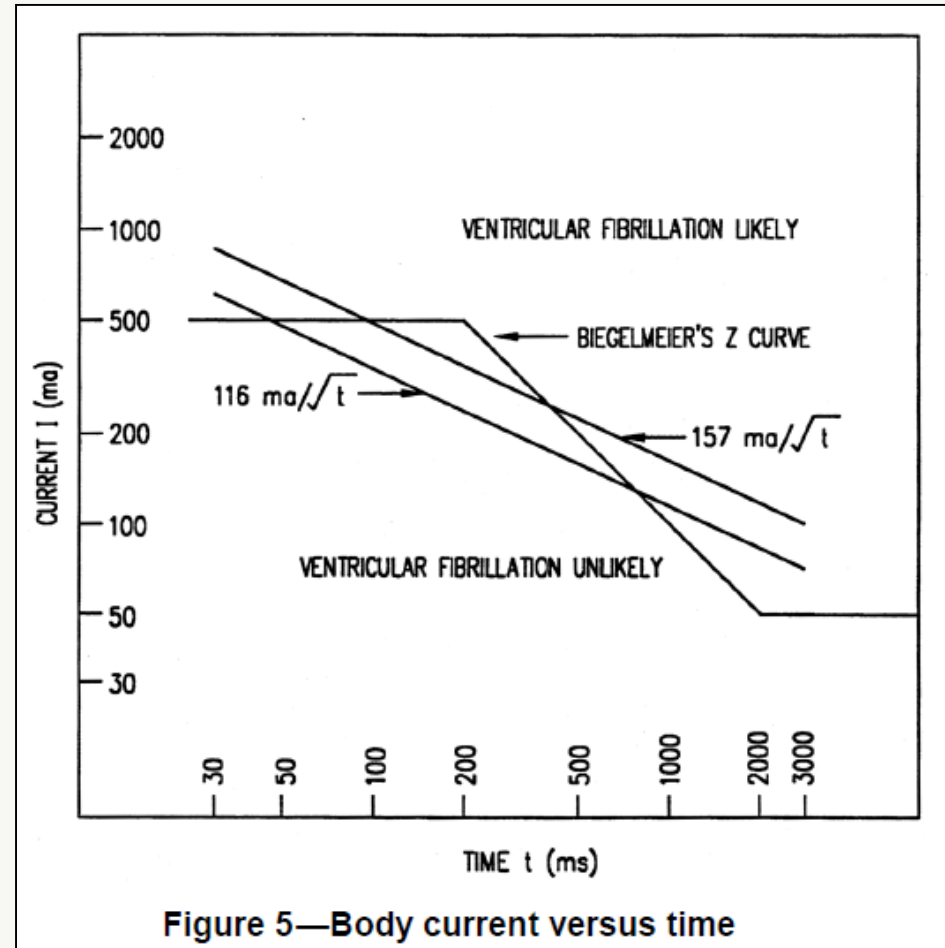
- Future fault current: 7000 A
- Earth current: 4200 A, (split factor $S_f = 60\%$)
- Grid resistance: 1.07 Ω
- $GPR_{nom} = 1.07\Omega \times 4200 \text{ A} = 4500 \text{ V}$
- Mesh voltage = 210 V
- Body current I_B (500 ms, 50 kg) = $0.116/\text{SQRT}(0.5) = 164 \text{ mA}$

Grounding Basics - Example



Grounding Basics

- Body current (I_B) is based on let-go current per experimentation (99.5 % percentile, no ventricular fibrillation)
- Body resistance (R_B) varies based on exposure voltage
- $R_B = 500\text{-}1000 \Omega$



Source: IEEE 80-2015

Grounding Basics - Example

- Future fault current: 7000 A
- Earth current: 4200 A, (split factor $S_f = 60\%$)
- Grid resistance: 1.07 Ω
- $GPR_{nom} = 1.07 \Omega \times 4200 A = 4500 V$
- Mesh voltage = 210 V
- Body current I_B (500 ms, 50 kg) = $0.116 / \text{SQRT}(0.5) = 164 \text{ mA}$

Example - Body Voltage

- Tolerable potential across 50 kg body, body only

Percentile	IB (A)	RB (Ω)	VB (V)	Body Configuration
95%	0.164	1000	164	Hand-hand; Foot-foot
95%	0.164	750	123	Hand-both feet
95%	0.164	500	82	Both hands-both feet
95%	0.164	700	115	Hand-trunk

- $V_B = I_B \times R_B$ (for TPG calculations)

Example-Touch potential (no rock)

- Tolerable potential across 50 kg body, step voltage, no surface rock
- Homogeneous soil resistivity: 100 Ω -m
- Accounts for foot resistance to surface, $V_{t, 50kg} = I_B \times (R_B + 1.5\rho)$

Percentile	IB (A)	RB (Ω)	Vtouch (V)	Body Configuration
95%	0.164	1000	201	Hand-hand; Foot-foot
95%	0.164	750	148	Hand-both feet
95%	0.164	500	107	Both hands-both feet
95%	0.164	700	140	Hand-trunk

$$E_{touch} = I_B (R_B + 1.5\rho)$$

and

$$E_{step} = I_B (R_B + 6.0\rho)$$

Source: IEEE 80-2015

Example-Touch potential (with rock)

$$E_{touch50} = (1000 + 1.5C_s \times \rho_s) \frac{0.116}{\sqrt{t_s}}$$

for body weight of 70 kg

$$E_{touch70} = (1000 + 1.5C_s \times \rho_s) \frac{0.157}{\sqrt{t_s}}$$

$$C_s = 1 - \frac{0.09 \left(1 - \frac{\rho}{\rho_s} \right)}{2h_s + 0.09}$$

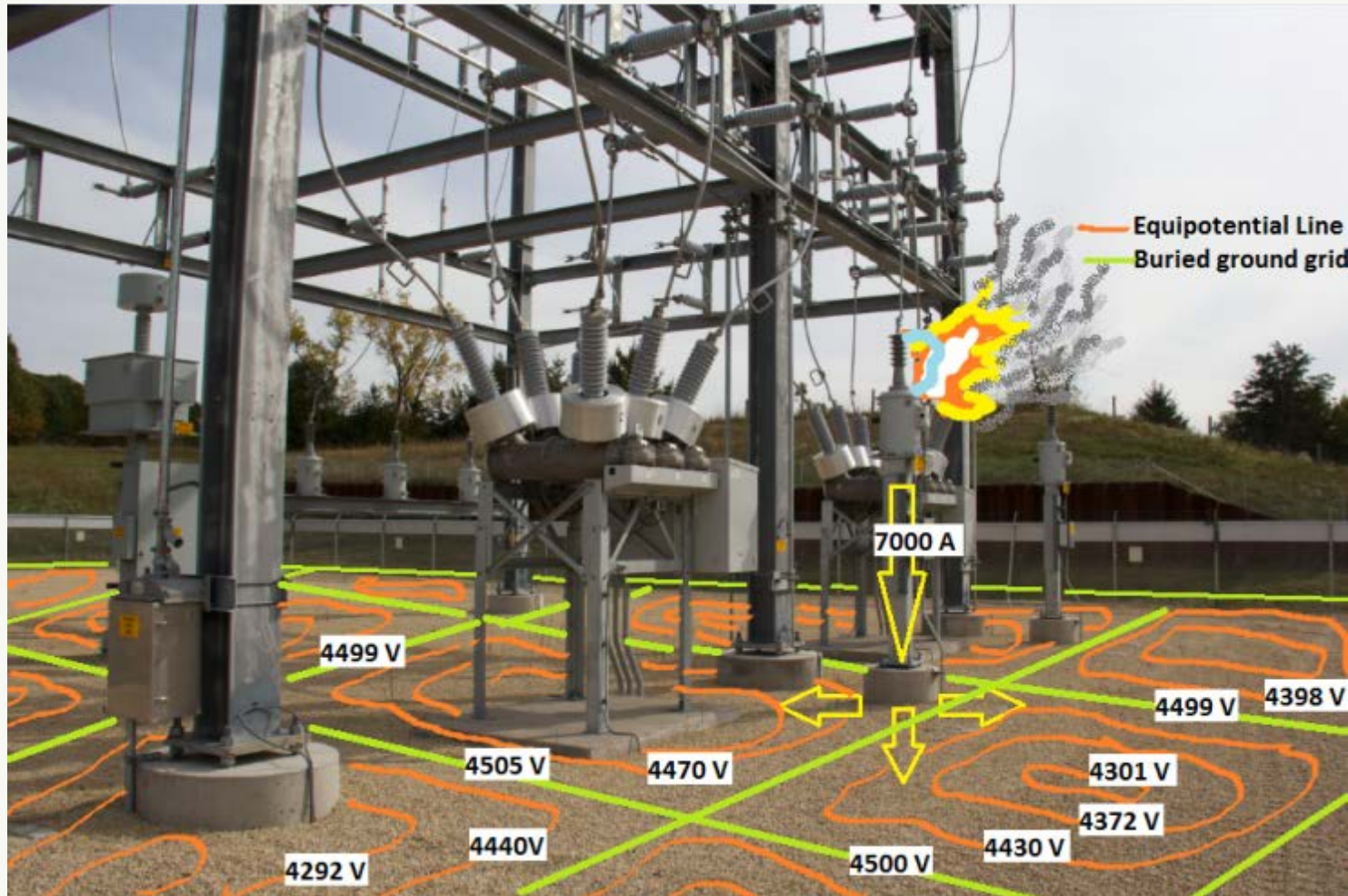
Example-Touch potential (with rock)

- Tolerable potential across 50 kg body, step voltage, 4" of 2000 Ω -m surface rock; homogeneous soil resistivity: 100 Ω -m

Percentile	IB (A)	RB (Ω)	Vtouch (V)	Body Configuration
95%	0.164	1000	513	Hand-foot
95%	0.164	750	473	Hand-both feet
95%	0.164	500	432	Both hands-both feet
95%	0.164	700	464	Hand-trunk

- $V_{t,50kg} = I_B \times (R_B + 1.5 \times C_s \times \rho)$; ($C_s = 0.71$)

Grounding Basics



Grounding Basics

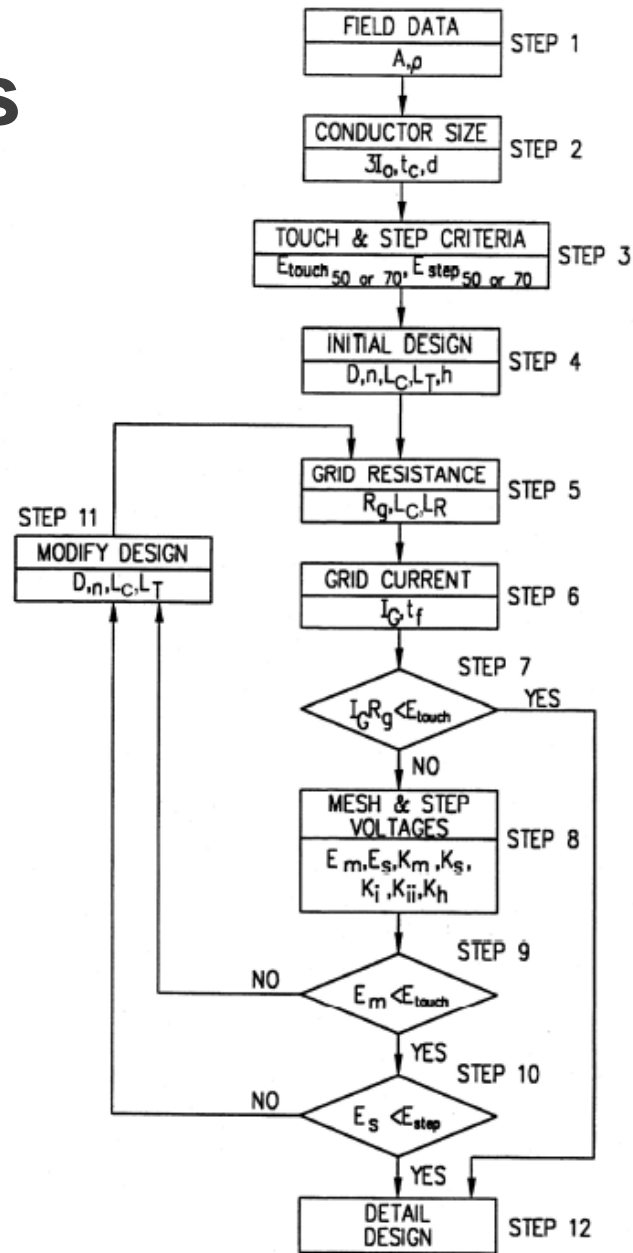
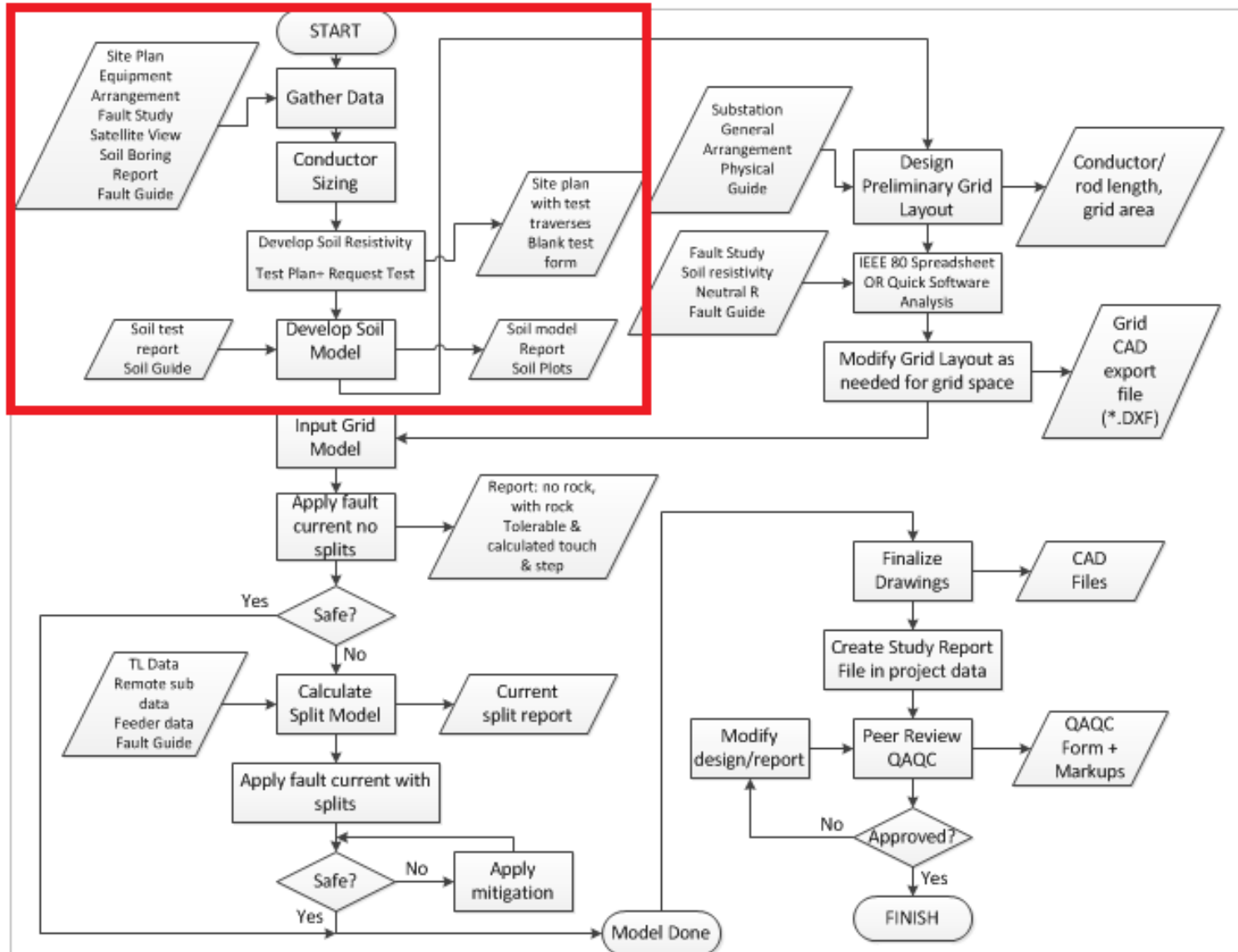
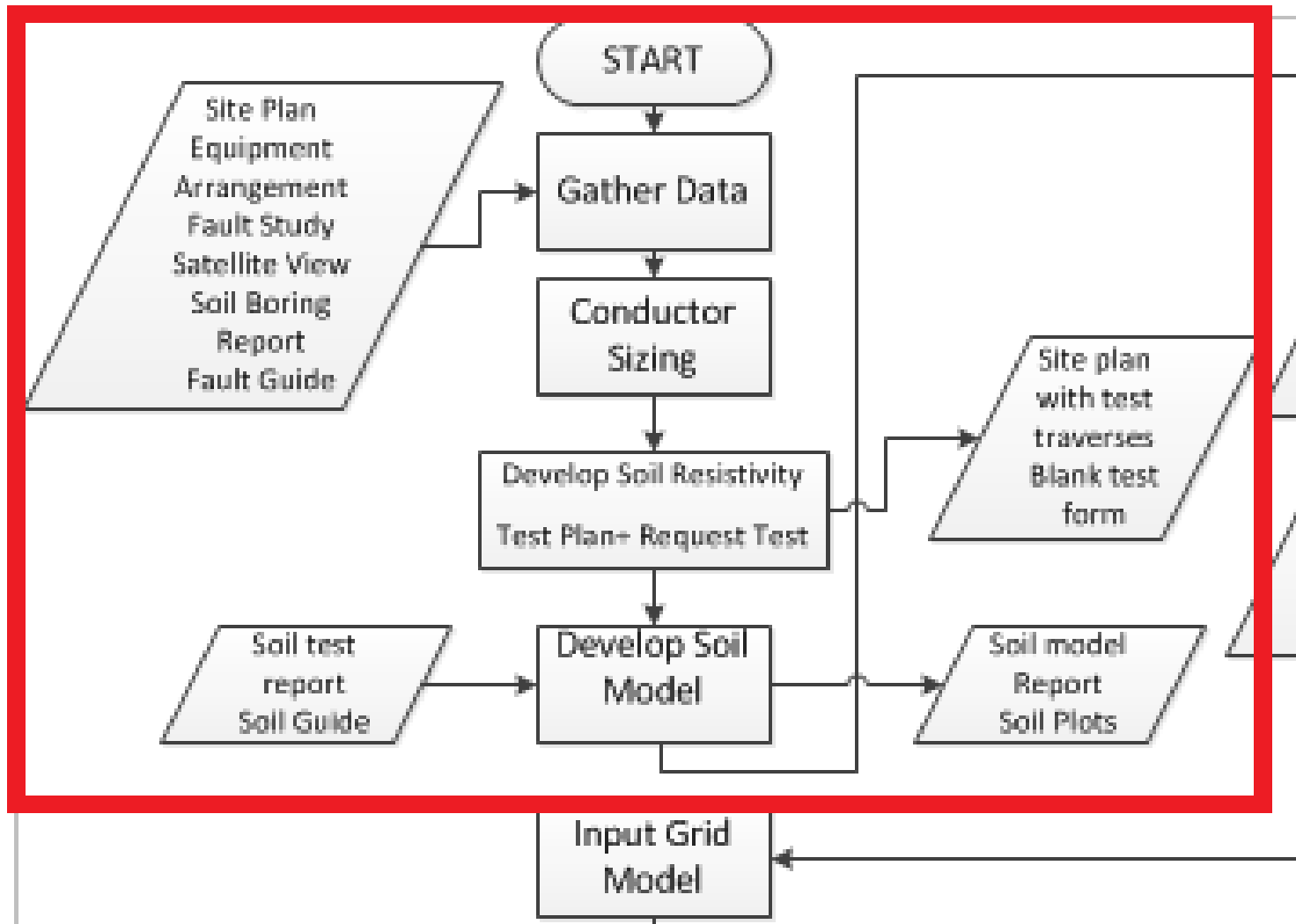


Figure 32—Design procedure block diagram

Grounding Basics

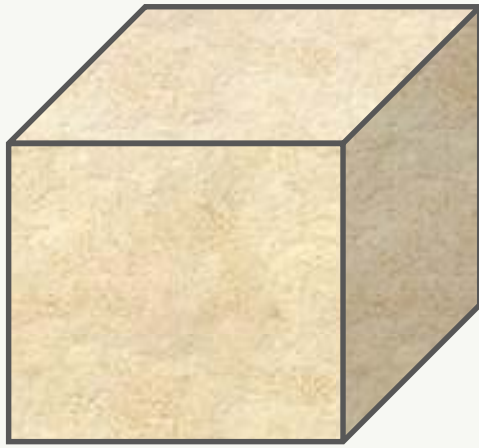


Soil Analysis

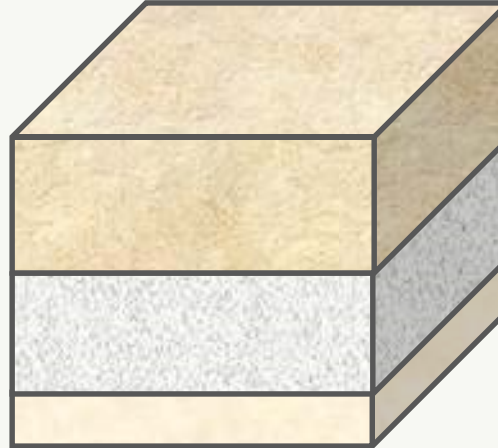


Soil Resistivity Modelling

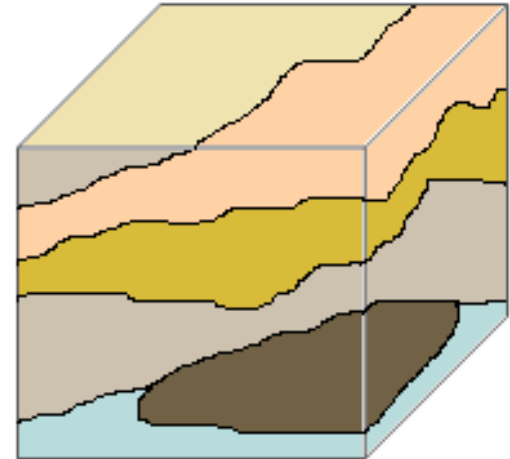
- Soil Basics



Homogeneous



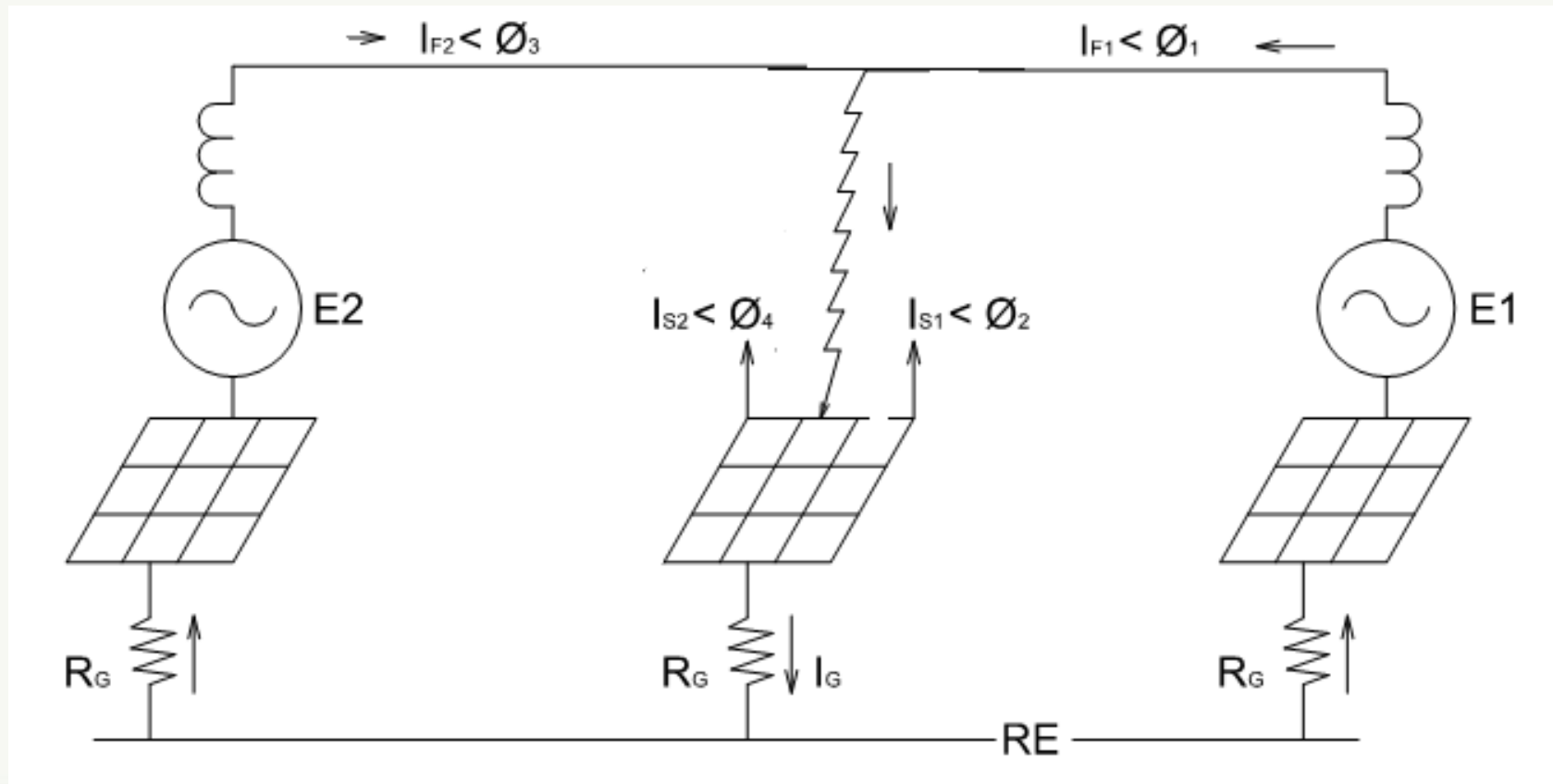
Multi - Layered



Actual soil

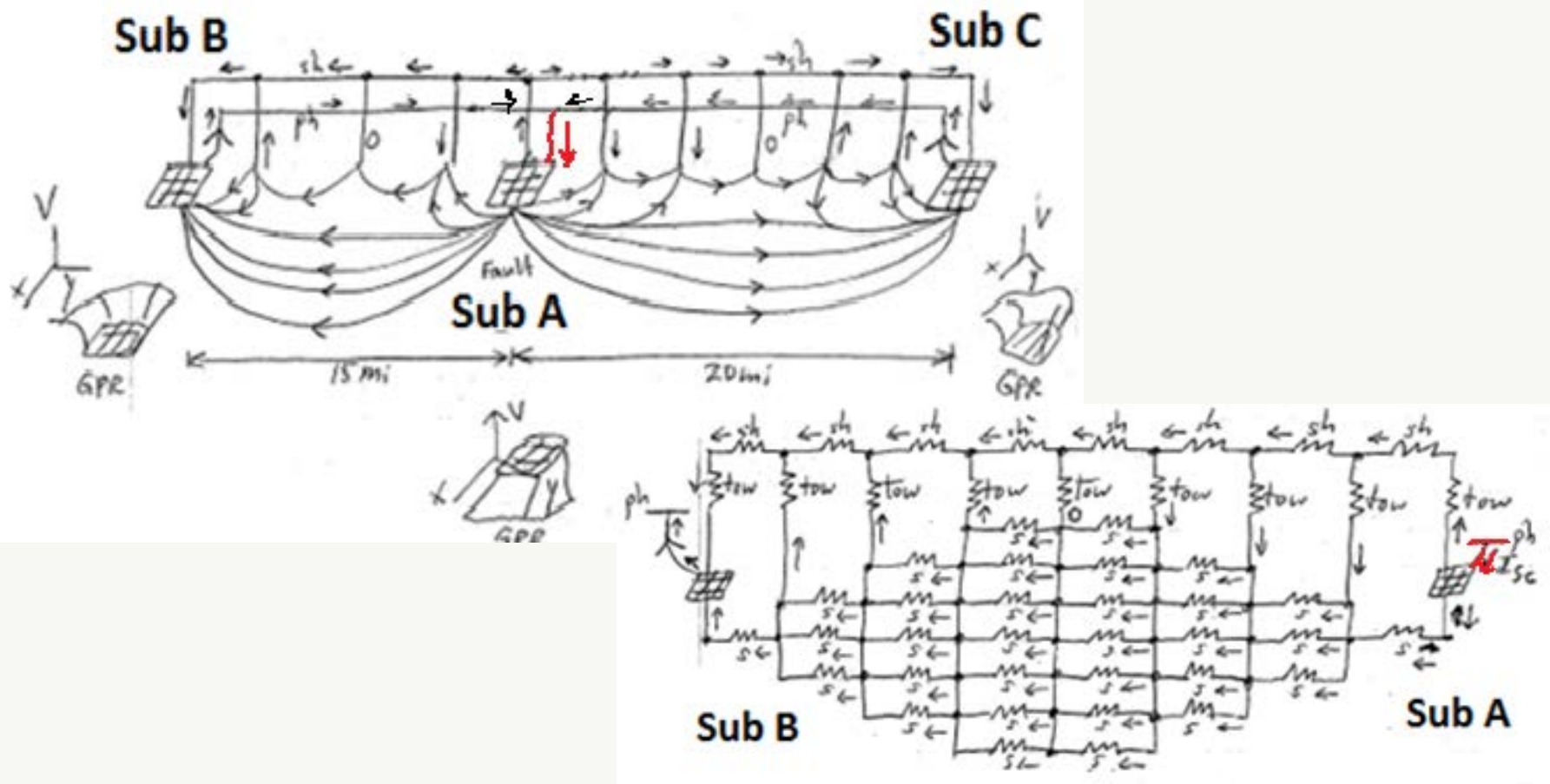
Soil Resistivity

- The soil is part of the fault circuit
- Actual circuit

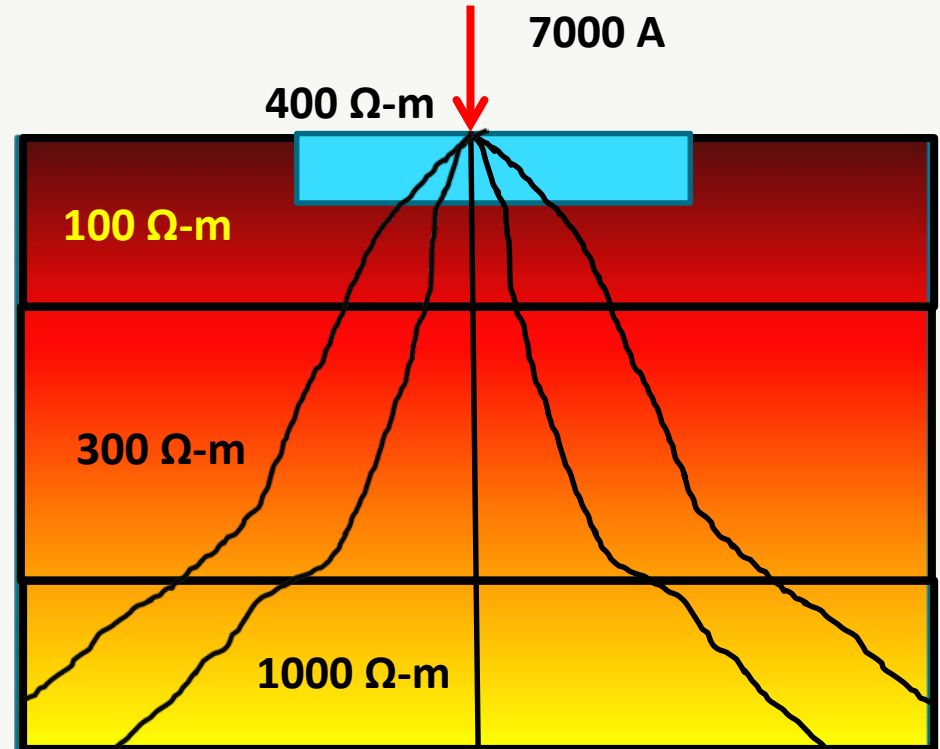
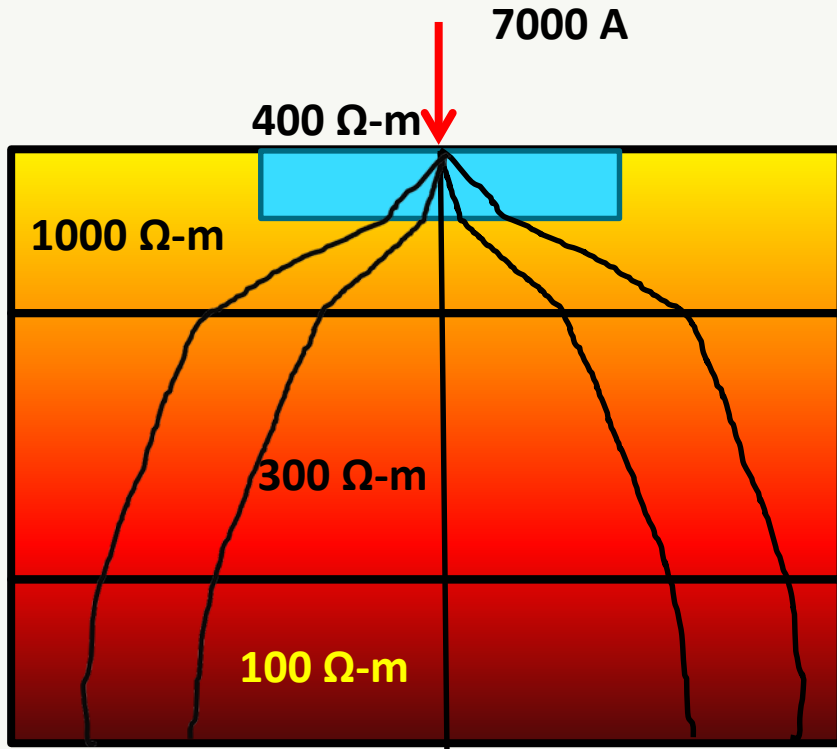


Soil Resistivity

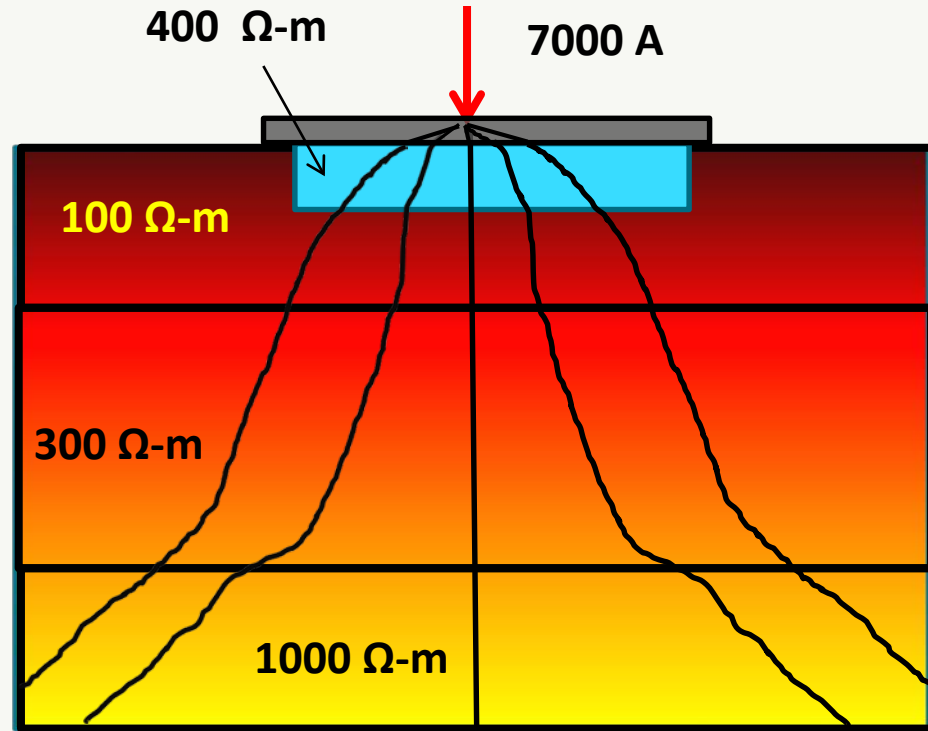
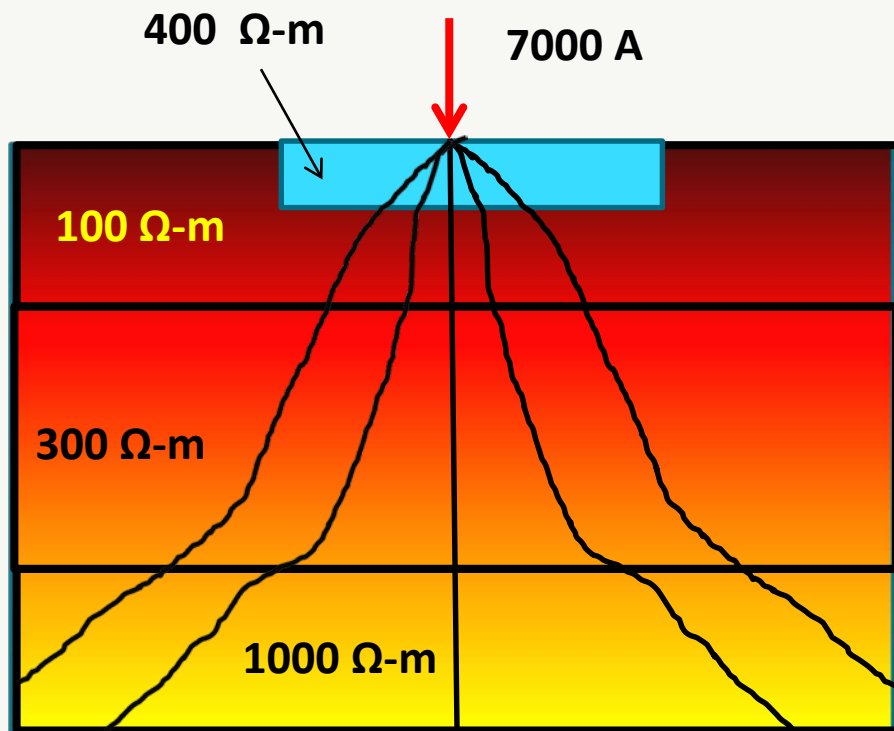
- The soil is part of the fault circuit



Soil Resistivity



Rock Resistivity



Preparation Soil Resistivity Testing

- Soil boring report
- Substation location & grading plans
- Substation size, site area
- Propose traverses
- Sources of interference
- Resistivity test schedule
- Grading schedule
- Test form
- Test equipment check list

Geotechnical Exploration & Review

SUBSURFACE BORING LOG

AET No: 01-06891 Log of Boring No. SB-1 (p. 1 of 2)
 Project: Big Rock Substation; I-90 & County Road J; Rockland, WI
 Surface Elevation 776.7 UTM Zone 15N Co. Coordinates: N 15954464 E 2189072

DEPTH IN FEET	MATERIAL DESCRIPTION	GEOLOGY	N	MC	SAMPLE TYPE	REC IN.	FIELD & LABORATORY TESTS				
							WC	DEN	LL	PL	%#200
1	SILTY SAND, trace roots, fine grained, dark brown to brown, moist, very loose (SM)	TOPSOIL TO COARSE ALLUVIUM	1	M	SS	24					
2	SAND WITH SILT, fine grained, yellowish brown, a little brown, moist, very loose to loose (SP-SM)	COARSE ALLUVIUM	2	M	SS	20					
3											
4											
5											
6											
7	SAND WITH SILT, fine grained, yellowish brown, moist, medium dense (SP-SM)	REDEPOSITED SANDSTONE	14	M	SS	7					
8											
9											
10											
11											
12	WEATHERED SANDSTONE, yellowish brown, very dense [Textural Classification: SAND WITH SILT, fine to medium grained, light brown and yellowish brown, moist, very dense (SP-SM)]	JORDAN FORMATION	83	M	SS	17					
13											
14											
15											
16											
17	SANDSTONE, light brown and yellowish brown, moist to wet, very dense										
18											
19											
20											
21											

DEPTH	DRILLING METHOD	WATER LEVEL MEASUREMENTS						
		DATE	TIME	SAMPLED DEPTH	CASING DEPTH	CAVE-IN DEPTH	DRILLING FLUID LEVEL	WATER LEVEL
0-24"	3.25" HSA	7/8/16	8:25	24.9	24.5	24.5		22.0
		7/8/16	10:20	24.9	None	21.7		21.0

NOTE: REFER TO THE ATTACHED SHEETS FOR AN EXPLANATION OF TERMINOLOGY ON THIS LOG

BORING COMPLETED: 7/8/16
 DR: GM LG: LD Rig: 67C

Sand with Silt, fine grained, yellowish brown, moist medium dense (SP-SM)

WEATHERED SANDSTONE, yellowish Brown, very dense, [Textural Classification: SAND WITH SILT, fine to medium grained, light brown and yellowish brown, moist, very dense (SP-SM)]

Water Table

Soil Resistivity Testing

- Wenner

- Schlumberger

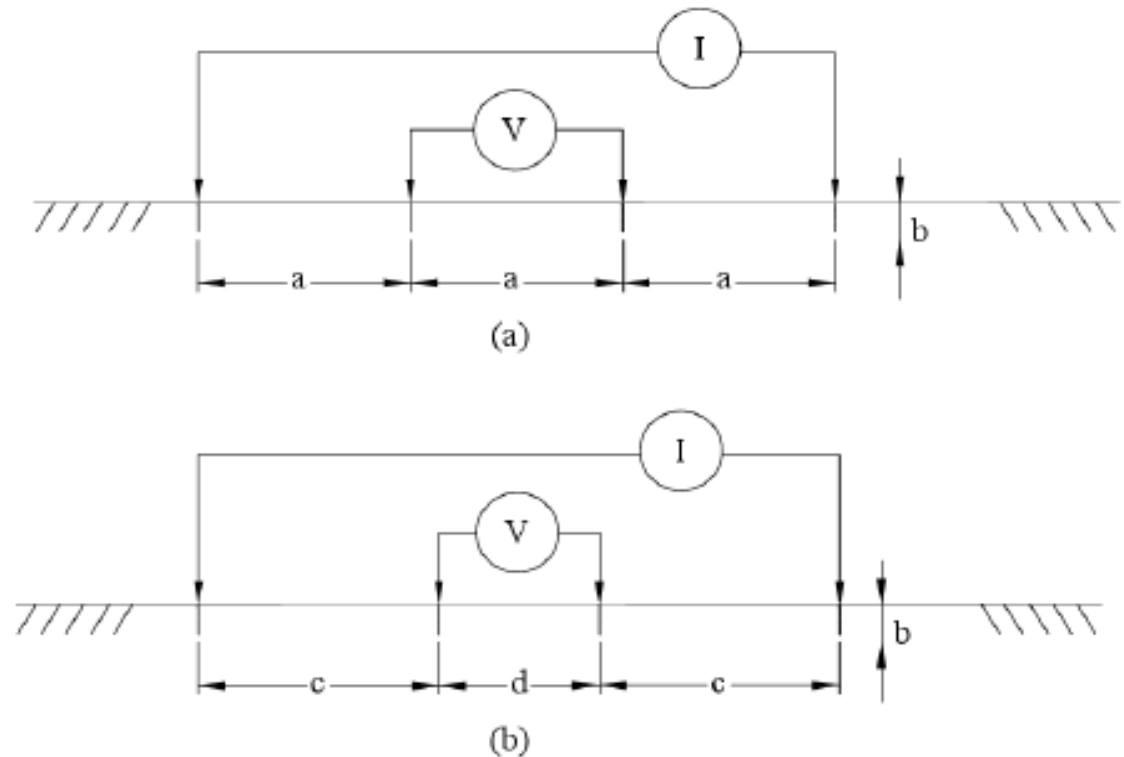
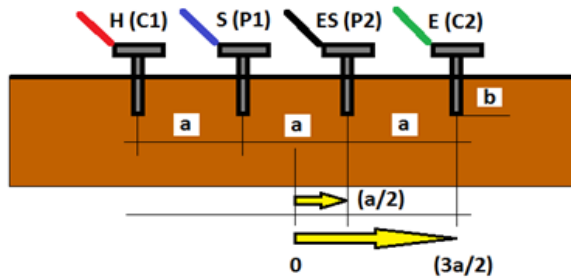


Figure 2—Four point method: (a) equally spaced test probes and (b) unequally spaced test probes

Source: IEEE 81-2012

Soil Resistivity Testing - Wenner

19. Test Probes Array

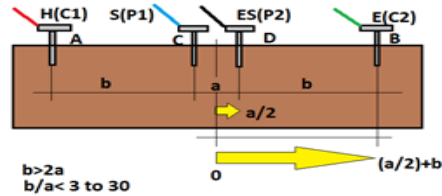


20. Table 1 - Field Test Data

				TRAVERSE 1			TRAVERSE 2			TRAVERSE 3			TRAVERSE 4			
A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q
Spacing	Depth	P-Probe	C-Probe	Resistance	Resistivity	Verification	Resistance	Resistivity	Verification	Resistance	Resistivity	Verification	Resistance	Resistivity	Verification	(b/a)
a	b	(a/2)	(3a/2)	R	ρ	$\rho^{(2)}$	R	ρ	$\rho^{(2)}$	R	ρ	$\rho^{(2)}$	R	ρ	$\rho^{(2)}$	$\rho^{(2)}$
(ft)	(in)	(ft)	(ft)	(Ω)	(Ω -m)	(Ω -m)	(Ω)	(Ω -m)	(Ω -m)	(Ω)	(Ω -m)	(Ω -m)	(Ω)	(Ω -m)	(Ω -m)	(%)
1	1	0.5	1.5			0.0			0.0			0.0			0.0	8.3
2	2	1.0	3.0			0.0			0.0			0.0			0.0	8.3
3	3	1.5	4.5			0.0			0.0			0.0			0.0	8.3
4	6	2.0	6.0			0.0			0.0			0.0			0.0	12.5
5	12	2.5	7.5			0.0			0.0			0.0			0.0	20.0
8	12	4.0	12.0			0.0			0.0			0.0			0.0	12.5
12	12	6.0	18.0			0.0			0.0			0.0			0.0	8.3
18	12	9.0	27.0			0.0			0.0			0.0			0.0	5.6
27	12	13.5	40.5			0.0			0.0			0.0			0.0	3.7
40	12	20.0	60.0			0.0			0.0			0.0			0.0	2.5
60	12	30.0	90.0			0.0			0.0			0.0			0.0	1.7
90	12	45.0	135.0			0.0			0.0			0.0			0.0	1.1
100	12	50.0	150.0			0.0			0.0			0.0			0.0	1.0
125	12	62.5	187.5			0.0			0.0			0.0			0.0	0.8
150	12	75.0	225.0			0.0			0.0			0.0			0.0	0.7
200	12	100.0	300.0			0.0			0.0			0.0			0.0	0.5
300	12	150.0	450.0			0.0			0.0			0.0			0.0	0.3
450	12	225.0	675.0			0.0			0.0			0.0			0.0	0.2
675	12	337.5	1012.5			0.0			0.0			0.0			0.0	0.1
1000	12	500.0	1500.0			0.0			0.0			0.0			0.0	0.1

Soil Resistivity Testing - Schlumberger

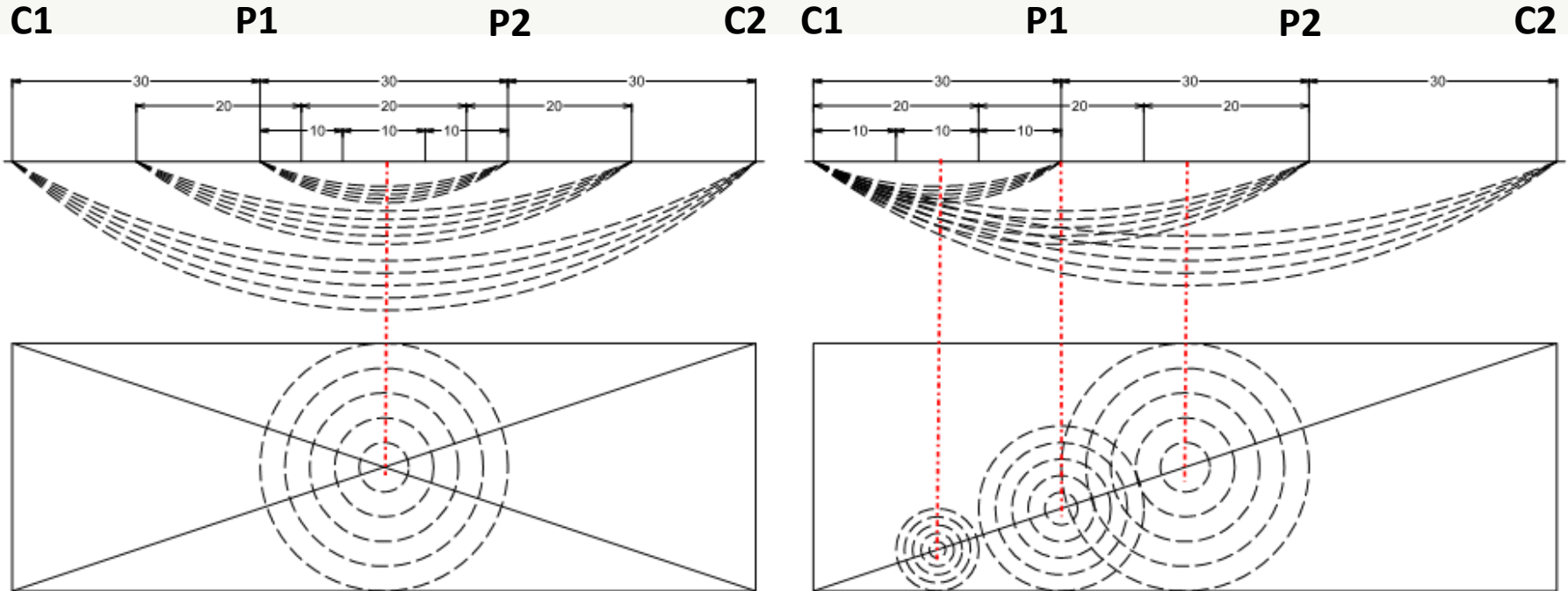
19. Test Probes Array



20. Table 1 - Field Test Data

				TRAVERSE 1			TRAVERSE 2			TRAVERSE 3			TRAVERSE 4			
A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q
C-D Spacing a (ft)	A-C Spacing b (ft)	P1, P2-Probe (a/2) (ft)	C1,C2-Probe (a/2+b) (ft)	Measured Resistance R (Ω)	Measured Resistivity ρ (Ω-m)	Verification ρ ⁽²⁾ (Ω-m)	Measured Resistance R (Ω)	Measured Resistivity ρ (Ω-m)	Verification ρ ⁽²⁾ (Ω-m)	Measured Resistance R (Ω)	Measured Resistivity ρ (Ω-m)	Verification ρ ⁽²⁾ (Ω-m)	Measured Resistance R (Ω)	Measured Resistivity ρ (Ω-m)	Verification ρ ⁽²⁾ (Ω-m)	(b/a) ⁽³⁾ (%)
2	6	1.0	7.0			0.0			0.0			0.0			0.0	3.0
2	10	1.0	11.0			0.0			0.0			0.0			0.0	5.0
2	15	1.0	16.0			0.0			0.0			0.0			0.0	7.5
2	20	1.0	21.0			0.0			0.0			0.0			0.0	10.0
2	25	1.0	26.0			0.0			0.0			0.0			0.0	12.5
2	30	1.0	31.0			0.0			0.0			0.0			0.0	15.0
2	40	1.0	41.0			0.0			0.0			0.0			0.0	20.0
2	50	1.0	51.0			0.0			0.0			0.0			0.0	25.0
2	60	1.0	61.0			0.0			0.0			0.0			0.0	30.0
4	70	2.0	72.0			0.0			0.0			0.0			0.0	17.5
4	80	2.0	82.0			0.0			0.0			0.0			0.0	20.0
4	90	2.0	92.0			0.0			0.0			0.0			0.0	22.5
4	100	2.0	102.0			0.0			0.0			0.0			0.0	25.0
6	125	3.0	128.0			0.0			0.0			0.0			0.0	20.8
6	150	3.0	153.0			0.0			0.0			0.0			0.0	25.0
10	200	5.0	205.0			0.0			0.0			0.0			0.0	20.0
10	250	5.0	255.0			0.0			0.0			0.0			0.0	25.0
10	300	5.0	305.0			0.0			0.0			0.0			0.0	30.0
20	350	10.0	360.0			0.0			0.0			0.0			0.0	17.5
20	400	10.0	410.0			0.0			0.0			0.0			0.0	20.0
20	450	10.0	460.0			0.0			0.0			0.0			0.0	22.5
20	500	10.0	510.0			0.0			0.0			0.0			0.0	25.0
20	550	10.0	560.0			0.0			0.0			0.0			0.0	27.5
20	600	10.0	610.0			0.0			0.0			0.0			0.0	30.0
30	650	15.0	665.0			0.0			0.0			0.0			0.0	21.7
30	700	15.0	715.0			0.0			0.0			0.0			0.0	23.3
30	750	15.0	765.0			0.0			0.0			0.0			0.0	25.0
30	800	15.0	815.0			0.0			0.0			0.0			0.0	26.7
30	850	15.0	865.0			0.0			0.0			0.0			0.0	28.3

Soil Resistivity Testing

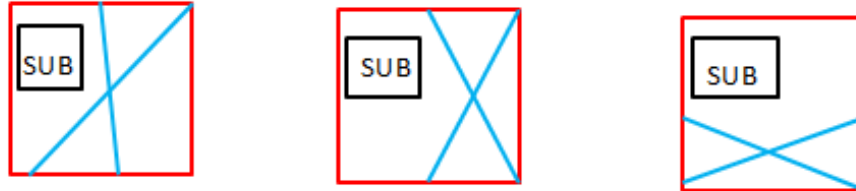


Error Range Based on Probe Spacing

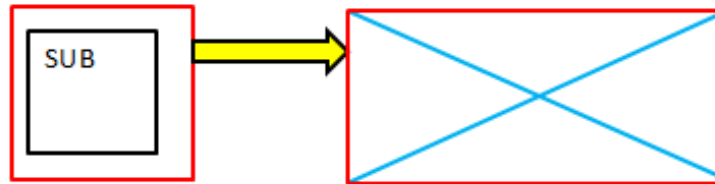
Probe spacing (% grid length)	Error range (%)	
	Grid resistance	Touch and step voltage (in % of grid GPR)
40%	-50% to +30%	-20% to +110%
100%	-33% to +9%	-8% to +50%
300%	-17% to +9%	-8% to +20%

Table 4 - IEEE 81- 2013

Soil Resistivity Test Layout

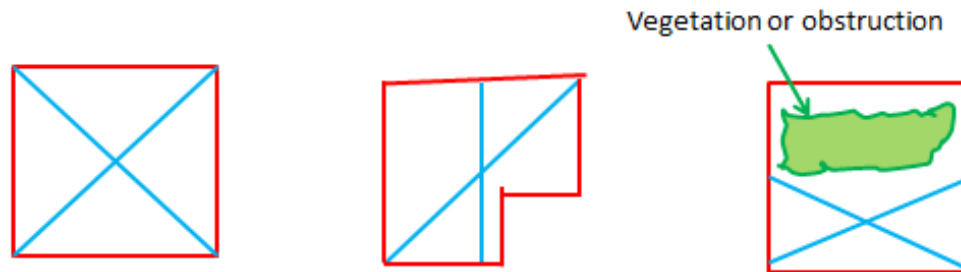


Existing Substation Options with space on Property



No Space on existing site – test remote site

Figure X. Examples of traverses in existing substation sites.

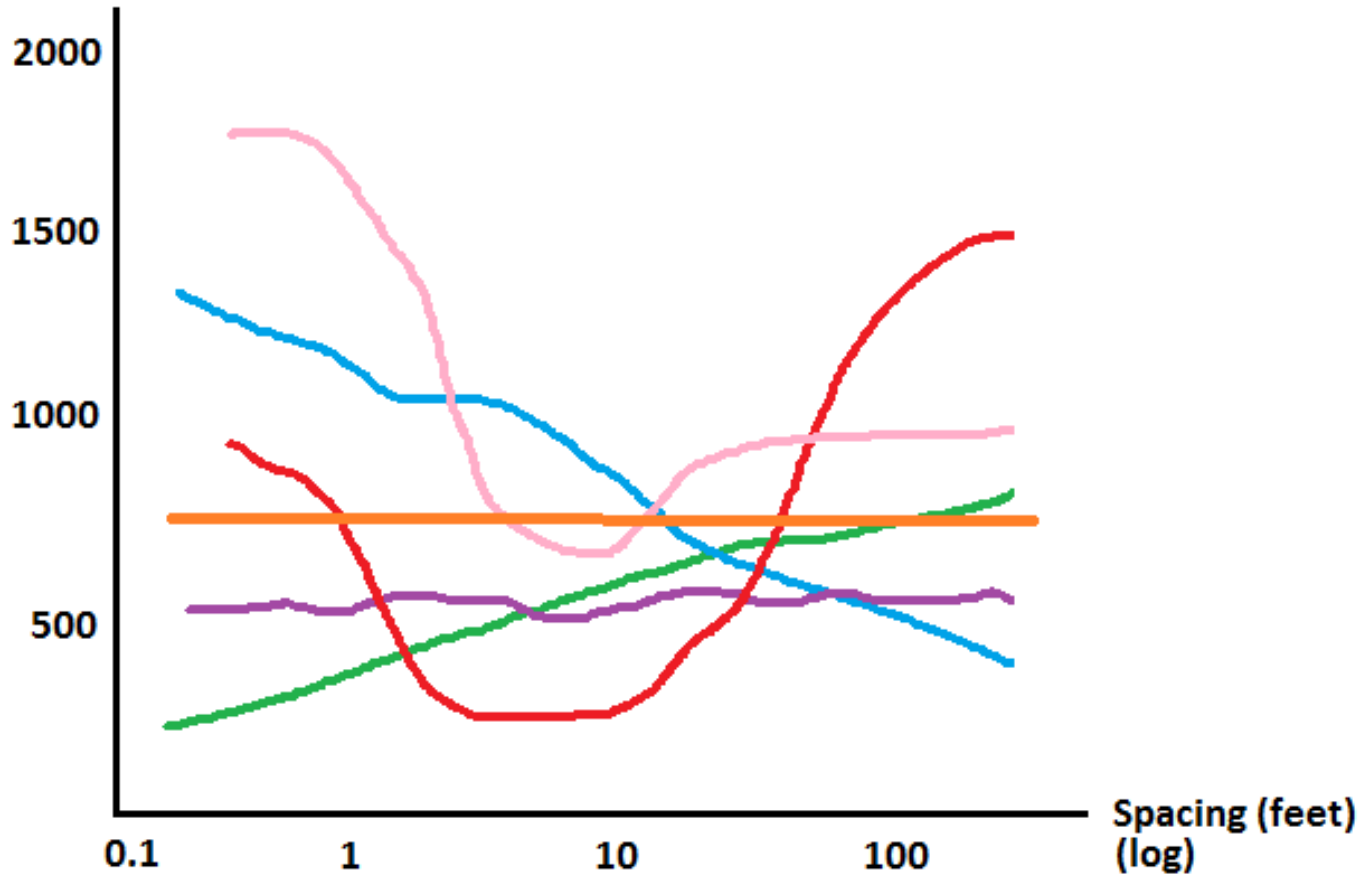


New Substation Options

Figure X. Examples of traverses in new substation sites.

Grounding Design Variables

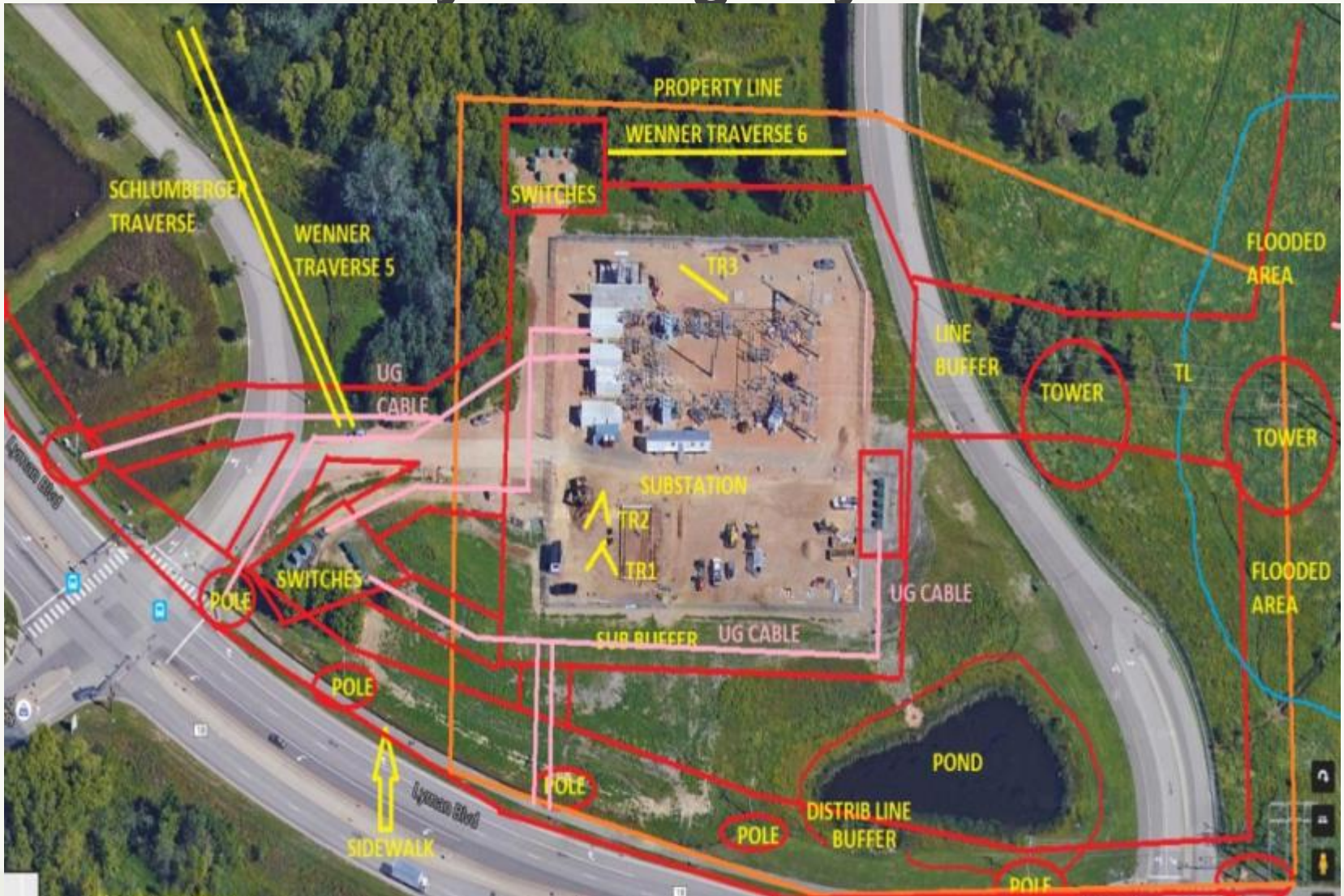
Apparent Resistivity
(ohm-m)



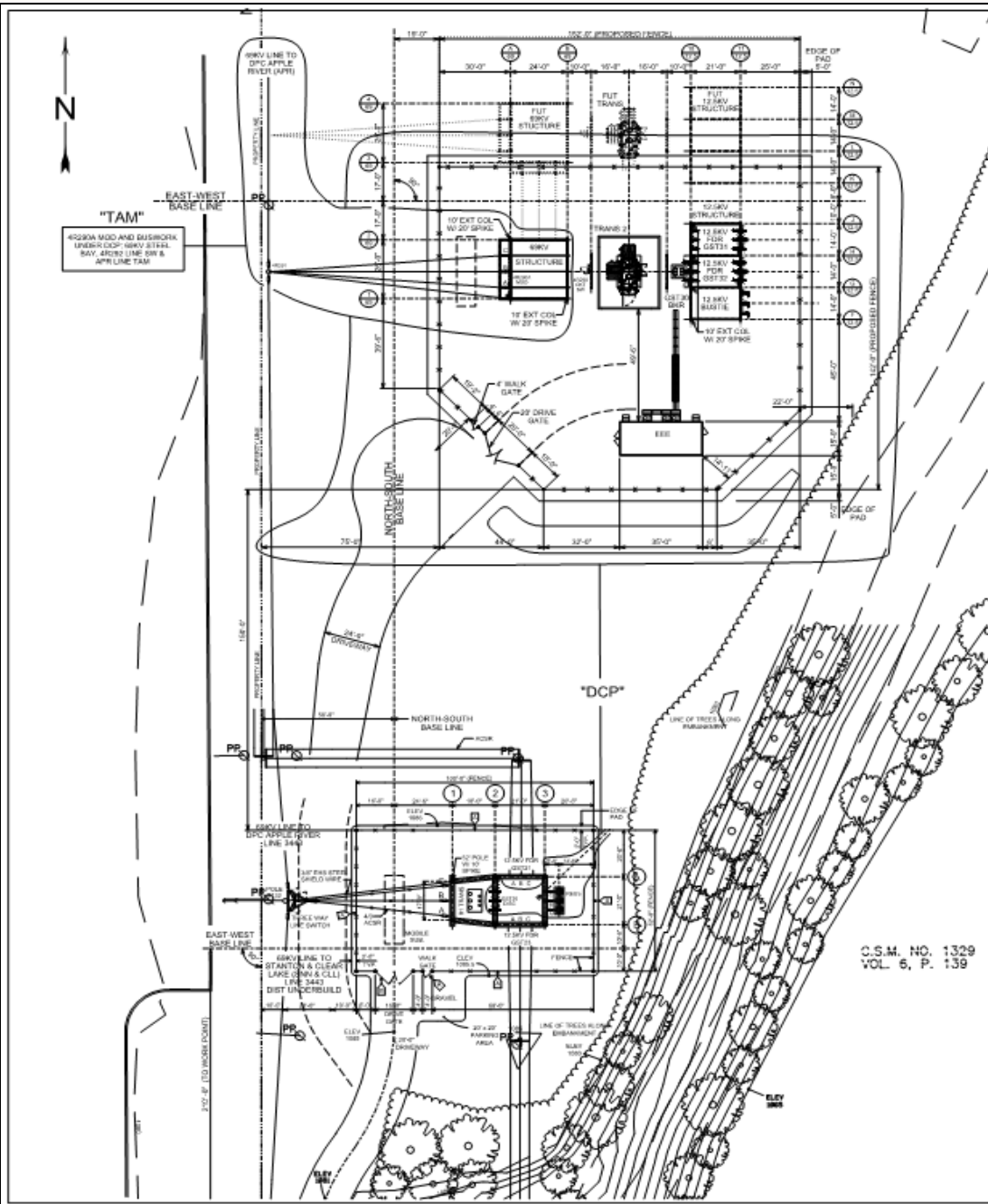
Soil Resistivity Testing Summary

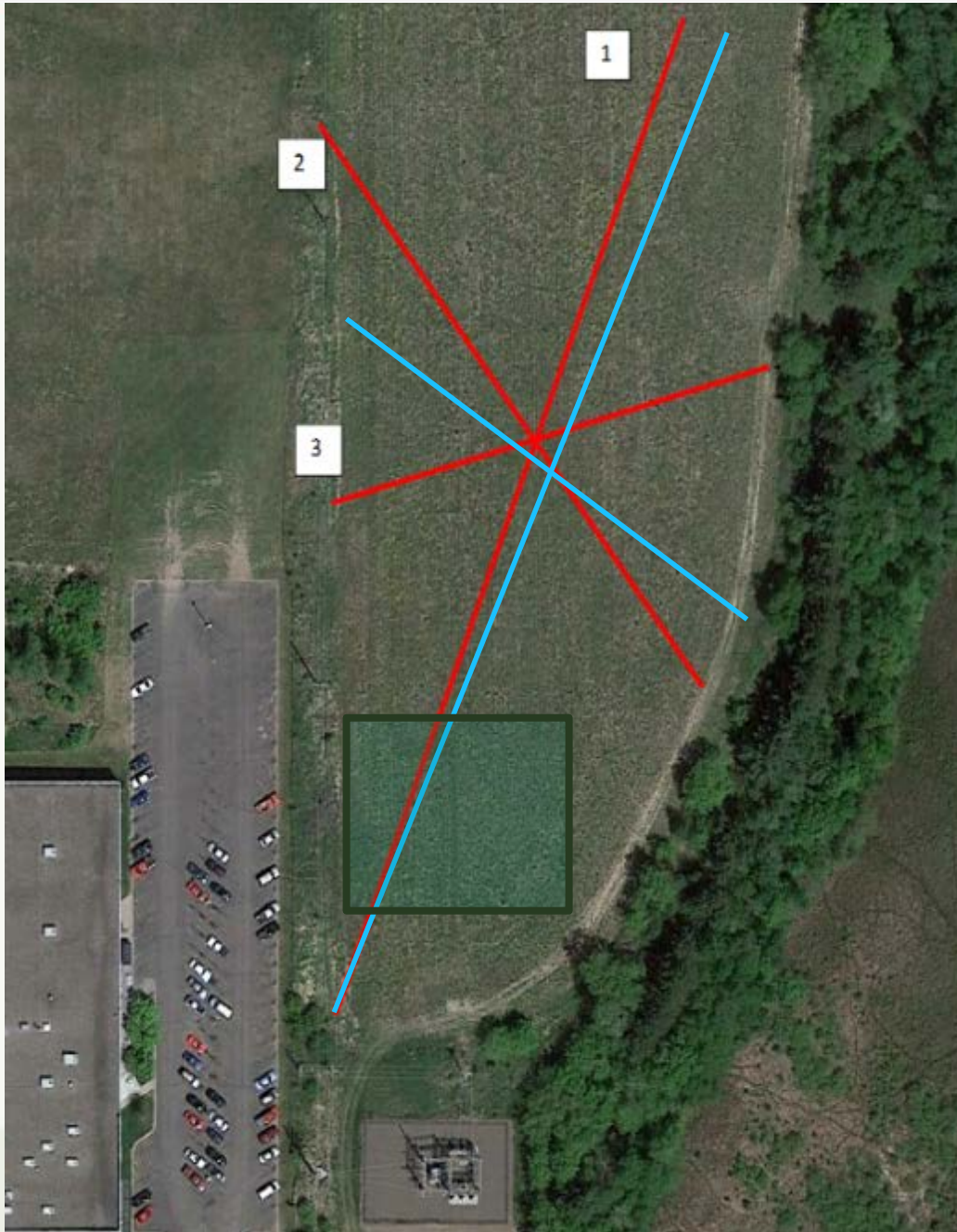
- How many traverses are required?
- Are there sources of interference?
- What is the correct layout of traverses?
- What pin spacing should we use?
- What do I do if there is not adequate space?

Soil Resistivity Testing Layout



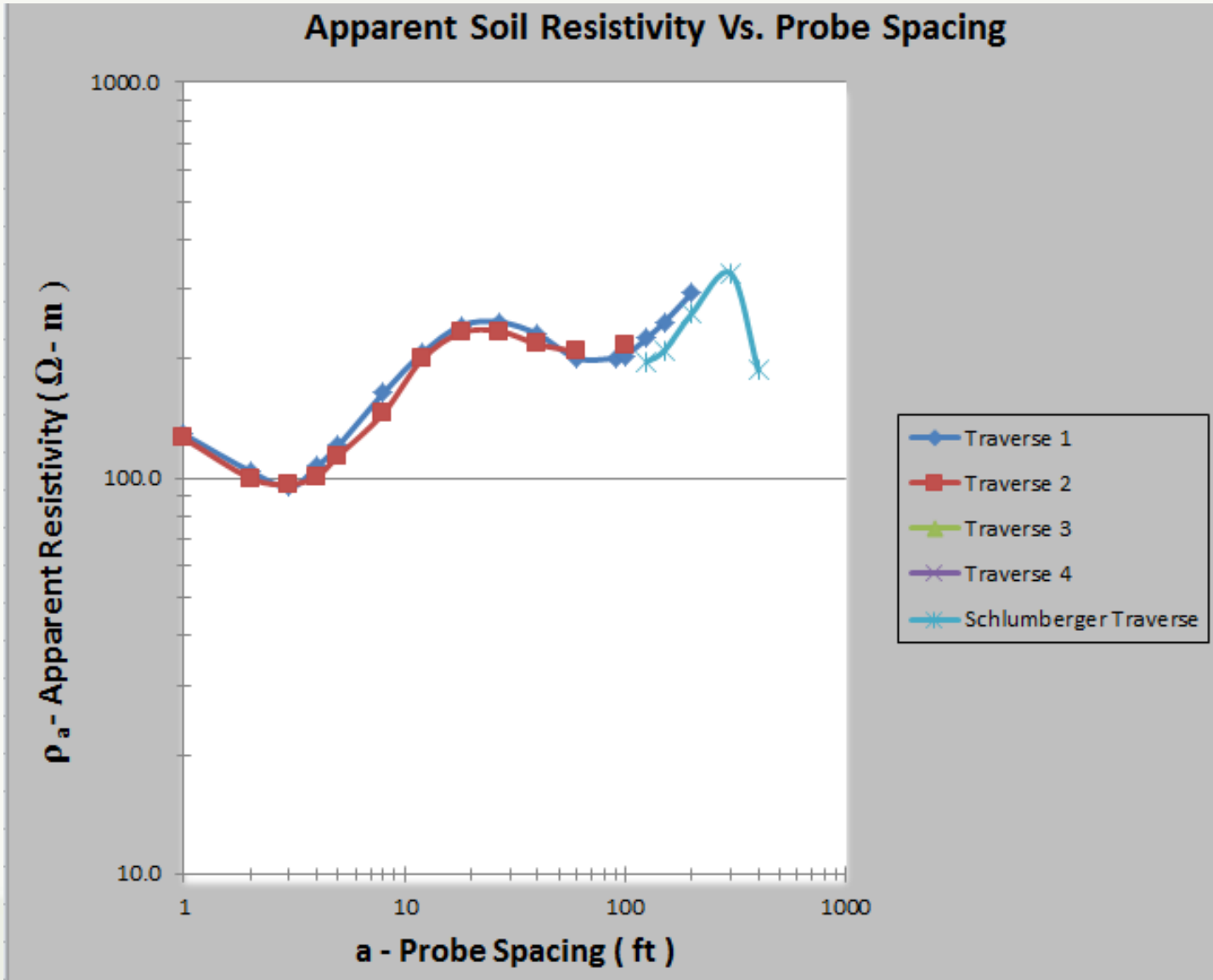
Soil Resistivity Testing Layout



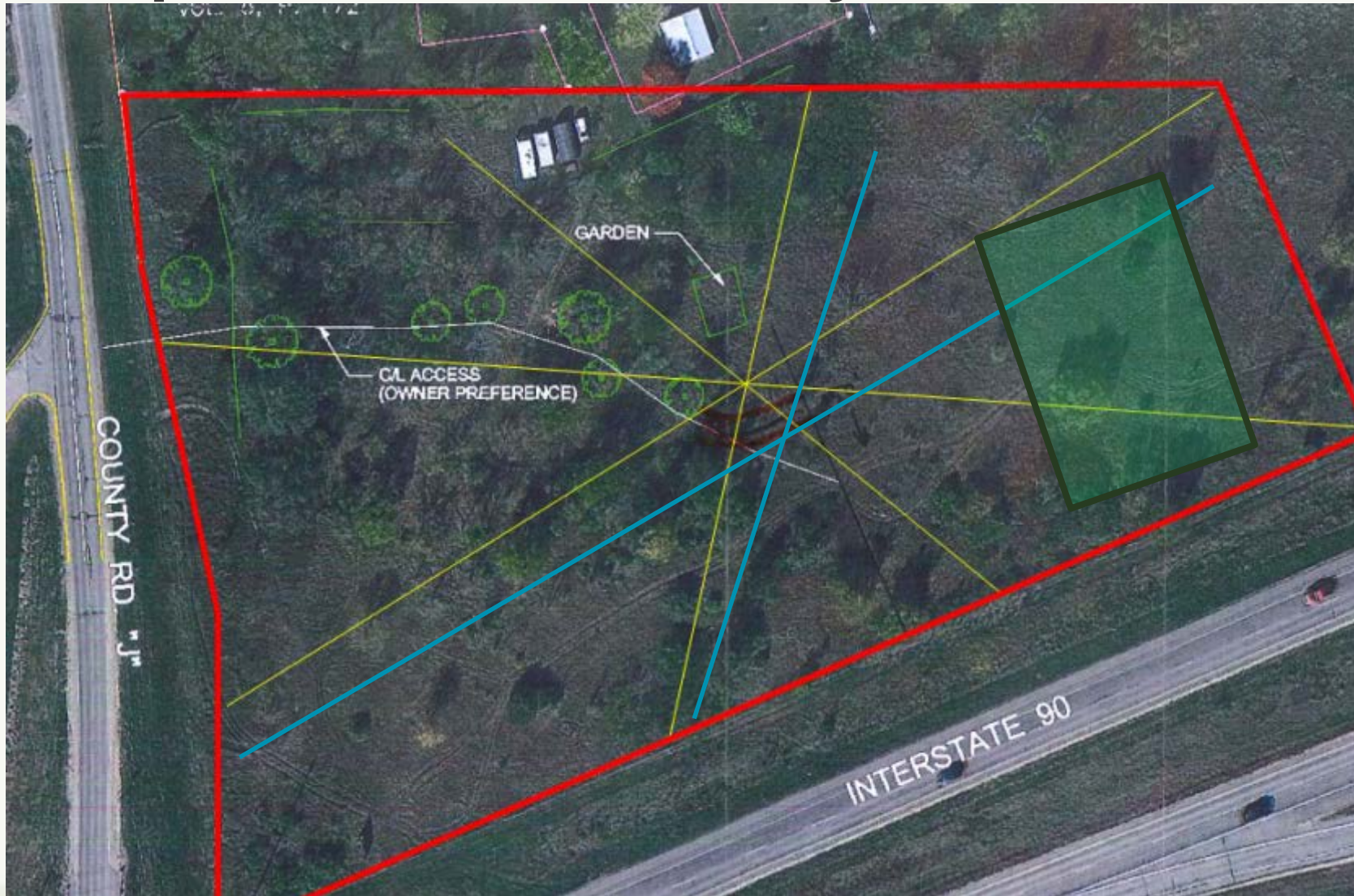


Soil Resistivity Testing Layout

Plot of Soil Resistivity Results

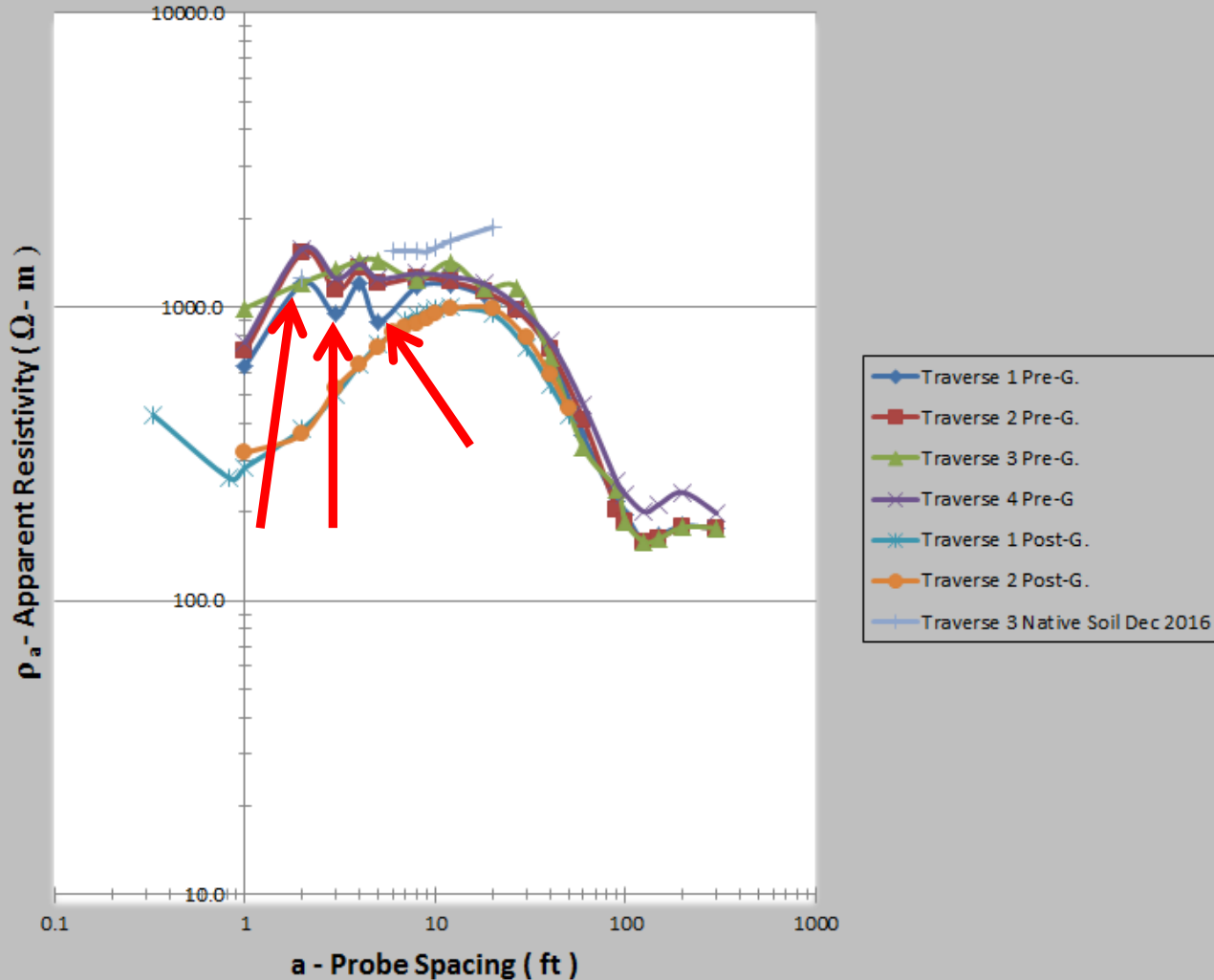


Proposed Soil Resistivity Test Traverses

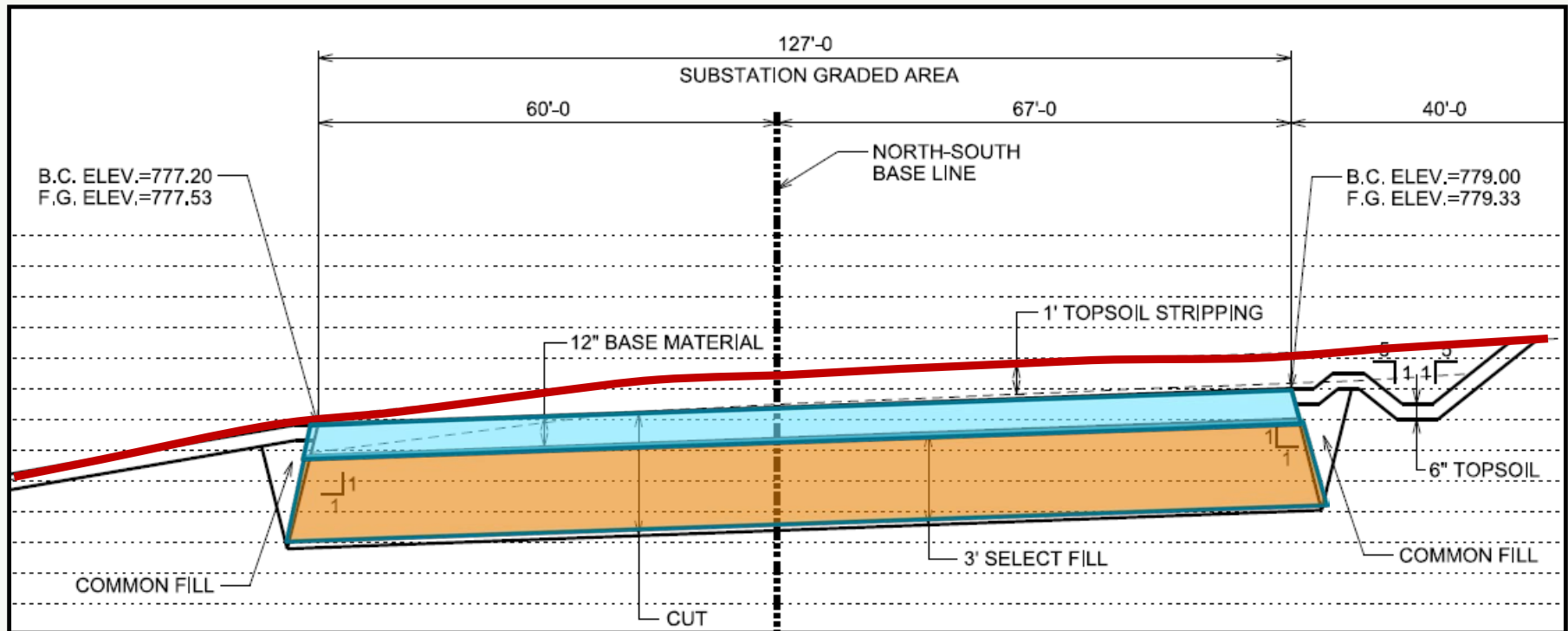


Wenner Data Comparison Pre-& Post-Grading

Substation Wenner Plot - Pre-Grading
Apparent Soil Resistivity Vs. Probe Spacing

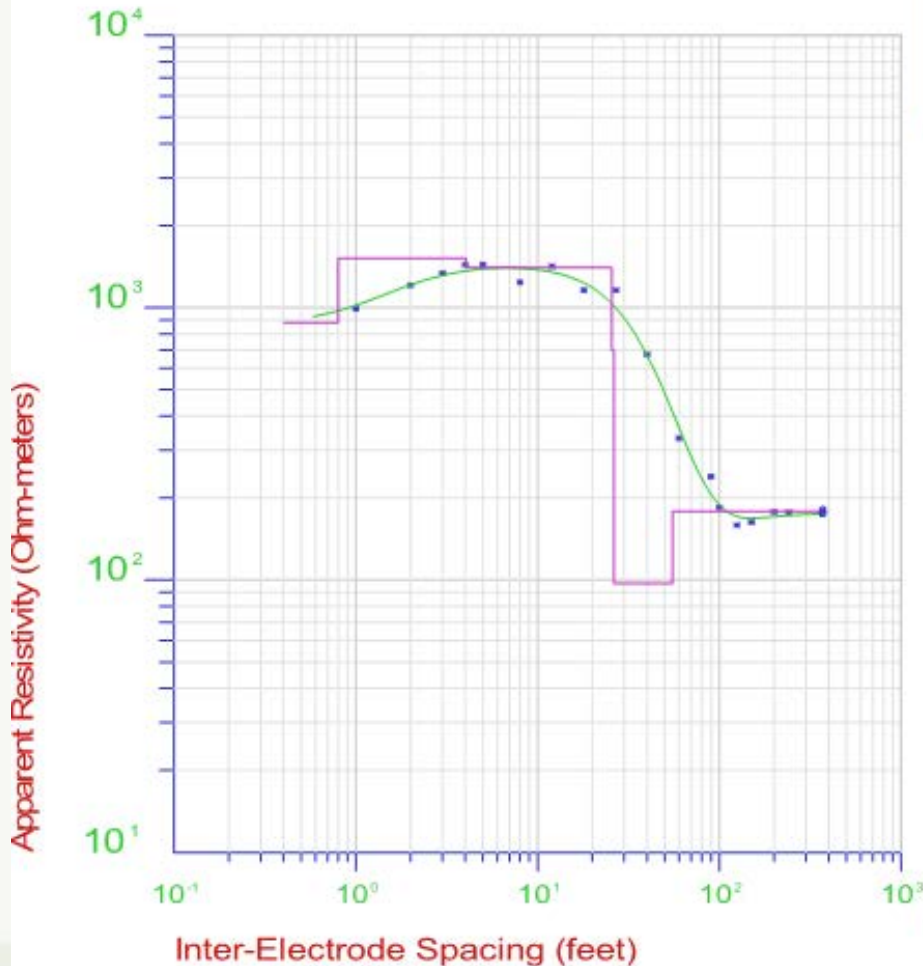


Substation Grading Section Drawing



Wenner vs. Schlumberger Soil Models

British/Logarithmic X and Y



LEGEND

- Measured Data
- Computed Results Curve
- Soil Model

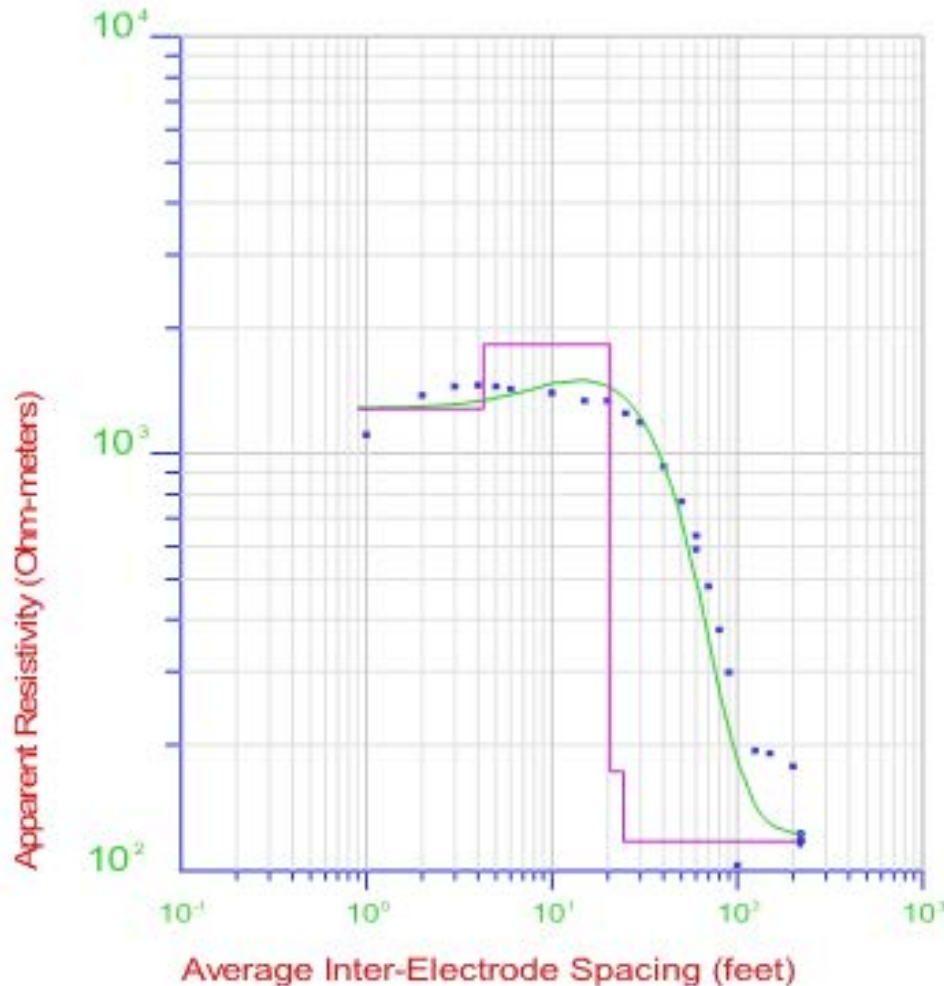
Measurement Method.: Wenner
 RMS error.....: 7.108%

Layer Number	Resistivity (Ohm-m)	Thickness (Feet)
Air	Infinite	Infinite
2	883.0000	0.8010539
3	1515.994	3.227583
4	1401.509	21.60243
5	699.0041	0.6673189
6	97.37112	28.97854
7	178.5064	Infinite

RESAP-<SGK Big Rock Case 00>

Wenner vs. Schlumberger Soil Models

British/Logarithmic X and Y



LEGEND

- Measured Data
- Computed Results Curve
- Soil Model

Measurement Method.: Schlumberger
 RMS error.....: 24.08%

Layer Number	Resistivity (Ohm-m)	Thickness (Feet)
Air	Infinite	Infinite
2	1283.477	4.283531
3	1829.029	16.37985
4	172.9964	3.668756
5	117.3583	Infinite

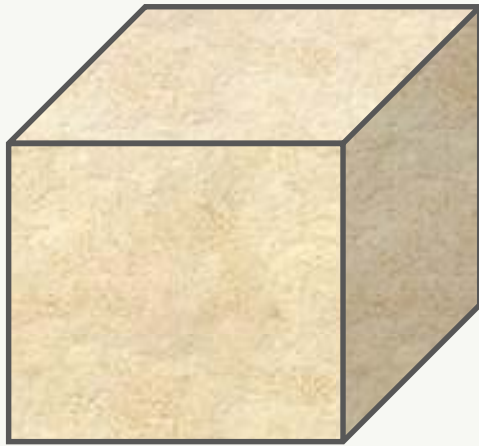
HESAP-BOK Big Rock Case 00

Soil Resistivity Test Documentation

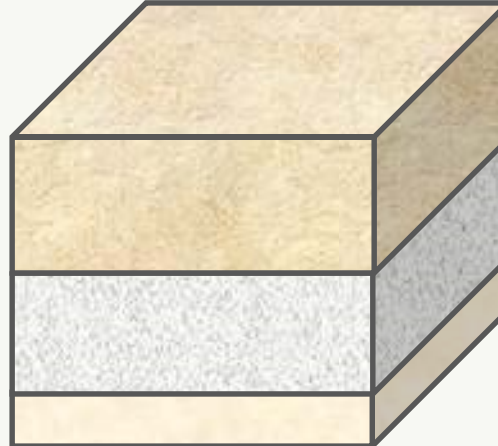
- Test equipment model number
- Test lead resistance (measured)
- Ambient Temperature when test was taken
- Date of test
- Standard test result form
- Resistivity & Resistance measurements at various pin spacing
- Notes

Soil Resistivity Modelling

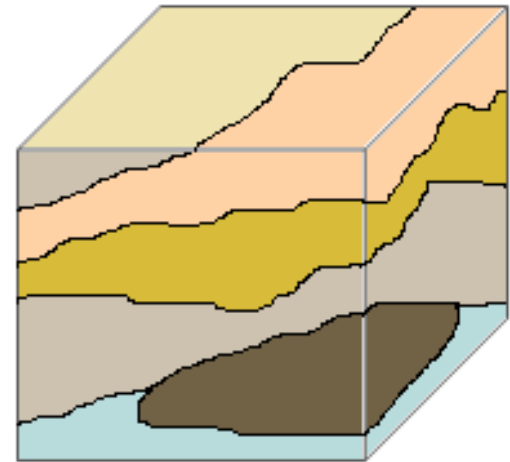
- Soil Basics



Homogeneous

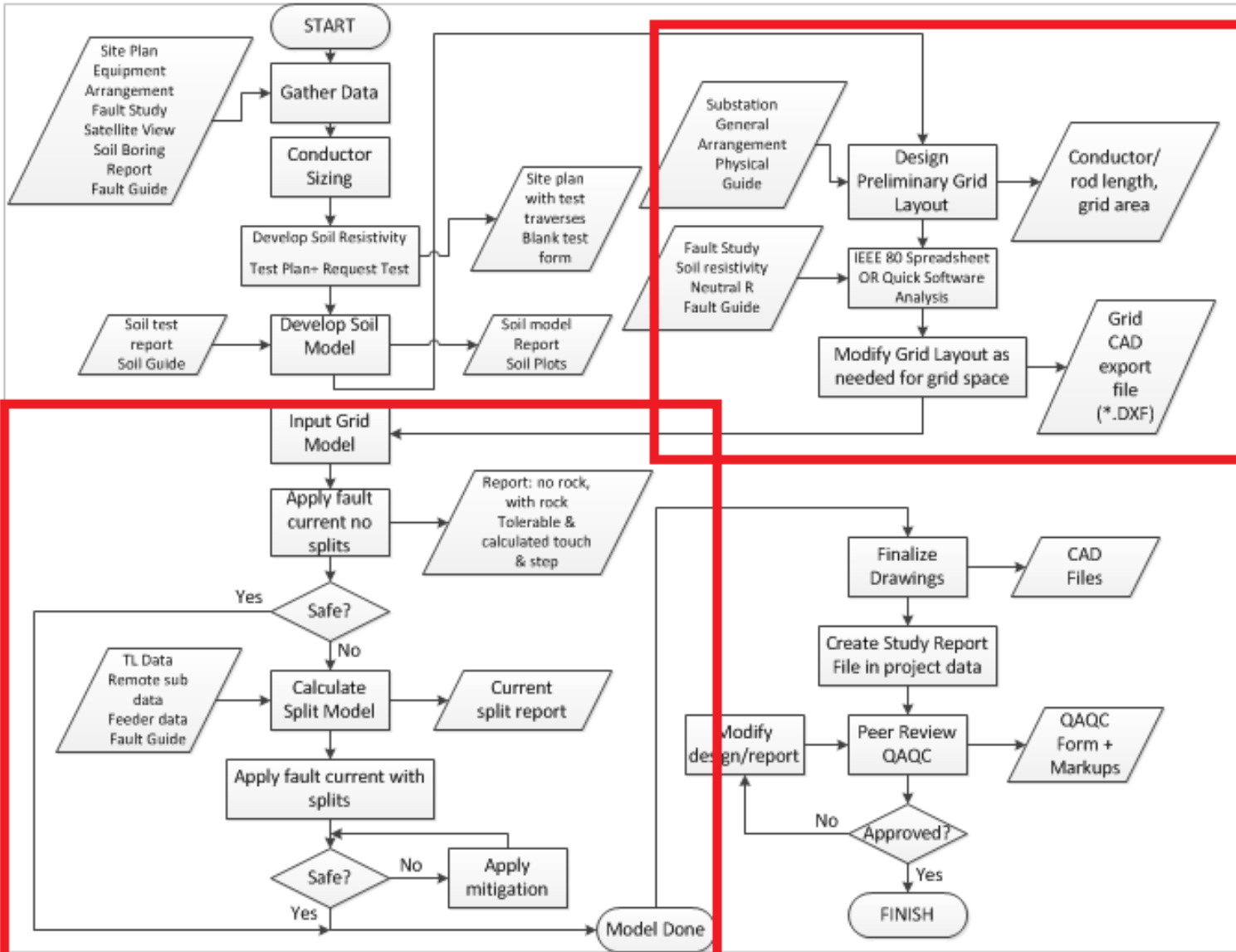


Multi - Layered



Actual soil

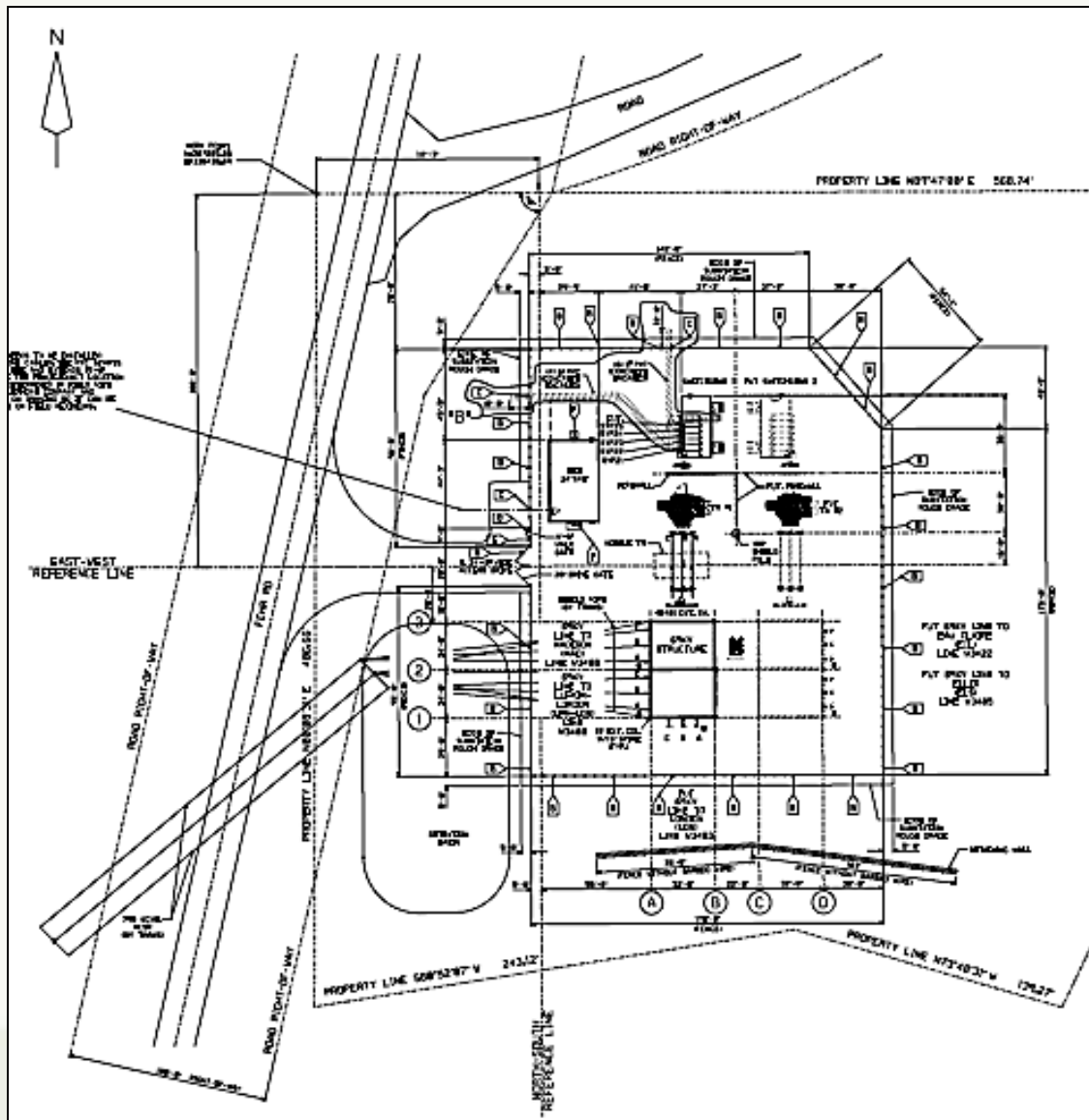
Ground Grid Design & Modeling



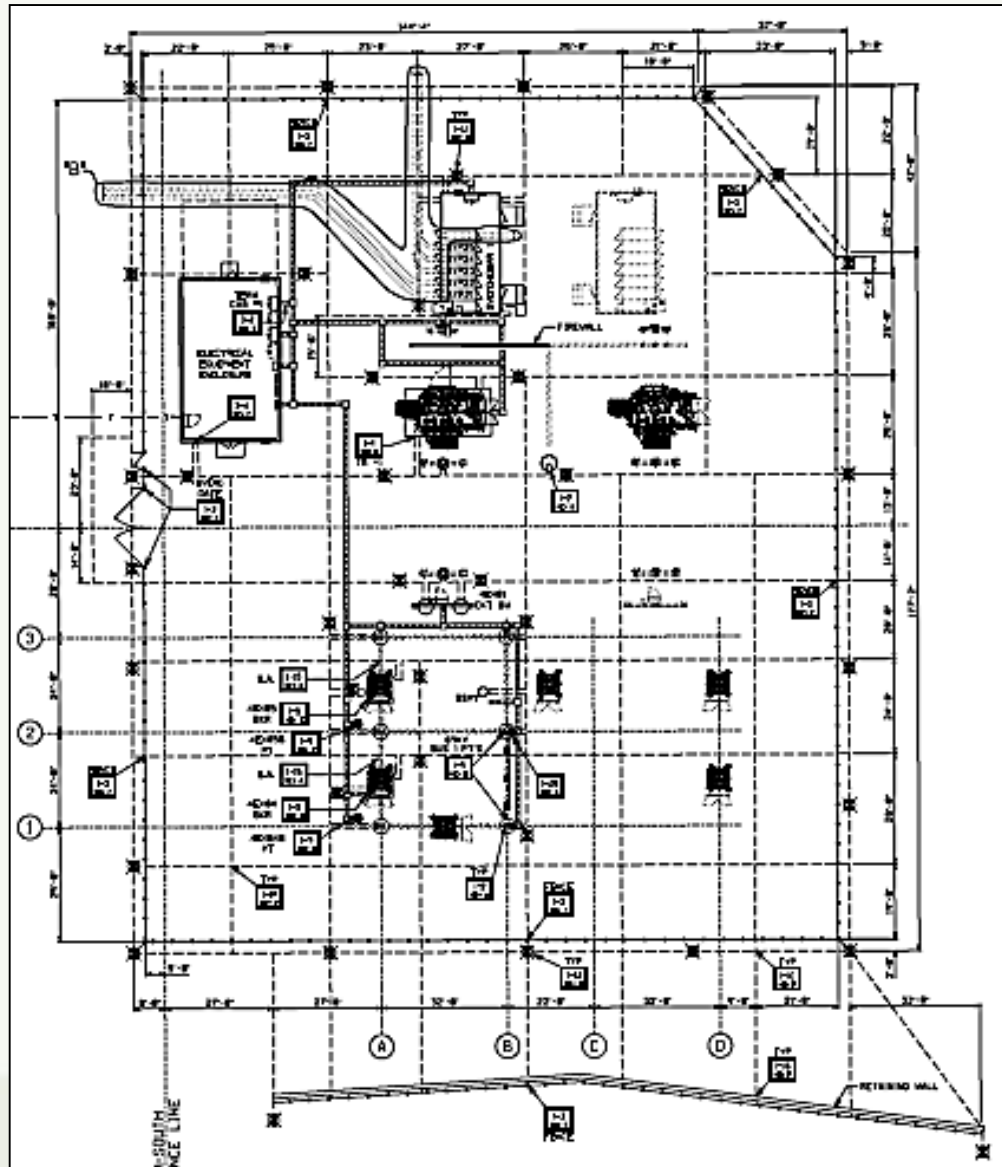
Design & Modeling Substation Ground Grid

- Ground grid layout
- Fault current system analysis & location
- Split factor modeling
- Safety analysis
 - V_{touch} , V_{step}
 - GPR plots
 - Safety & Summary Reports

General Substation Layout



General Ground Grid Layout



General Ground Grid Layout

1. Grid area – Loop 3' outside fence
2. Main components – adjacent grid lines
3. Complete grid spacing
4. Gate(s) grading ring
5. Grading runs - UG facilities
6. Rods
7. Bond all structures & equipment

General Ground Grid Layout



General Ground Grid Layout



Ground Rod Application Guideline

- UL listed
- Length, diameter
- Spacing
- Perimeter
- Equipment
- Open spaces

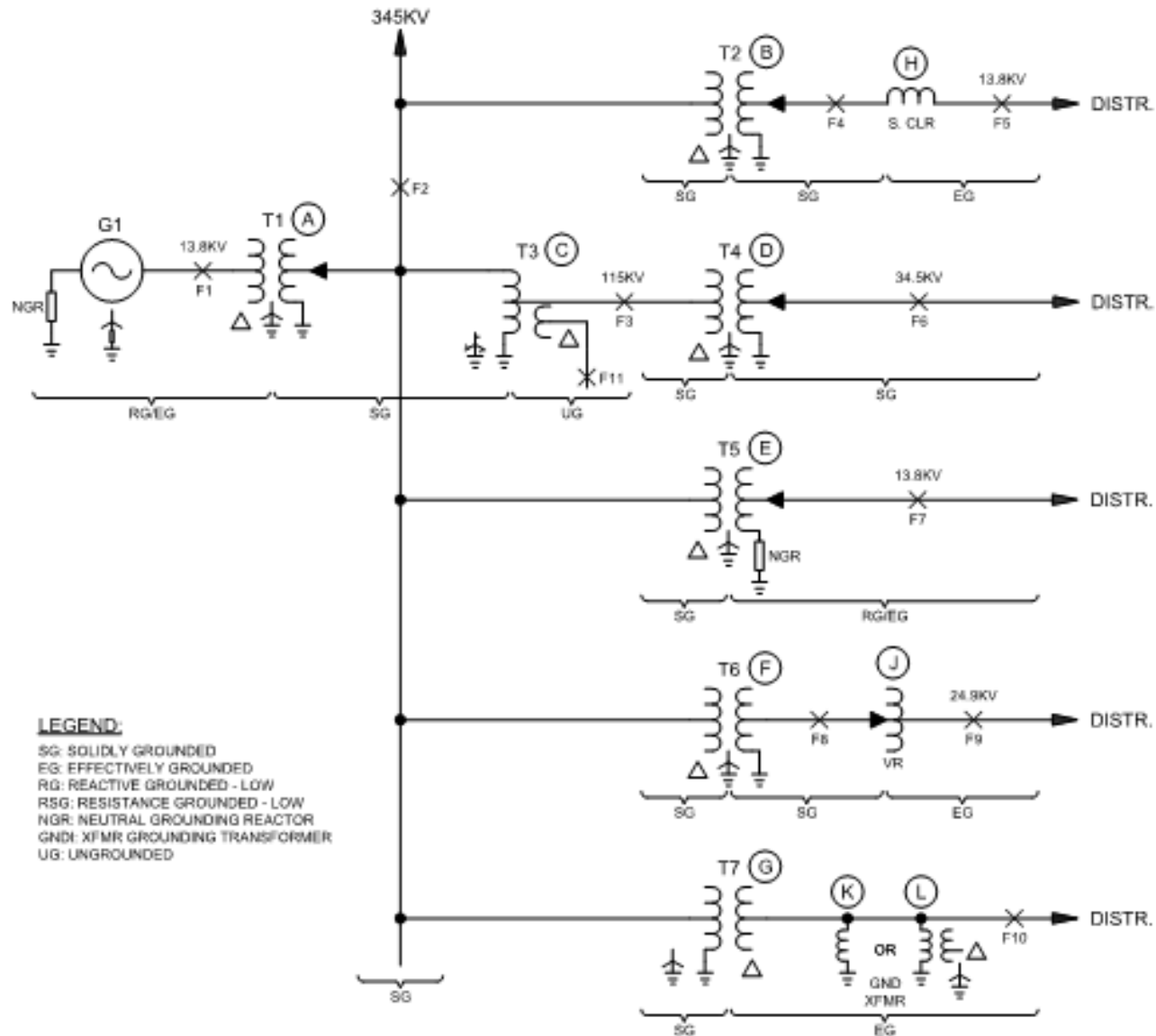


Coffee Break

Fault Current Analysis

1. Short circuit study
 1. LLG, SLG, fault duration, X/R
 2. Design margin
2. Identify ground sources
 1. Transformer connections
 2. # of T-lines & feeders
 3. Grounding transformers
 4. Generator Step-Up TR connections

Fault Current Analysis



Split Factor Analysis

- $S_f = I_g / (3I_0)$
- TL shield wire & feeder neutral currents
- Grid vs. OHSW /neutral currents
- “Hand” (IEEE 80 Annex C) vs. Software calculation

115 kV Triple Circuit with Two Shield Wires

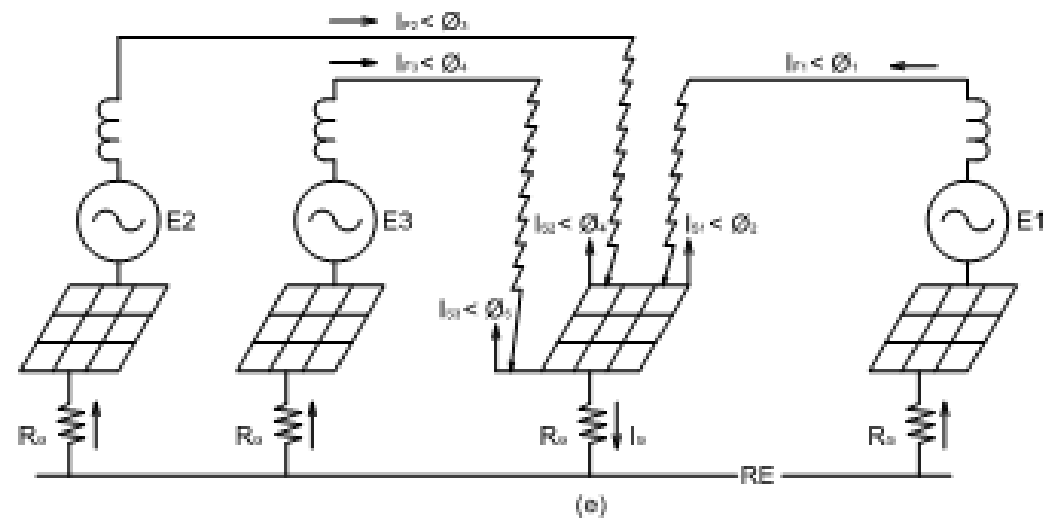
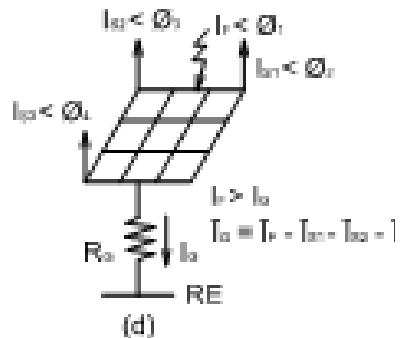
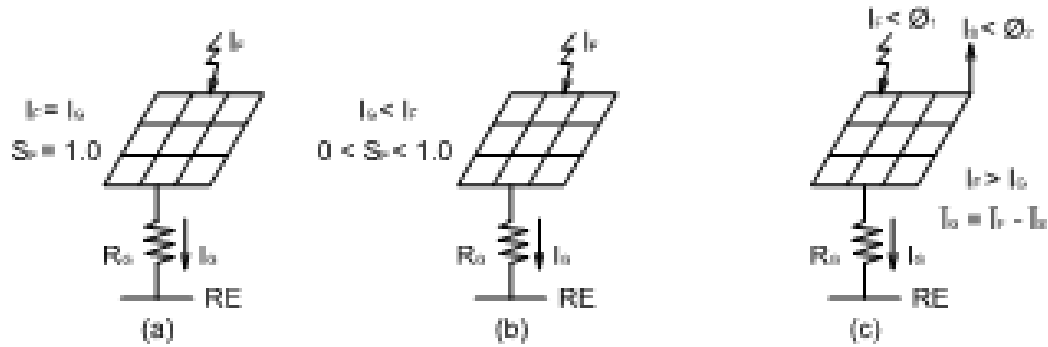


115 kV Double Circuit Line with Two Shields

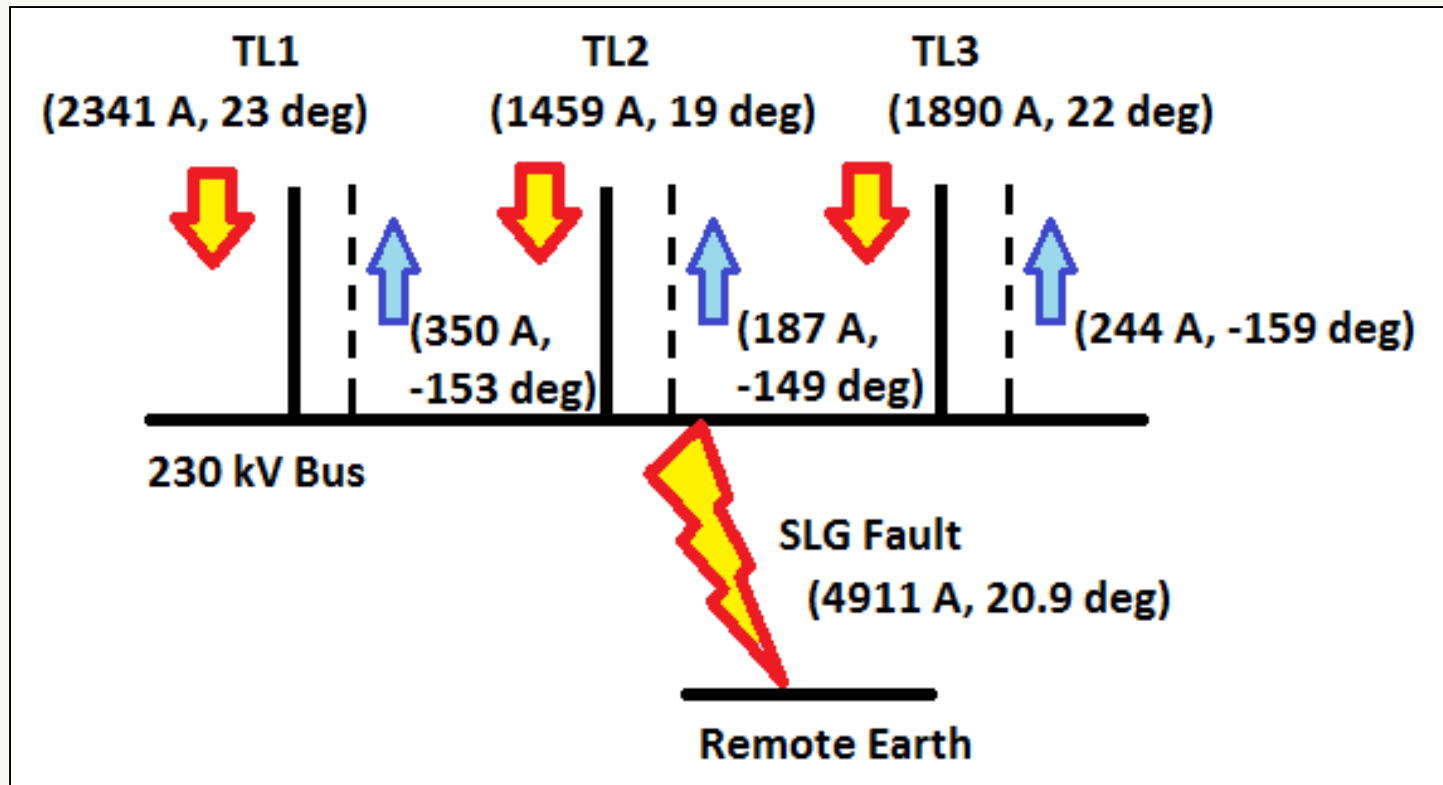


Split Factor Analysis

$I_g = S_f \times I_f$; I_g : GROUND CURRENT, S_f : SPLIT FACTOR, I_f : FAULT I



Split Network One-Line



Injected current ($3I_0$): 5687.8 A, 21.6°

Current in shields: 779.3 A, -153.9°

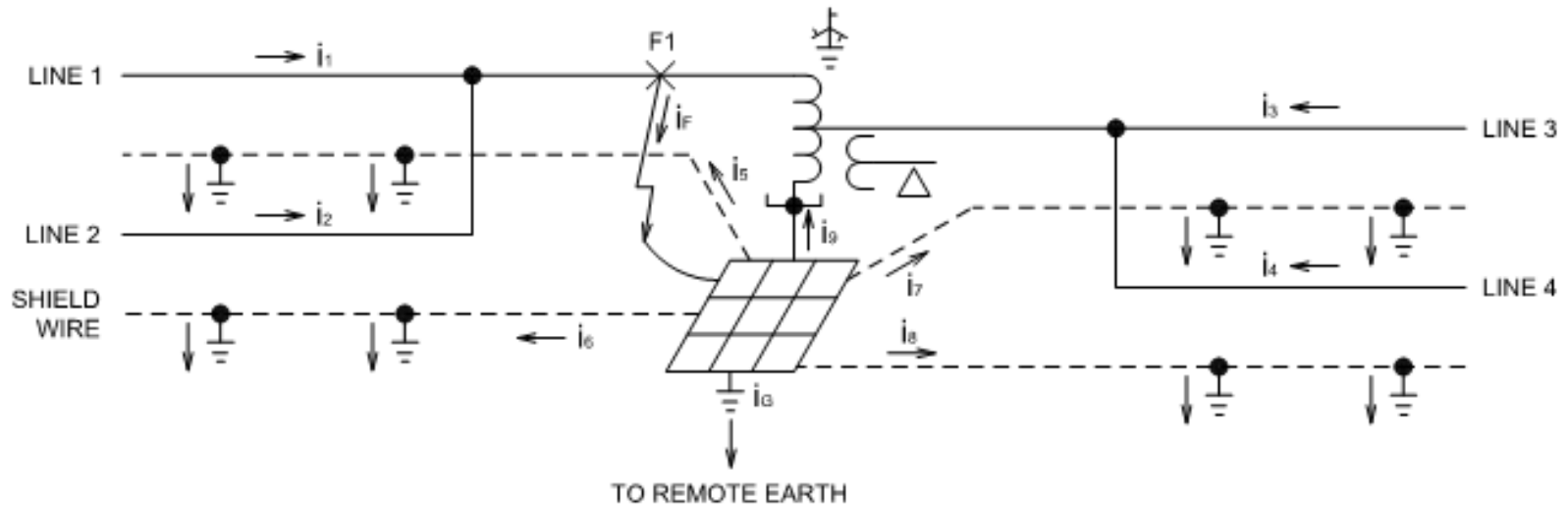
Earth current: 4911 A, 20.9°

Split factor: $S_f = 4911/5687.8 = 86\%$ into remote earth

Example 1 - Fault Analysis

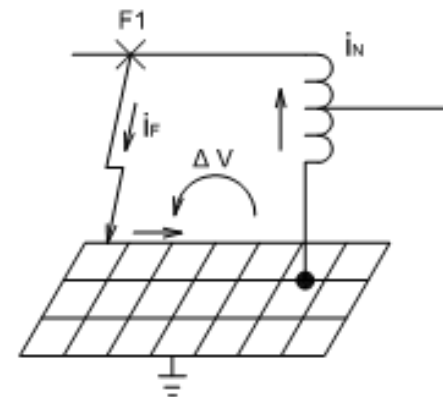
A) TRANSMISSION SUBSTATION:

A.1) SLG FAULT @ HV SIDE. (0) SEG. CURRENT. CLOSE FAULT. 345KV, 115KV. 115KV MESHED. ALL OH LINES.



$$i_g = \underbrace{i_1 + i_2 + i_3 + i_4}_{i_o \text{ CONTRIBUTION FROM LINES}} - \underbrace{i_9}_{\text{AUTO XFMR NEUTRAL } i_o} - \underbrace{i_5 - i_6 - i_7 - i_8}_{\text{CURRENT SPLIT TO SHIELD WIRES}}$$

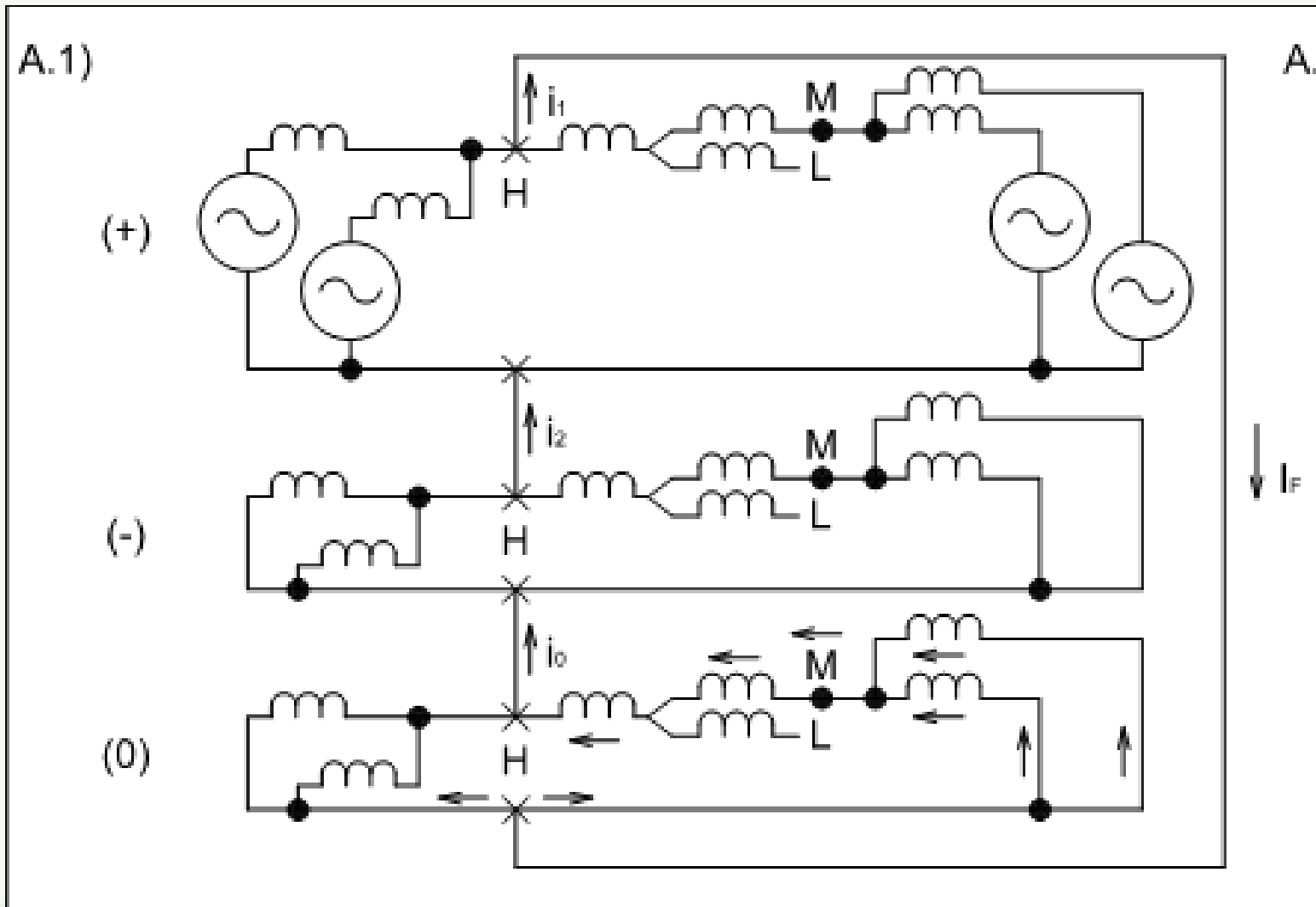
USE i_g FOR FAULT CURRENT FOR GROUNDING STUDY



NOTE: IF SUBSTATION IS LARGE THEN THERE IS GPD DIFFERENCES DUE TO THE NEUTRAL - F1 CIRCULATING CURRENT LOOP. THIS COULD POSE DANGEROUS CONDITIONS TO PEOPLE.

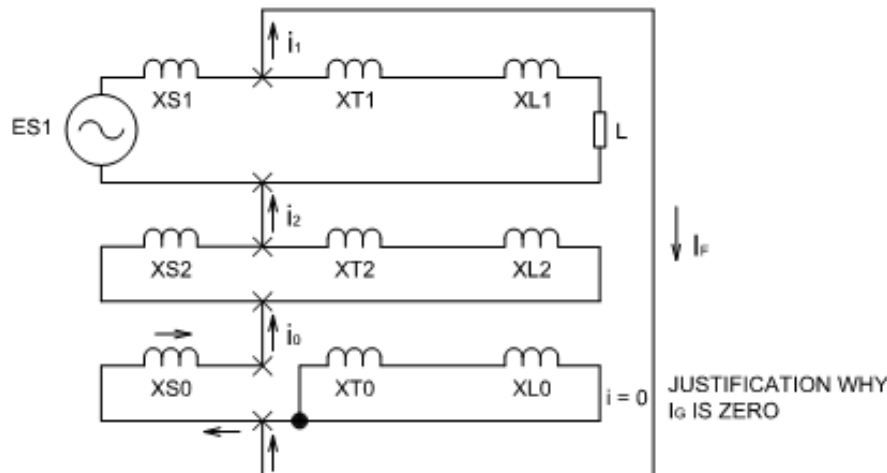
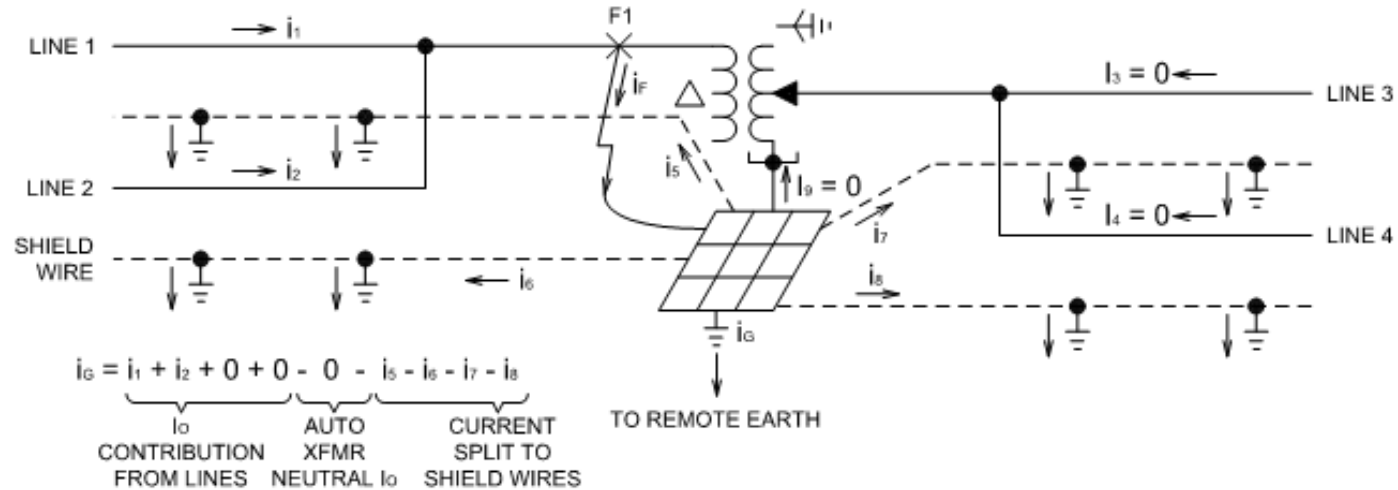
NOTE: IF 115KV IS RADIAL THEN $i_3 = i_4 = 0$ IF THERE ARE NO SOURCES OF GENERATION THERE OR MESHED NETWORK.

Example 1 - Symmetrical Comp. Analysis



Example 2-Fault Current Analysis

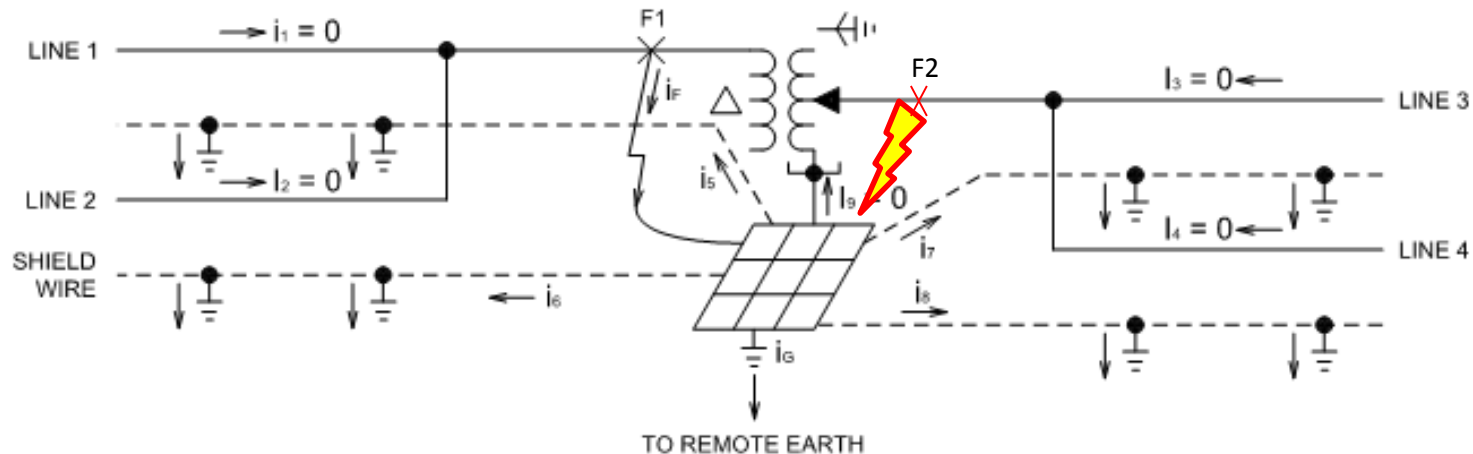
B.1) SLG FAULT @ HV SIDE. (0) SEG. CURRENT, 115KV, 34.5KV, 34.5KV RADIAL, ALL GEN OH LINES.



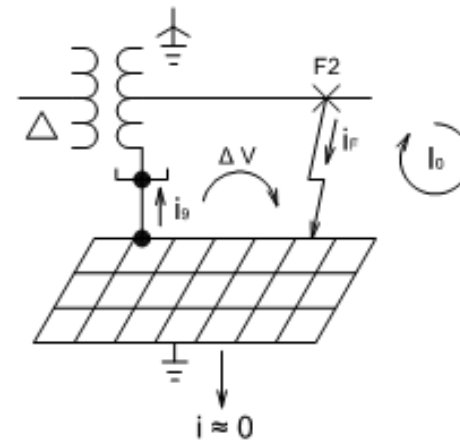
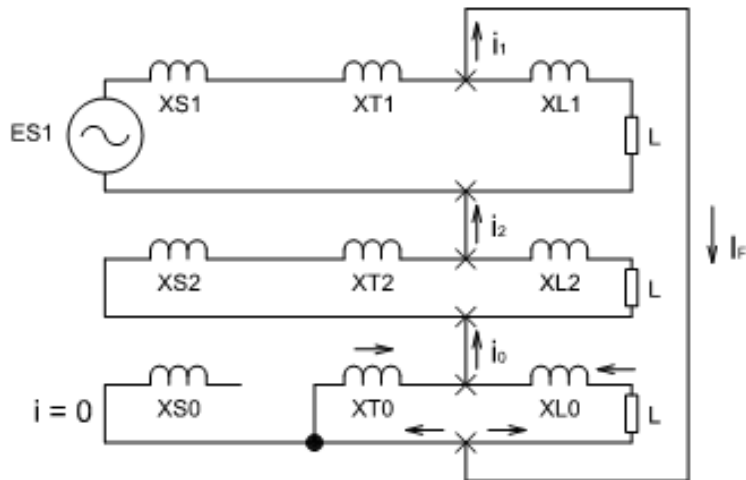
Example 3-Fault Current Analysis

B.2) SLG FAULT

(0) SEG. CURRENT, 115KV, 34.5KV, 34.5KV RADIAL, ALL GEN OH LINES.



$$i_g = 0 + 0 + 0 + 0 - i_g + i_r = 0! \rightarrow \text{(CIRCULATING CURRENT)}$$



Safety Analysis - Touch

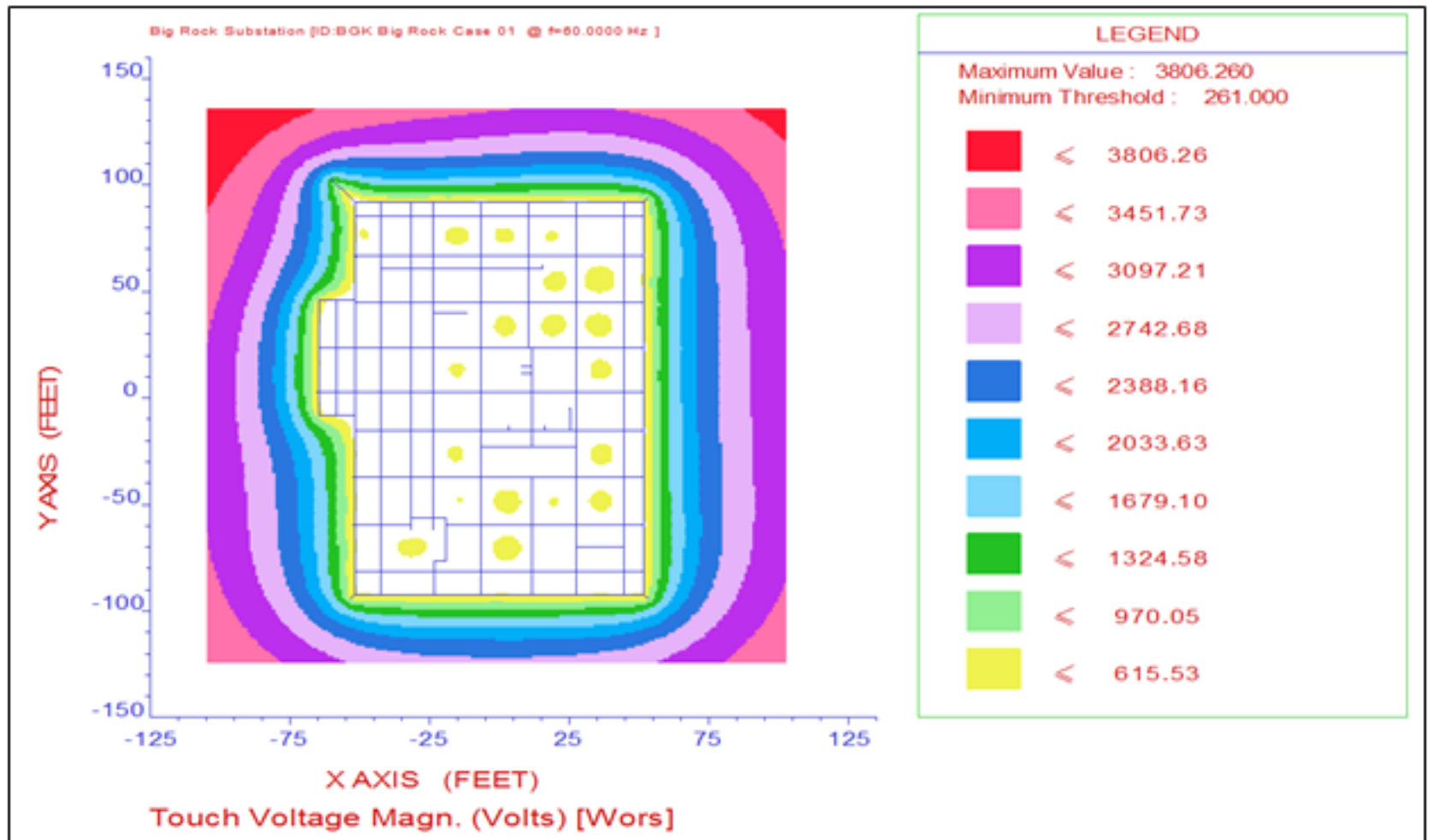
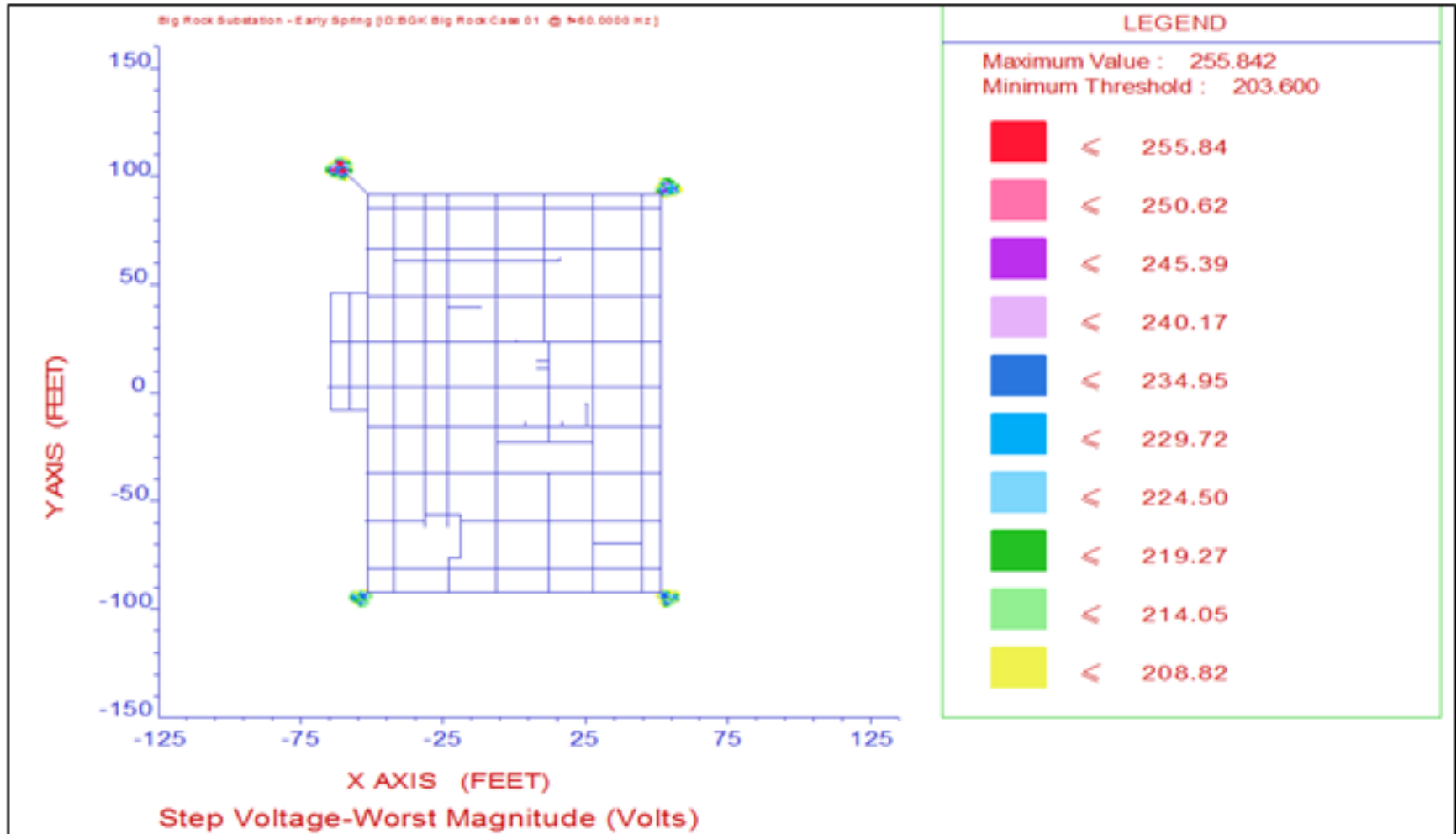


Figure 1: Touch Potential, no rock, 400 ms, 2950 A, summer

Safety Analysis - Step



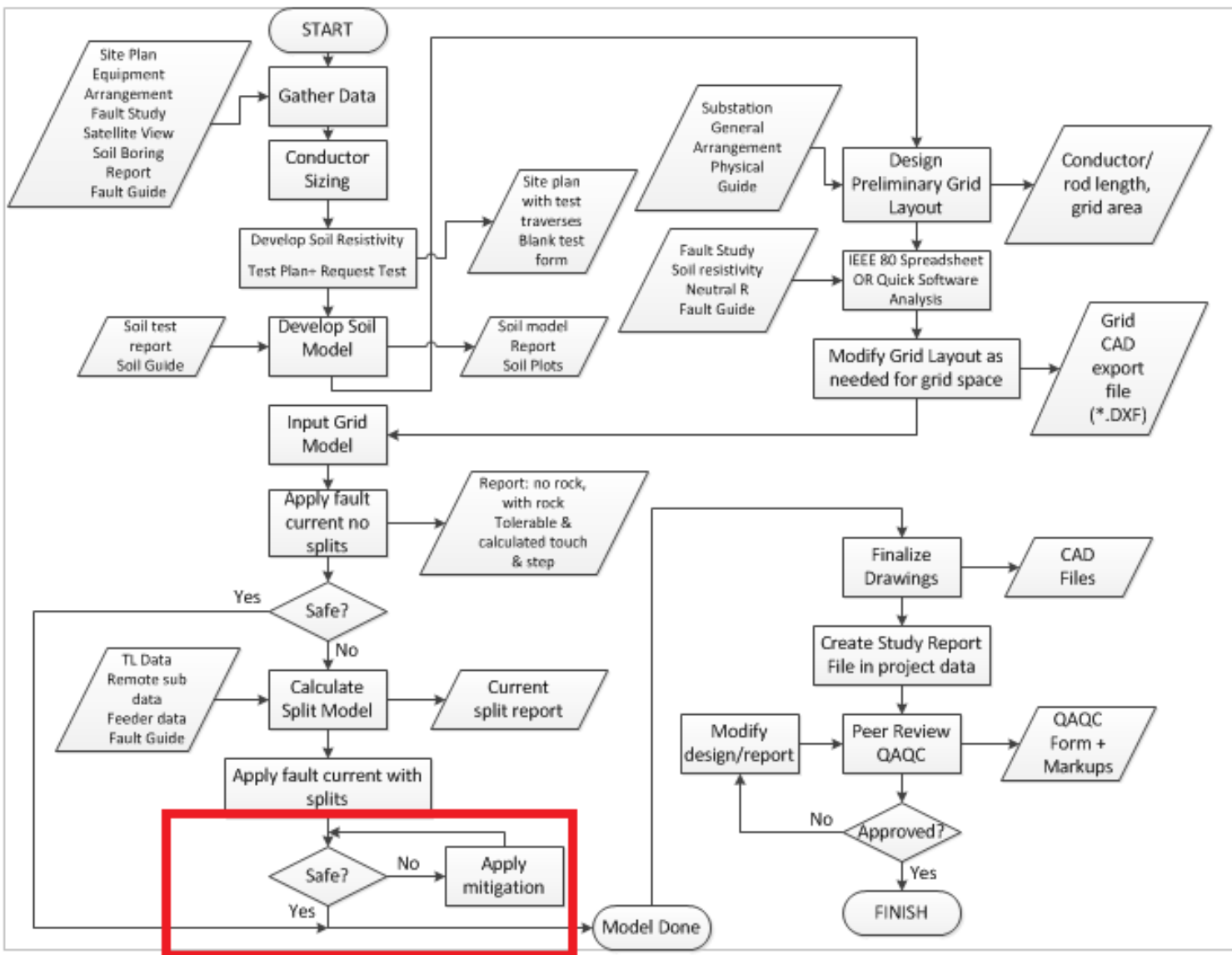
Parametric Safety Analysis

Table 5: Touch & step potential per fault current and rock resistivity, summer, post-grade

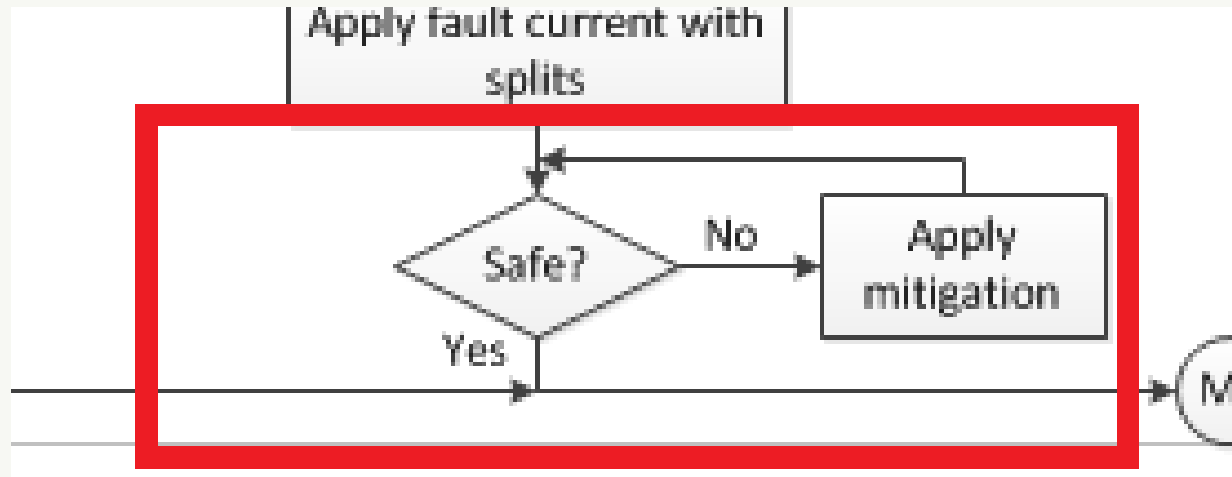
I _{EARTH} (A)	No Surface Rock (283 Ω-m)	4" Surface Rock 300 Ω-m	4" Surface Rock 450 Ω-m	4" Surface Rock 600 Ω-m	4" Surface Rock 1500 Ω-m
2950	UT, US ⁽¹⁾	UT, SS	UT, SS	UT, ST (2900), SS	ST (4500), SS
2800	UT, US ⁽¹⁾	UT, SS	UT, SS	ST, SS	ST, SS
2700	UT, US ⁽¹⁾	UT, SS	UT, SS	ST, SS	ST, SS
2600	UT, US ⁽¹⁾	UT, SS	ST, SS	ST, SS	ST, SS
2500	UT, US ⁽¹⁾	UT, SS	ST, SS	ST, SS	ST, SS
2400	UT, SS	UT, SS	ST, SS	ST, SS	ST, SS
2350	ST, SS	ST, SS	ST, SS	ST, SS	ST, SS

Legend: Unsafe Touch (UT), Safe Touch (ST), Unsafe Step (US), Safe Step (SS)

Safety Analysis - Mitigation



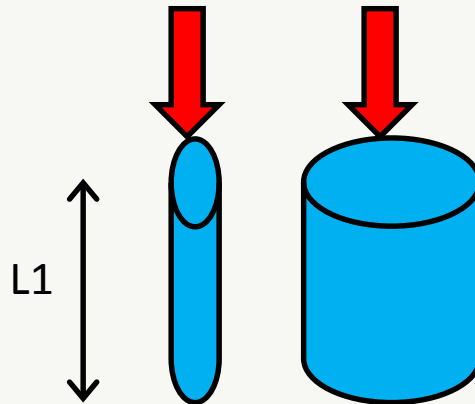
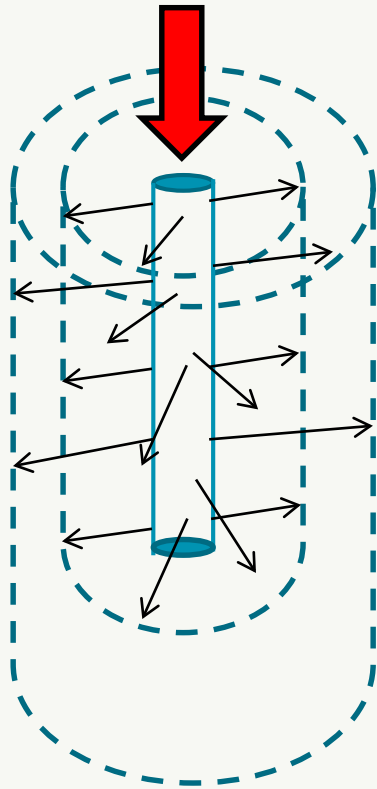
Safety Analysis - Mitigation



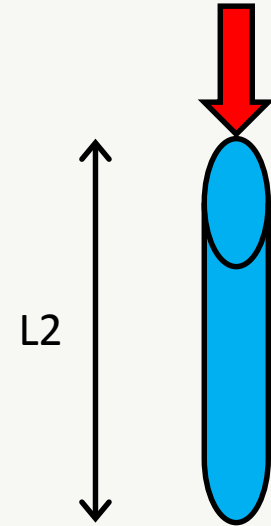
Mitigation Options

- Reduce clearing time
- Add conductor
- Add rods / extend rod length
- Ground wells
- Increase area
- Surface rock
- Satellite grid
- Soil enhancement
- Bond adjacent grids

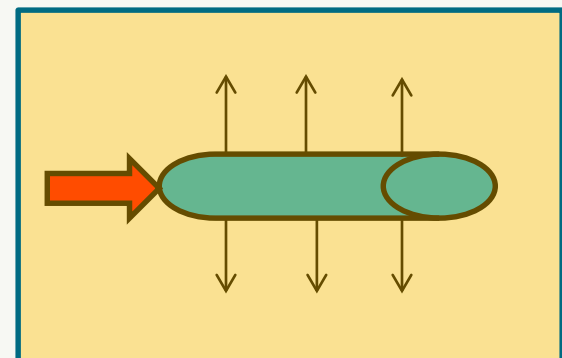
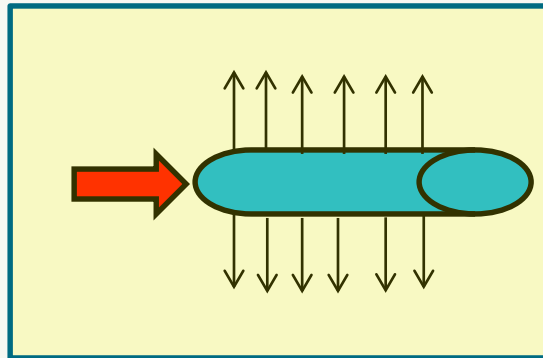
Leakage Current



$\rho = 50$



$\rho = 500$



Testing

- Fall of Potential, IEEE 81-2012

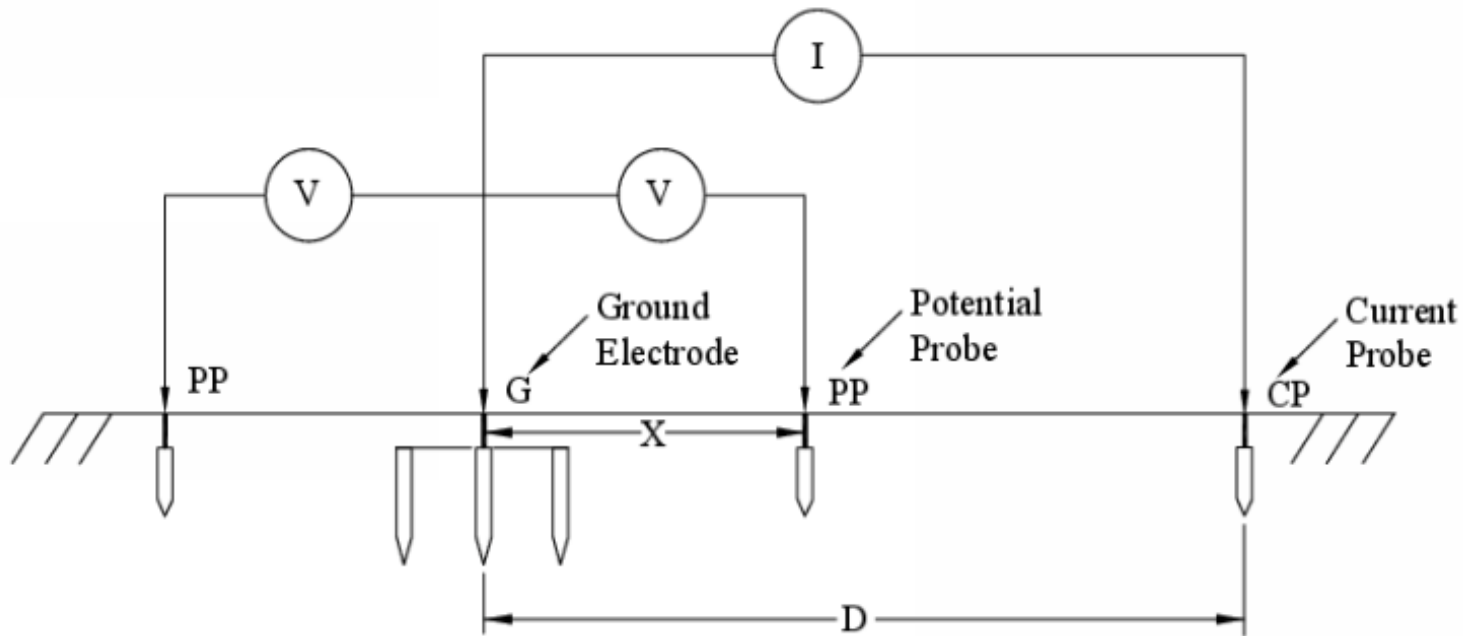
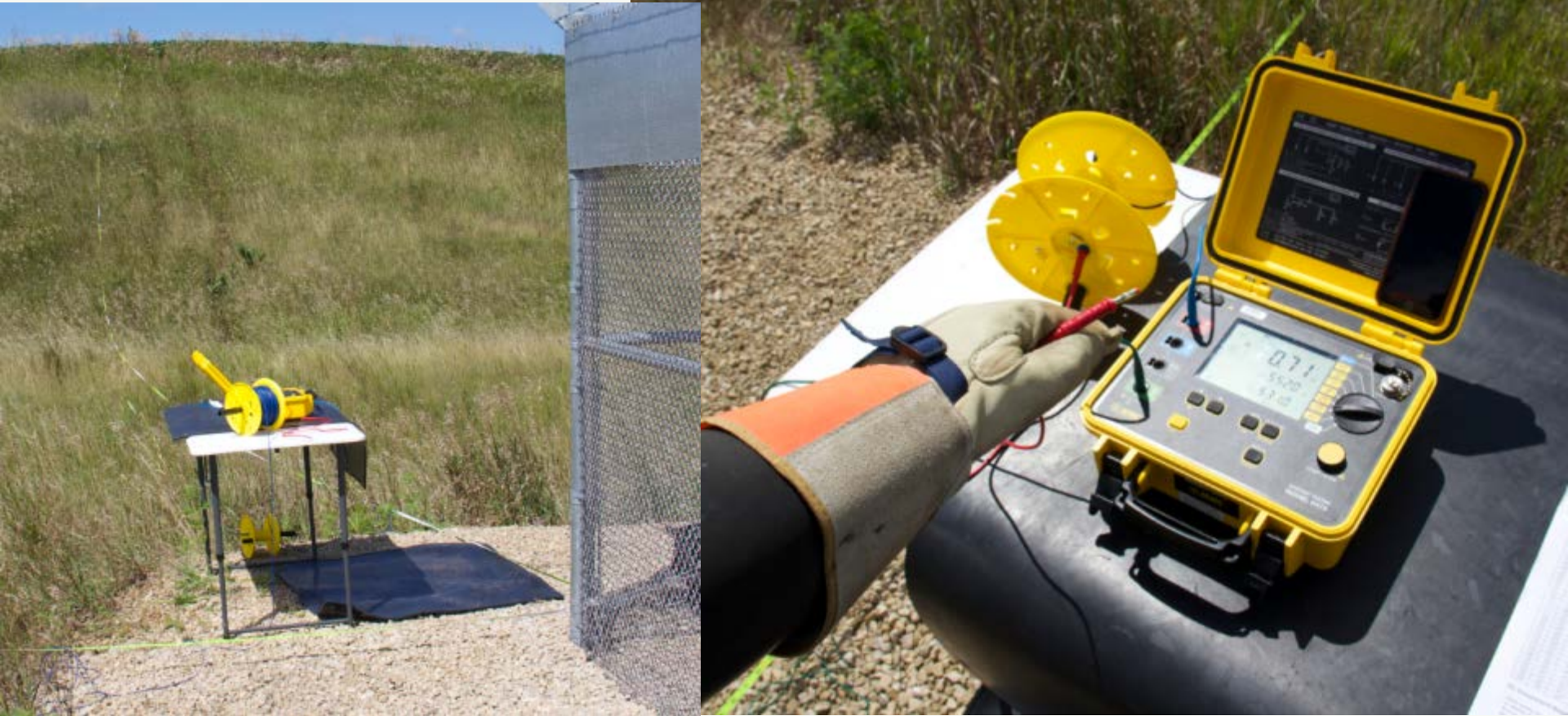


Figure 6—Illustration of fall-of-potential method

Source: IEEE 81-2012

Testing – 3 Pin Method (Grid Resistance)



Test Lifecycle

Recommended Tests:

4-point soil resistivity test (Pre-grading)

4-point soil resistivity test (Post-grading)

3-point grid resistance
Ground grid integrity
Touch & step potential (scaled test)
Rock sample testing (ρ)

Touch & step potential (scaled test)

Ground grid integrity

Touch & step potential (scaled test)

START

Collect site & system data

Preliminary Design
Grounding Layout

Final Design
Grounding Layout
(Grounding Study Completed)

Substation In-Service

Substation Maintenance Program

5 Years

Substation Maintenance Program

10 Years

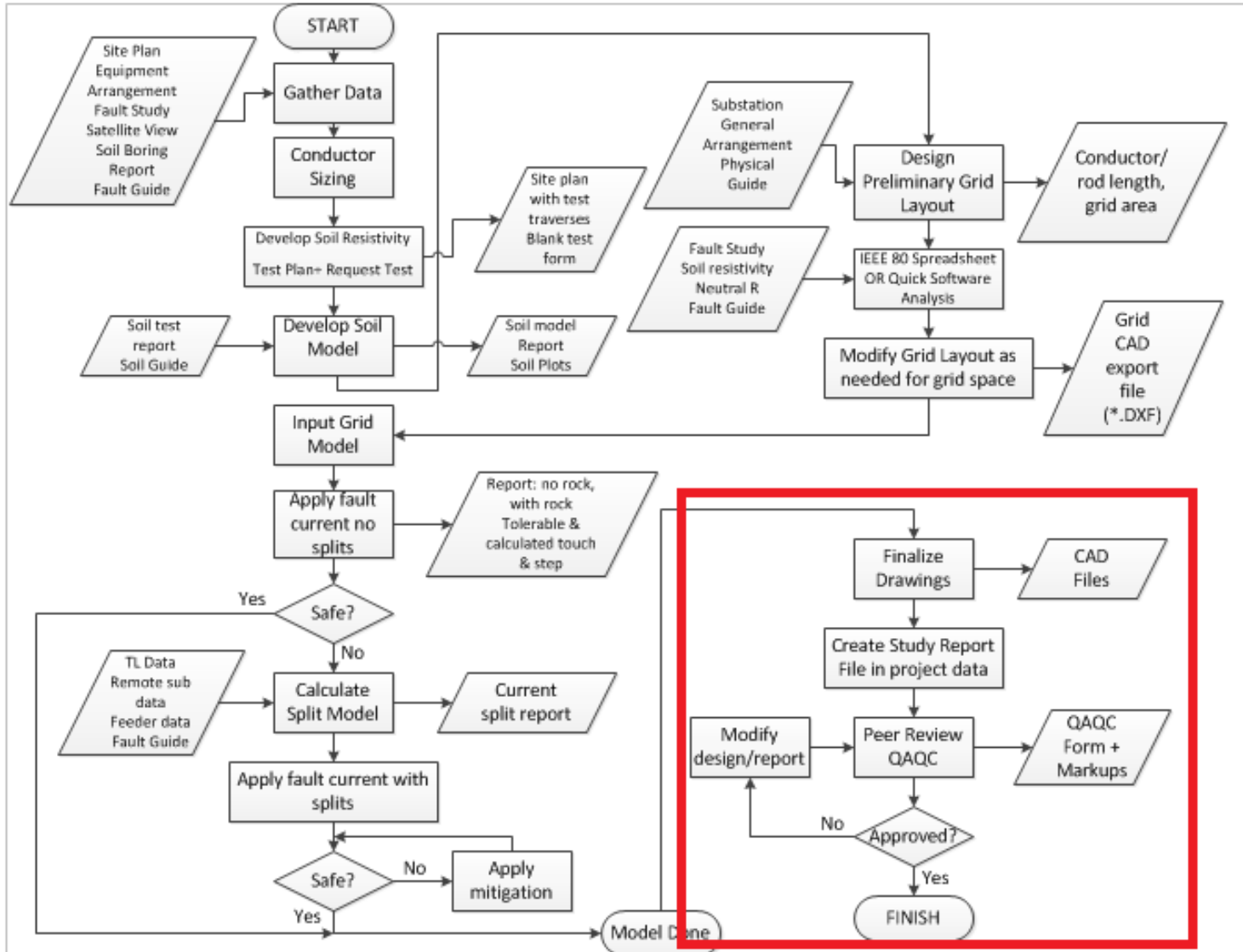
20 Years

Design

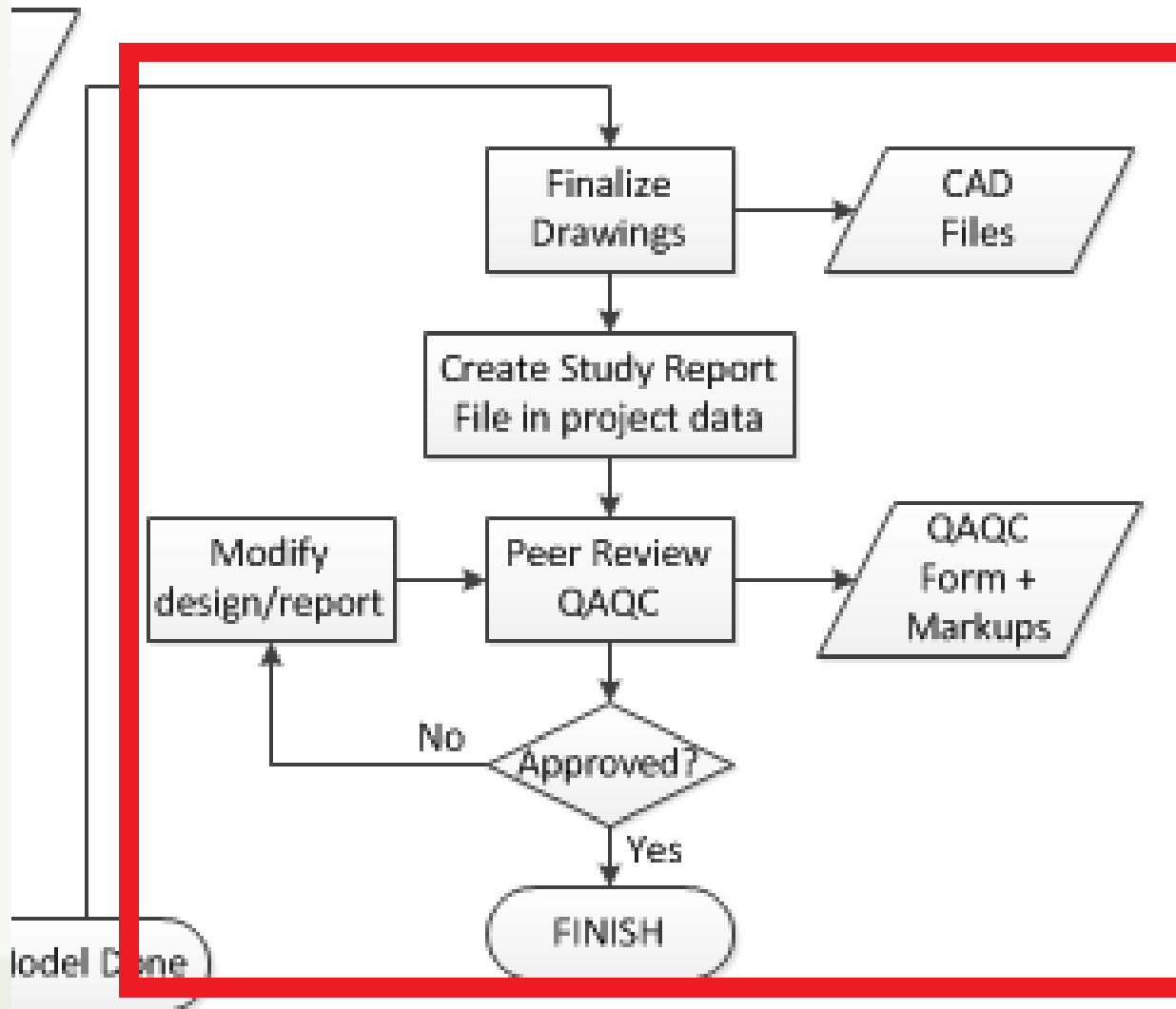
Maintenance

Rock sample testing (ρ)
Measure rock thickness & re-surface

Grounding Study Report



Grounding Study Report



Grounding Study Report

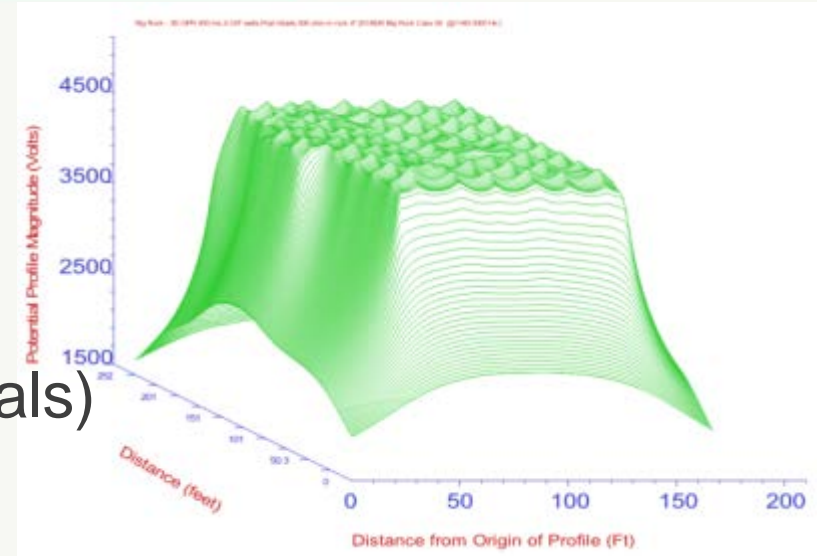
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<i>P.1.2 References</i>	2	A.1. Case file simulation log.....	20
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<i>2.3.1. System Parameters</i>	9	A.7. MALZ Safety Reports.....	34
<i>2.3.2. Soil Data</i>	9	A.8. Potential, Current, & Configuration Plots	34
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Safety Analysis Report Data

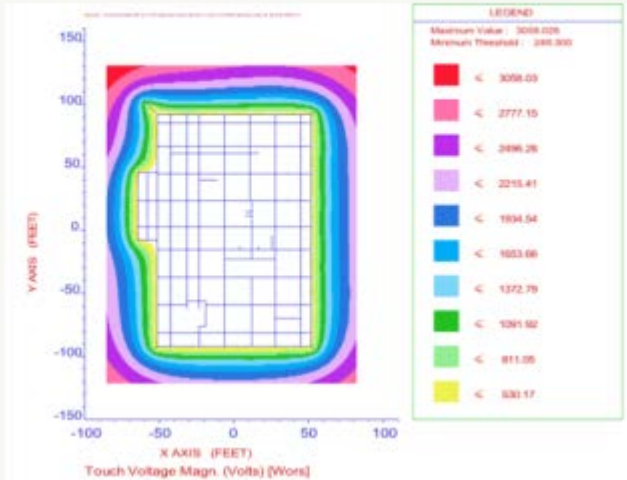
- Soil boring report
- Soil resistivity test report
- Fault study report, current magnitude, duration, safety margin, X/R
- Rock, soil resistivity models
- Body weight – IEEE 80 formulas
- Simulations different conditions
- Split Factor – calculation method, assumptions
- Photos
- Drawings
- Protection data

Ground Grid Report

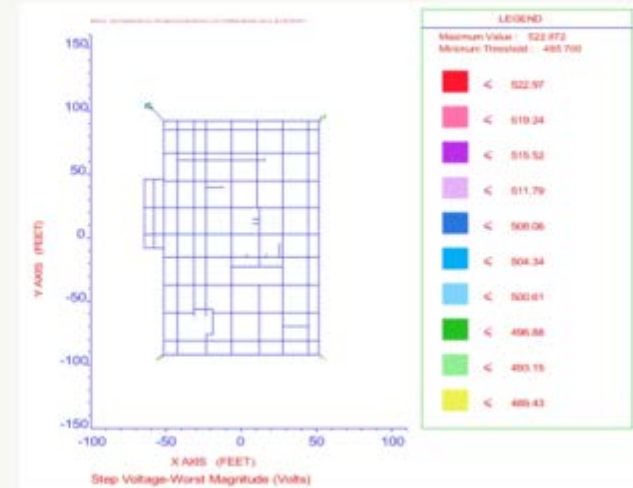
- Design variables
- Soil model data
- Safety analysis(touch-step potentials)
- Simulation files
- Simulation log



Touch Potentials Substation



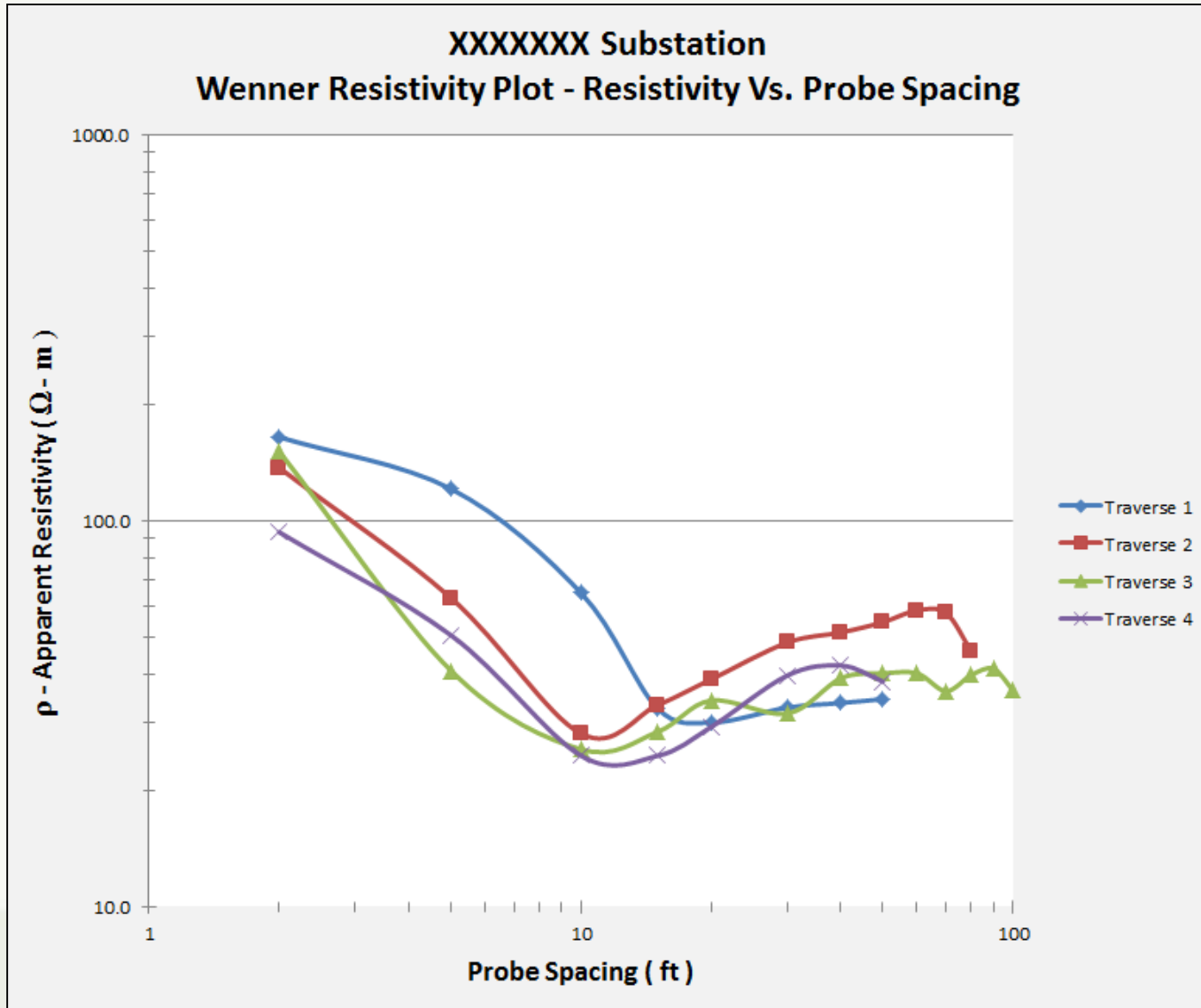
Step Potentials Substation



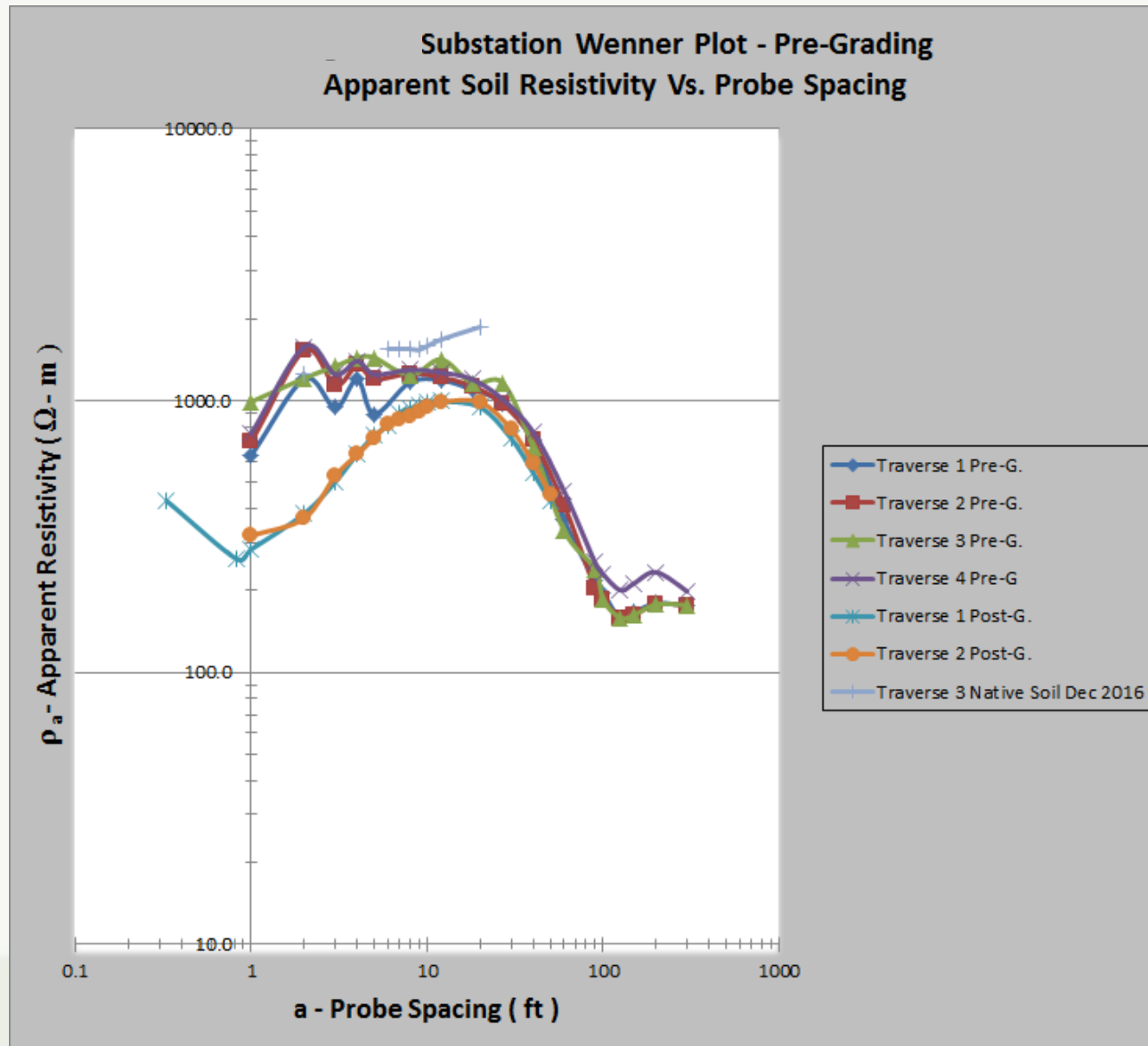
Grounding Design Variables

- Soil model variables (variance test results)
Pre- & Post-grade
 - Approximation method used of raw data, error, discard data
 - Impact of fill material
 - Limited test data

Grounding Design Variables



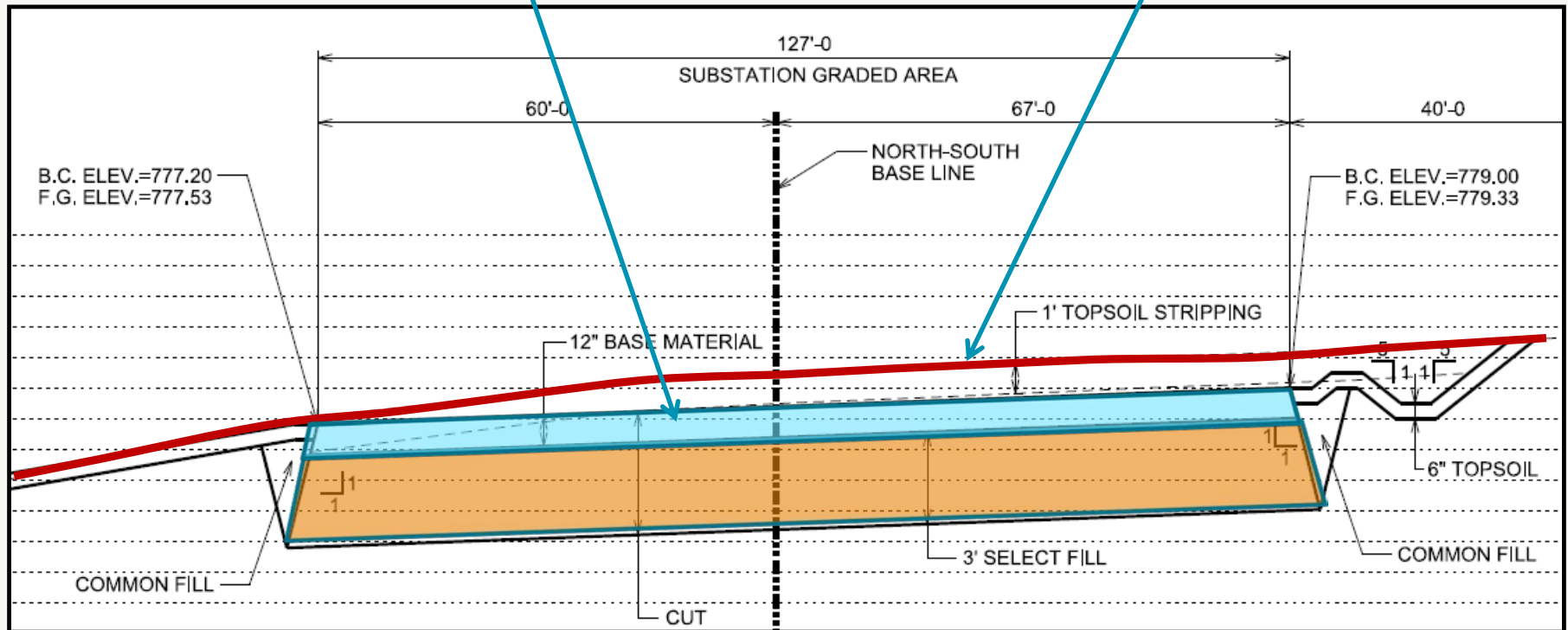
Grounding Design Variables



Substation Grading Section Drawing

Rough Grade

Original Surface



Grounding Design Variables

– Seasonal modelling of soils

- Drought, flood, **winter**, summer, early spring-late fall
- Map frost depth
- Multiplication factor discussion
- Table with various soil resistivities
- Mitigation options

Spring Conditions



2014 03 10



2014 03 10



2014 03 10

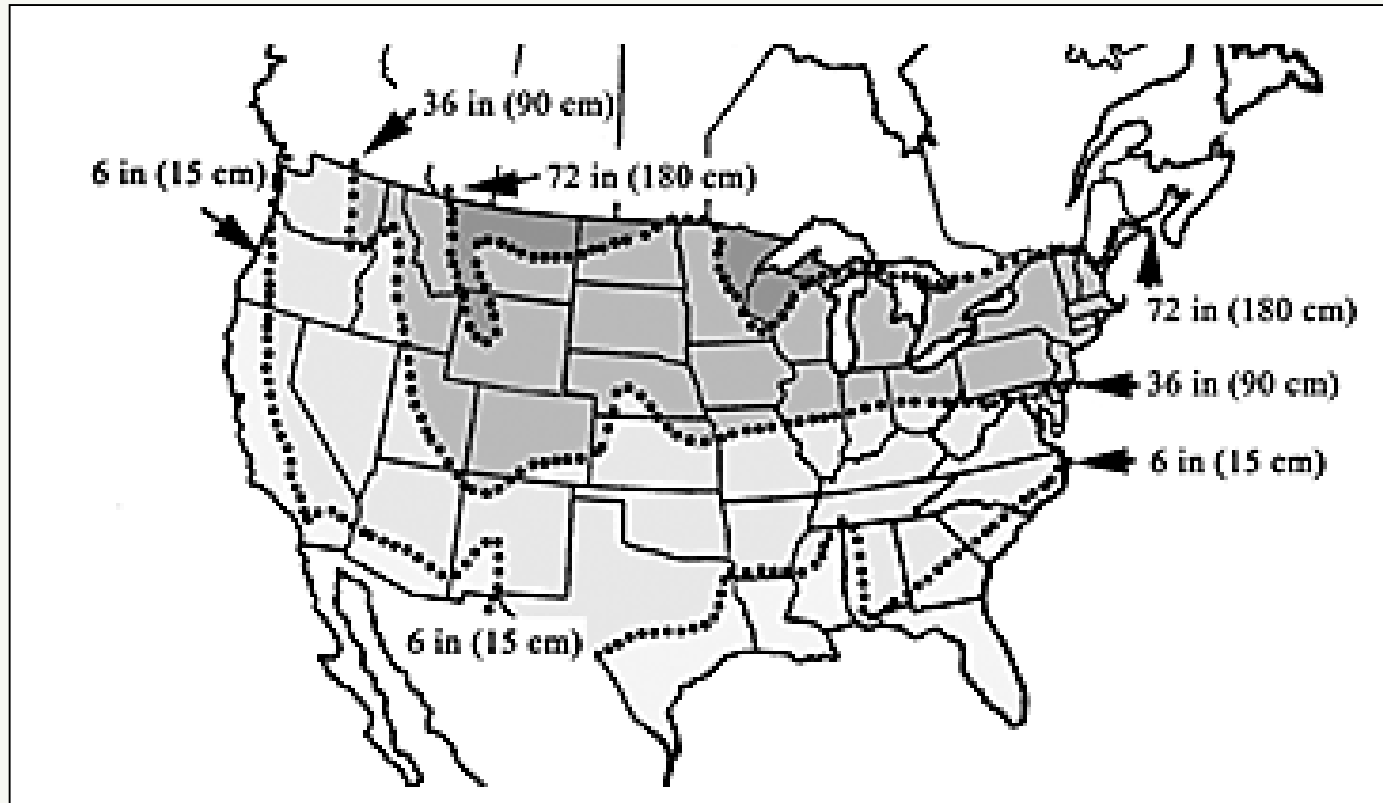
Fall Conditions



Winter Conditions



Map Frost Depths



Grounding Design Variables

- Crushed rock resistivity
 - Last developments - IEEE 81 Task Force
 - Testing
 - Examples of values
 - Maintenance
 - Foreign materials (wind erosion, contamination, snow, salt spray, vehicle mud & traffic, etc.)





Surface Rock Resistivity

Examples for assumption of crushed rock value (rock not tested)

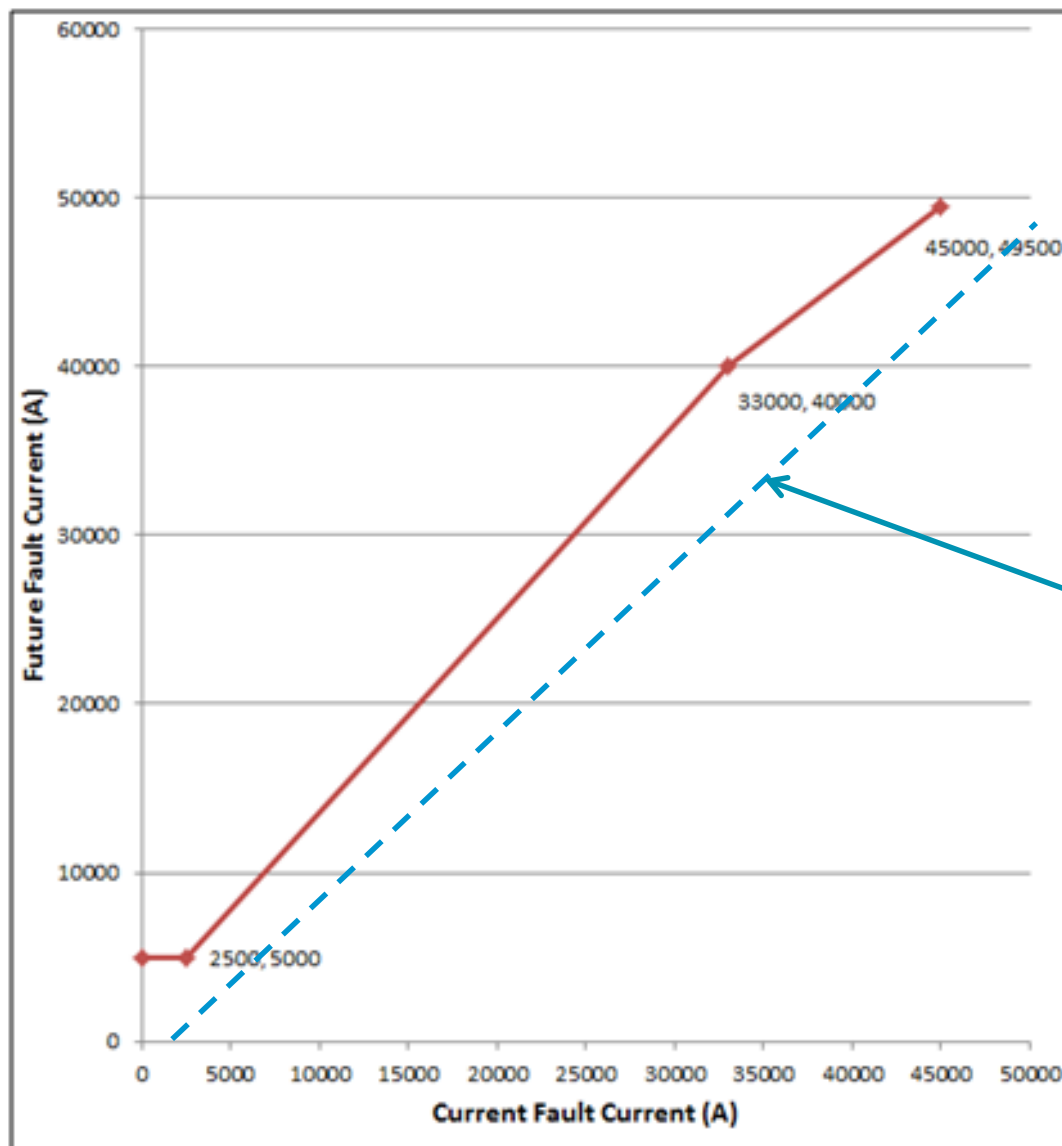
Pre-grading top soil resistivity (Ω -m)	Post-grading top soil resistivity (Ω -m)	Use 1.0 - 1.5 - 2.0x highest soil resistivity + 2000 Ω -m (if applicable)
800	400	800-1200-1600-2000
150	600	600-900-1200-2000
1200	800	1200-1800-2000
100	200	200-300-400-2000
30	50	50-100-150-2000

Surface Rock Resistivity

Touch & step potential per fault current and rock resistivity, summer, post-grade
 Legend: Unsafe Touch (UT), Safe Touch (ST), Unsafe Step (US), Safe Step (SS)

I_{EARTH} (A)	No Surface Rock (283 Ω -m)	4" Surface Rock 300 Ω - m	4" Surface Rock 450 Ω - m	4" Surface Rock 600 Ω - m	4" Surface Rock 1500 Ω -m
2950	UT, US ⁽¹⁾	UT, SS	UT, SS	UT, ST (2900), SS	ST (4500), SS
2800	UT, US ⁽¹⁾	UT, SS	UT, SS	ST, SS	ST, SS
2700	UT, US ⁽¹⁾	UT, SS	UT, SS	ST, SS	ST, SS
2600	UT, US ⁽¹⁾	UT, SS	ST, SS	ST, SS	ST, SS
2500	UT, US ⁽¹⁾	UT, SS	ST, SS	ST, SS	ST, SS
2400	UT, SS	UT, SS	ST, SS	ST, SS	ST, SS
2350	ST, SS	ST, SS	ST, SS	ST, SS	ST, SS

Fault Current Design Margin



1:1

Grounding Design Variables

- Fault clearing time
 - Short circuit curve
 - Explain examples of contingencies from protection perspective:
 - BF, no BF
 - Reclosing
 - Functional teleprotection vs. failed, stepped distance

Grounding Design Variables

Summary of variables & how their combined application affect design and develop consistency:

- Rock resistivity = 3000 Ω -m
- Fault current = 30 kA * 1.05 (design margin) = 31.5 kA
- Good soil - resistivity estimated = 100 Ω -m (uniform)
- 12 lines - Neutral Imp = 0.19 Ω - SF= 15% flowing into grid
- HV lines with comms. so fault duration calculated = 10 cyc
- X/R low – no TR in sub only HV switching station - X/R = 2.0

Grounding Design Variables

Summary of variables & how their combined application affect design and develop consistency:

- Rock resistivity = surface soil resistivity layer = 355 Ω -m
- Fault current = 30 kA * 1.20 (design margin) = 36 kA
- Soil resistivity test results = 8 layer model
- Line model (12 lines) results Current SF = 42% flowing into grid
- HV lines with loss of comm. Fault duration calculated = 20 cycles (Zone 2 clearing)
- X/R calculated = 8.2 (round up to 10 for safety margin)

Conclusions & Recommendations

- **Define acceptable ranges for design variables**
- **What assumptions are acceptable**
- **Do not focus on only one design variable**
- **Obtain accurate field data**
- **Document success and shortcomings**

Questions?
Thank You!